

Rubycon CAPACITORS

HYBRID TECHNOLOGY NON ELECTROLYTE TYPE



Ultra Low
ESR

Extreme
Reliability



Temperature
Stability

EXTREME
PERFORMANCE

Conductive Polymer Aluminum Solid
Hybrid Type Type Capacitors



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• **Quality** • **Reliability** • **Precision**

65+
YEARS
Rubycon
CAPACITORS



PRESENTATION MENU

CLICK COLOR TO ADVANCE PRESENTATION IN SLIDE SHOW MODE



WHATS INSIDE



vs Electrolytic
TECHNOLOGY



COMP. LIFE
CHARACTERISTICS



COMP. TEMP
CHARACTERISTICS



FREQUENCY
CHARACTERISTICS



ESR
DISTRIBUTION



HUMIDITY



LEAKAGE
CURRENT



INRUSH
CURRENT



COST/SIZE
SAVINGS



APPLICATIONS



AUTOMOTIVE



LIFE
CALCULATION



REFLOW SOLDERING



LOAD DUMP for
12/24V Systems



REV VOLTAGE



VIBRATION



THERMAL
MODELING



THERMAL
RESISTANCE



THERMAL
CAPACITANCE



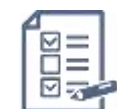
SERIES TREE

PRODUCT
SELECTOR

Radial	DATA SHEETS	SMD
PZE SERIES	105°C	PEV SERIES
PZF SERIES	125°C	PFV SERIES
PZJ SERIES	125°C	PJV SERIES
PZH SERIES	135°C	PHV SERIES
	150°C	PLV SERIES



ROAD MAP



THRESHOLD
TESTING



RUBBER BUNG
TEST



PROCESS FLOW
CHART



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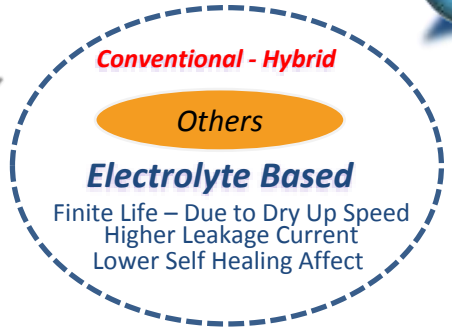
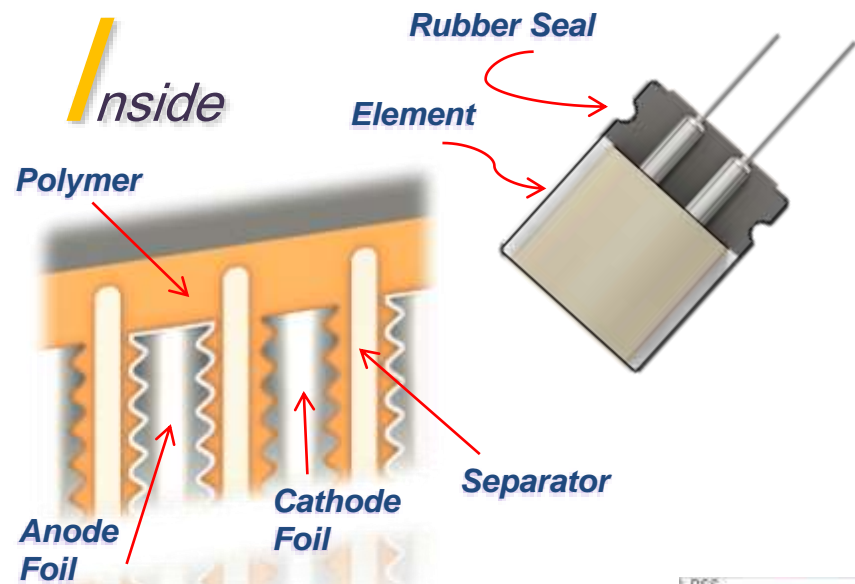
SLIDE NAVIGATION



HYBRID TECHNOLOGY

Conductive Polymer Aluminum Solid Hybrid Capacitors




Differentiation



KEY POINT

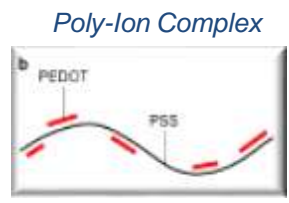
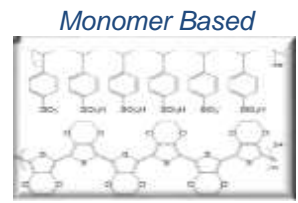
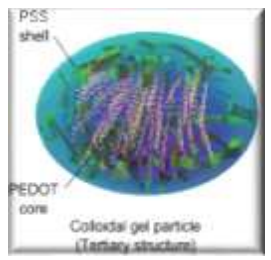
Rubycon Non-Electrolyte Based

Functional Liquid & Pedot not Electrically conductive so safer than electrolytic type

- Higher Capacitance  Inhibits Polymer Degradation
- Reforming of Oxide Layer Due to stress conditions  Increased Reliability/ Life
- Lower Leakage Current  Ideal for Miniaturization

Combining to create Colloidal Structure

PEDOT + Patent Pending **FUNCTIONAL LIQUID** ARS II™ Technology



Primary Structure Secondary Structure

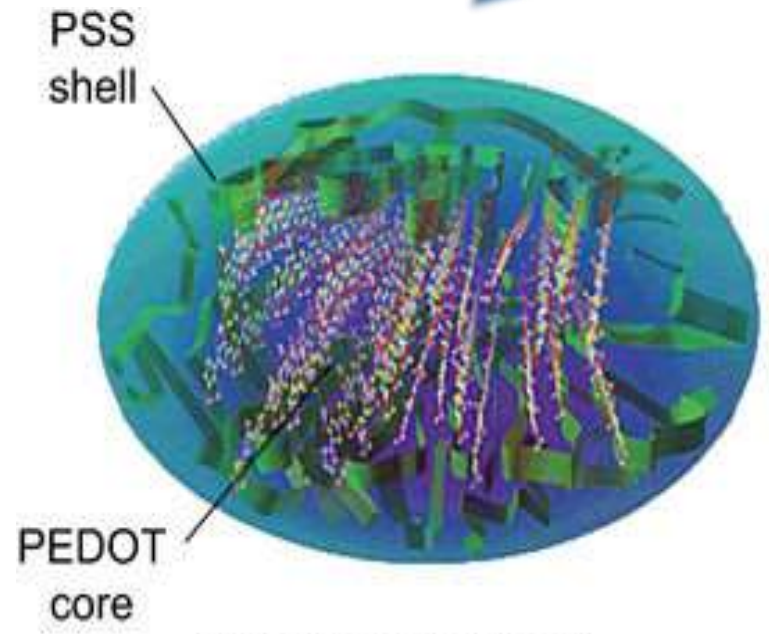
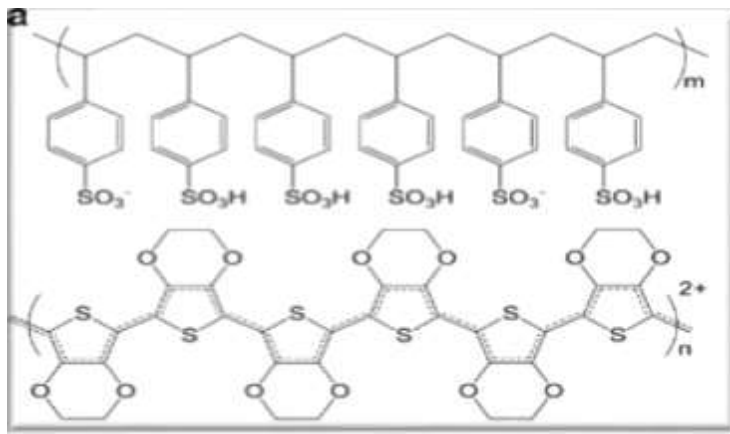
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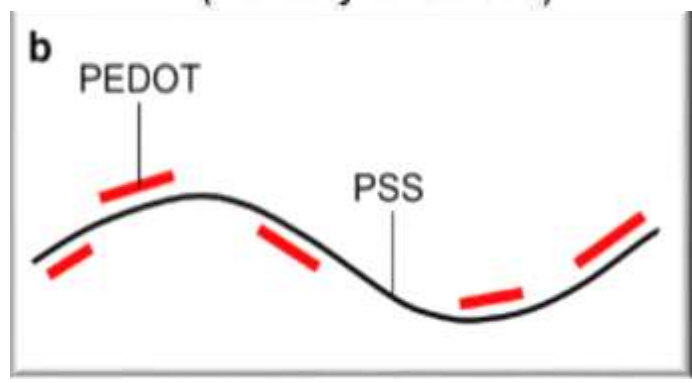


PEDOT = PRIMARY POLYMER



Colloidal gel particle
(Tertiary structure)

ARS2
FUNCTIONAL LIQUID=
SECONDARY SUBSTANCE
 Polyethylene Glycol Solution



CREATING: Poly-Ion Complex

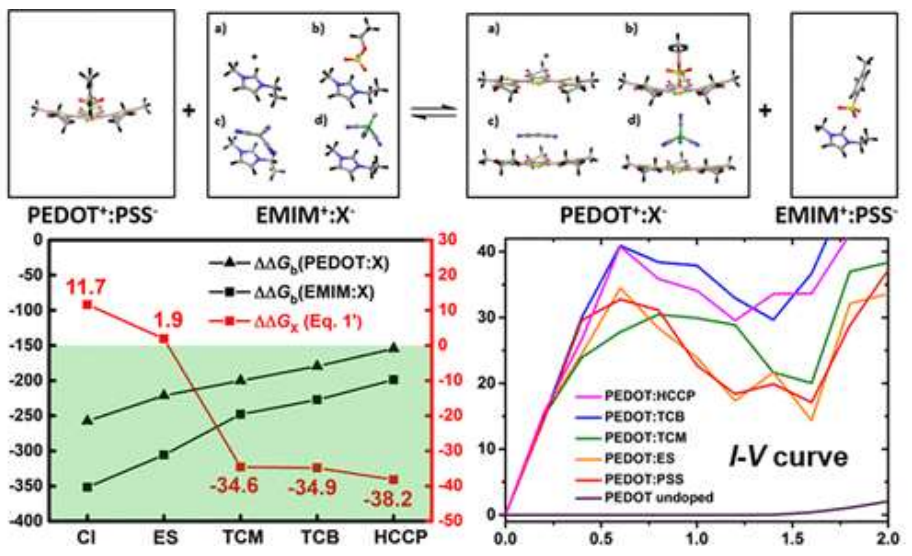
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Poly-3,4-ethylenedioxythiophene:polystyrenesulfonate (PEDOT:PSS) is a water-processable conducting polymer with promise for use in transparent flexible electrodes and thermoelectric devices, but its conductivity is not satisfactory. Its low conductivity is attributed to the formation of hydrophilic/insulating PSS outer layers encapsulating the conducting/hydrophobic *p*-doped PEDOT cores. Recently a significant conductivity enhancement has been achieved by adding ionic liquid (IL). It is believed that ion exchange between PEDOT:PSS and IL components helps PEDOT to decouple from PSS and to grow into large-scale conducting domains, but the exact mechanism is still under debate.



Here we show through free energy calculations using density functional theory on a minimal model that the most efficient IL pairs are the least tightly bound ones with the lowest binding energies, which would lead to the most efficient ion exchange with PEDOT:PSS. This spontaneous ion exchange followed by nanophase segregation between PEDOT and PSS, with formation of a π -stacked PEDOT aggregate decorated by IL anions, is also supported by molecular dynamics performed on larger PEDOT:PSS models in solution. We also show that the most efficient IL anions would sustain the highest amount of charge carriers uniformly distributed along the PEDOT backbone to further enhance the conductivity, providing that they remain in the PEDOT domain after the ion exchange. Hence, our design principle is that the high-performance IL should induce not only an efficient ion exchange with PEDOT:PSS to improve the PEDOT morphology (to increase mobility) but also a uniform high-level *p*-doping of PEDOT (to enhance intrinsic conductivity). Based on this principle, a promising (electron-withdrawing, but bulky, soft, and hydrophobic) new IL pair is proposed.





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Conductive Polymer Aluminum Solid Hybrid Capacitors



A

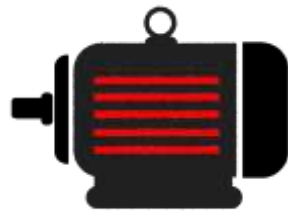
pplications



ELECTRIC TOOL



MOTOR INVERTER



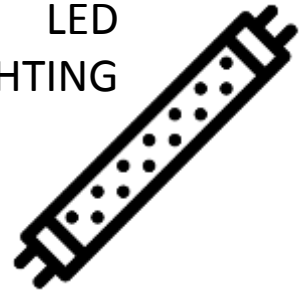
TELCOM



DRONE



LED LIGHTING



DIGITAL SIGNS



E-BIKE



POWER SUPPLY



INDUSTRIAL MACHINERY



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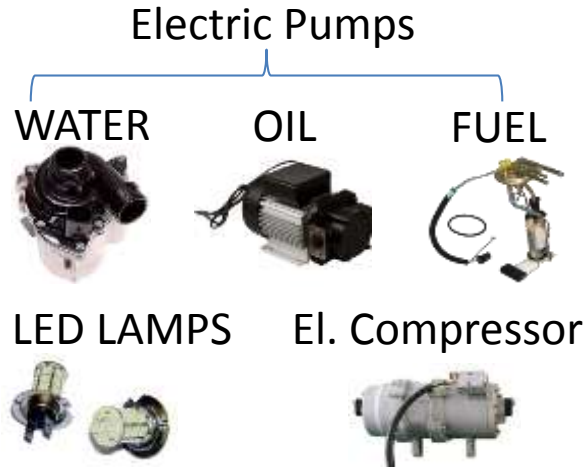




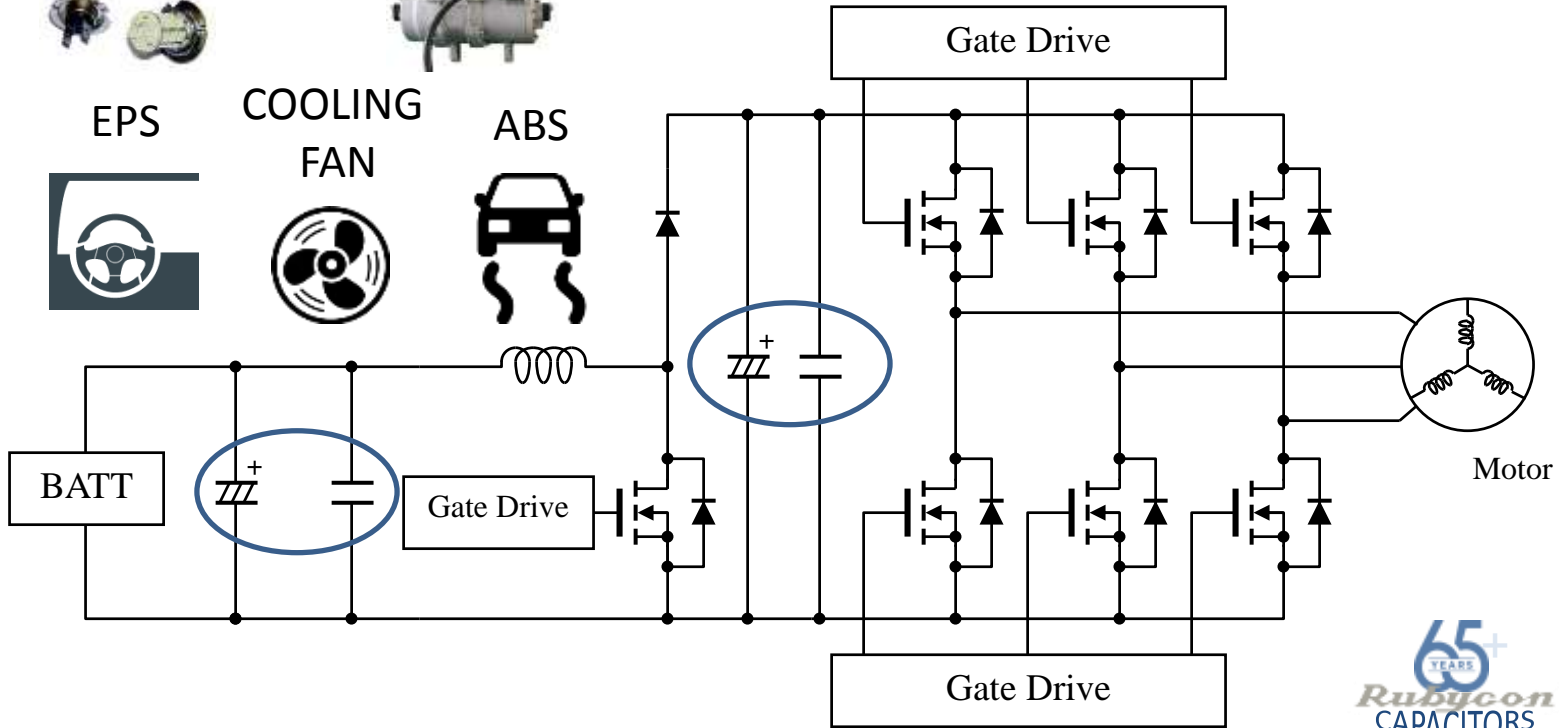
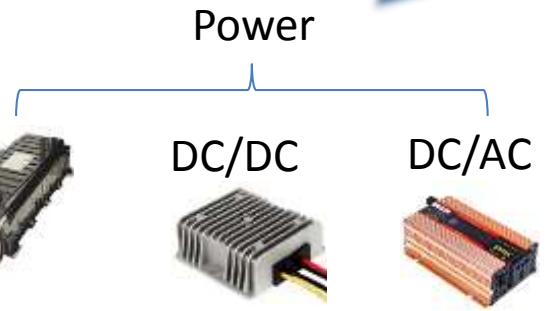
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Automotive



BATTERY MANAGEMENT



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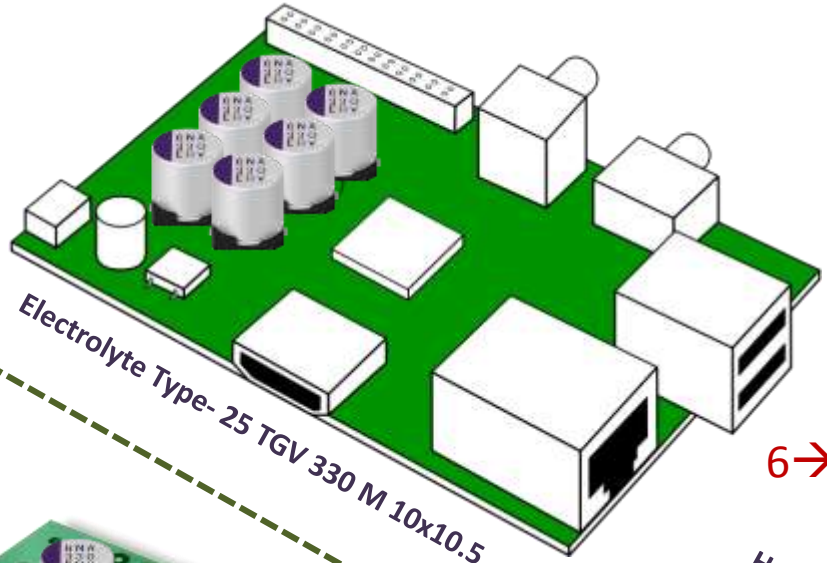
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technology

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Savings..



Electrolyte Type- 25 TGV 330 M 10x10.5

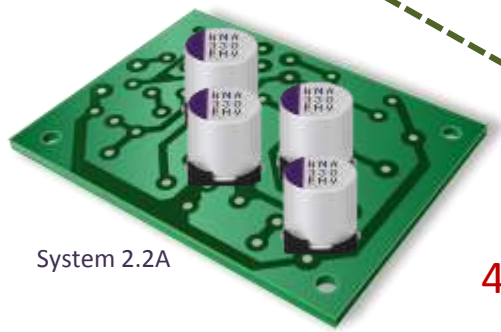
ESR

Both Designs 20mΩ

E Cap to Hybrid

KEY POINT

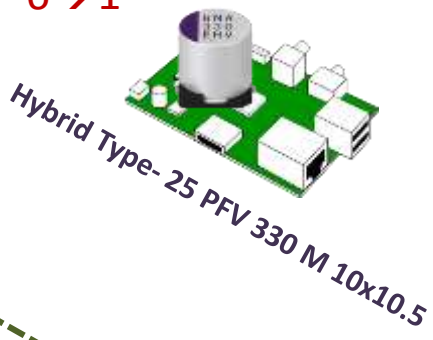
Cost & Space Savings



System 2.2A

4→1

6→1



Hybrid Type- 25 PFV 330 M 10x10.5



System 2.0A

RIPPLE



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RUBYCON HYBRID VS. WET TYPE ELECTROLYTIC

TECHNOLOGY

COMPARISON

SURFACE MOUNT

RADIAL

PARAMETER	Hybrid Polymer	+/-	Wet Type Ecap
	35PFV270M10X10.5		35TGV220M10X10.5
Temperature Range	-55°C~+125°C	+	-40°C~+125°C
Size (ΦDXL)	10X10.5	/	10X10.5
Rated Voltage	35V	/	35V
Capacitance	270uF	+	220uF
Leakage Current (WV 2min)	94.5uA (0.01CV)	-	77uA (0.01CV)
Ripple Current (100kHz)	2000mA	+	550mA
ESR(100kHz 20°C)	20mΩ (10.9 Measured)	+	120mΩ
Lifetime (125°C)	4000 Hrs	+	3000 Hrs

PARAMETER	Hybrid Polymer	+/-	Wet Type Ecap
	35PZH330M10X9		25HRX5100M18X25
Temperature Range	-55°C~+125°C	+	-40°C~+125°C
Size (ΦDXL)	10X9	+	18X25
Volume	0.71cm ³	+	6.36cm ³
Weight	1.3 grams	+	10 grams
Ripple Current (100kHz)	3600mA	/	3620mA
ESR(100kHz 20°C)	20mΩ	+	32mΩ
Lifetime (125°C)	4000 Hrs	+	3000 Hrs

Hybrid type achieve higher capacitance and lower leakage current in comparison with conventional solid polymer technologies.

ESR 1/6 and Ripple current 4 times are achieved in comparison with Non-solid type electrolytic.

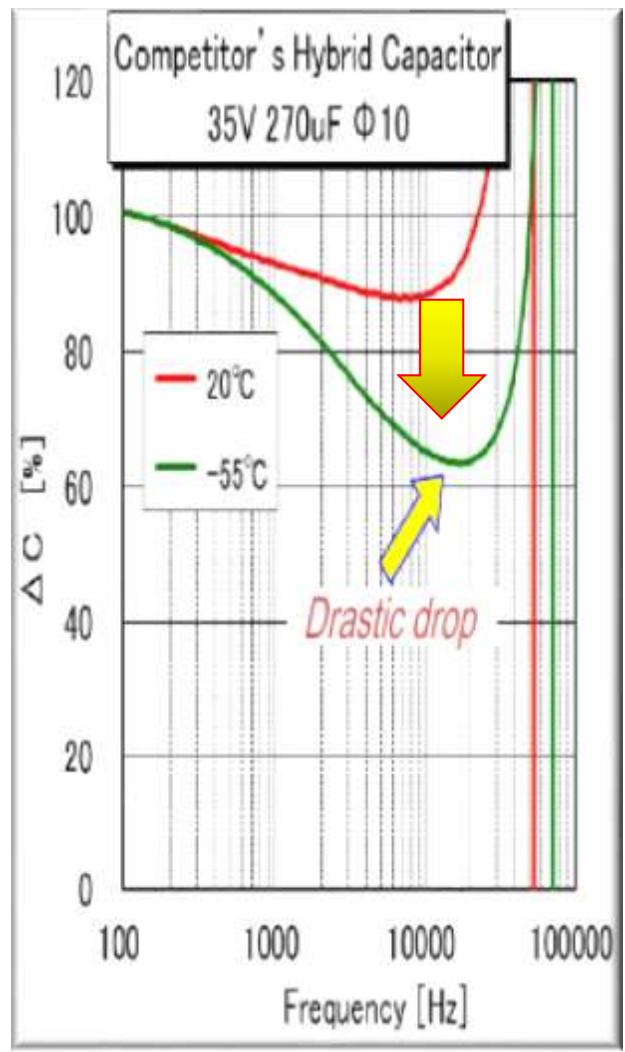
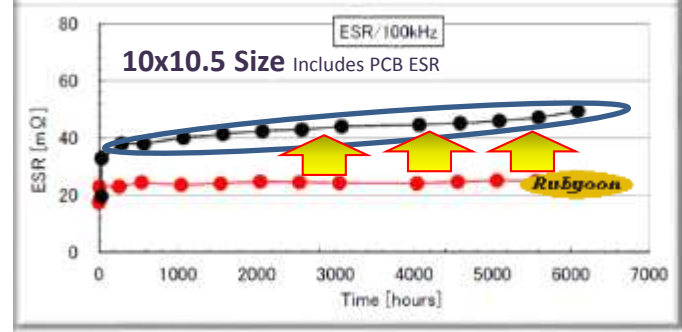
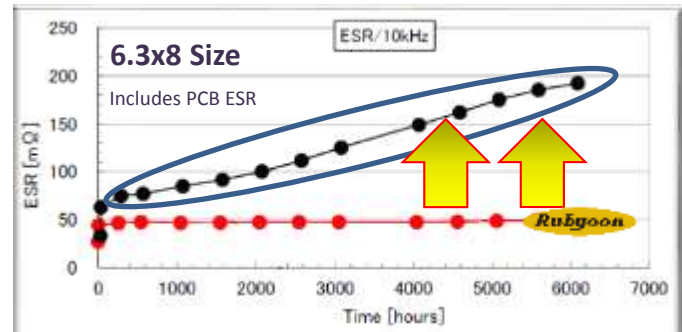
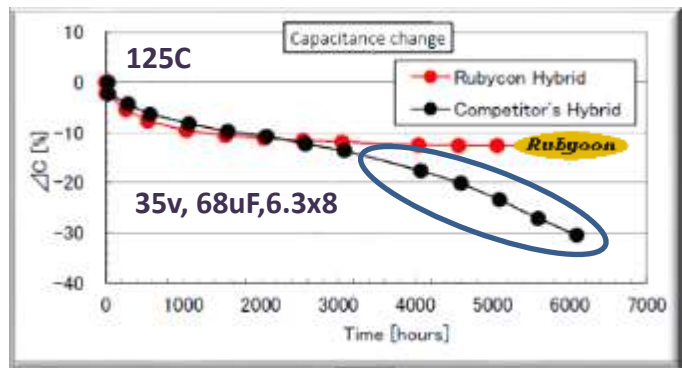


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RUBYCON VS. OTHERS- CHARACTERISTICS VS LIFE



KEY POINT
 Electrolyte Based
 Vs.
 Functional Liquid



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SLIDE NAVIGATION



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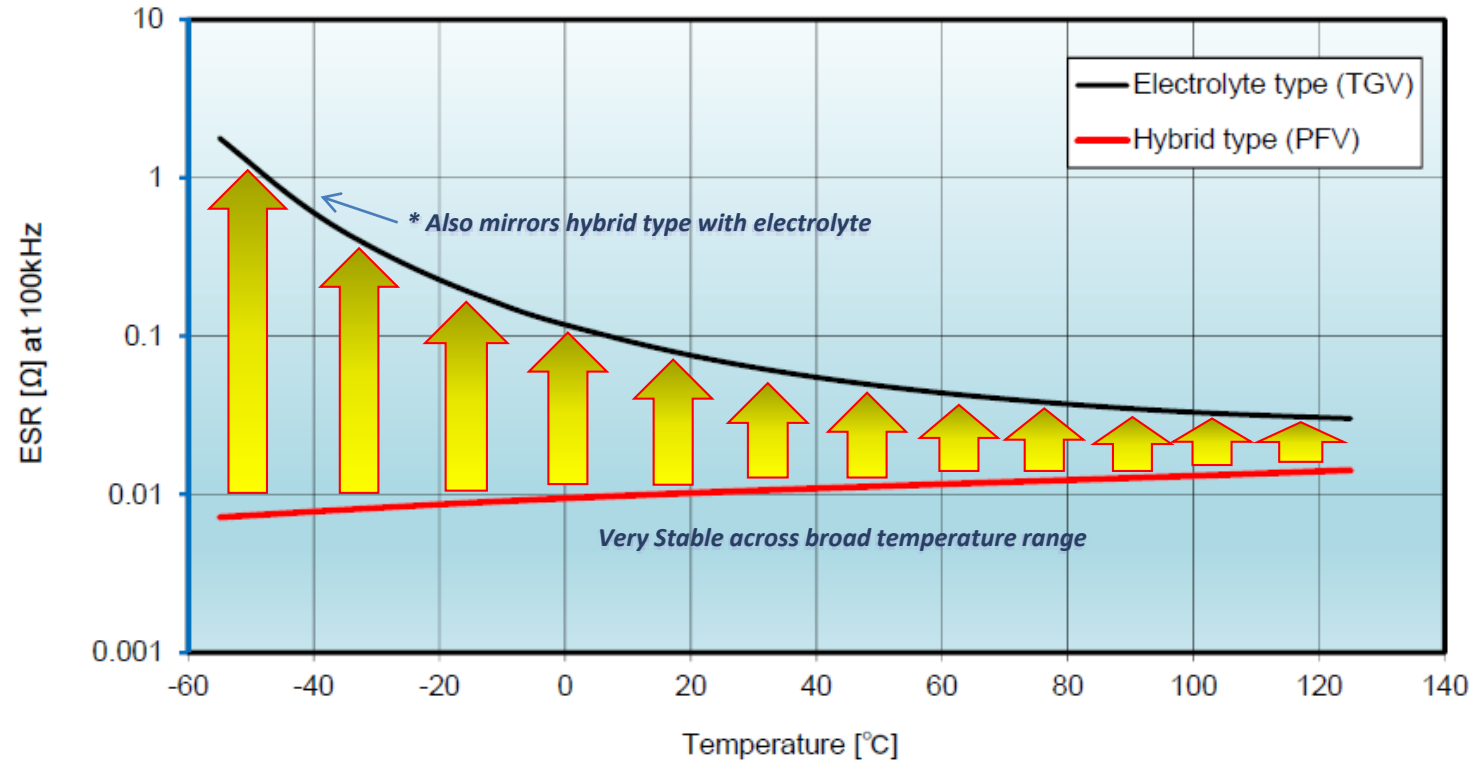
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 performance..

PZ-CAP™

RUBYCON HYBRID vs ELECTROLYTE- CHARACTERISTICS VS TEMP



25v 330uf 10x10 Shown

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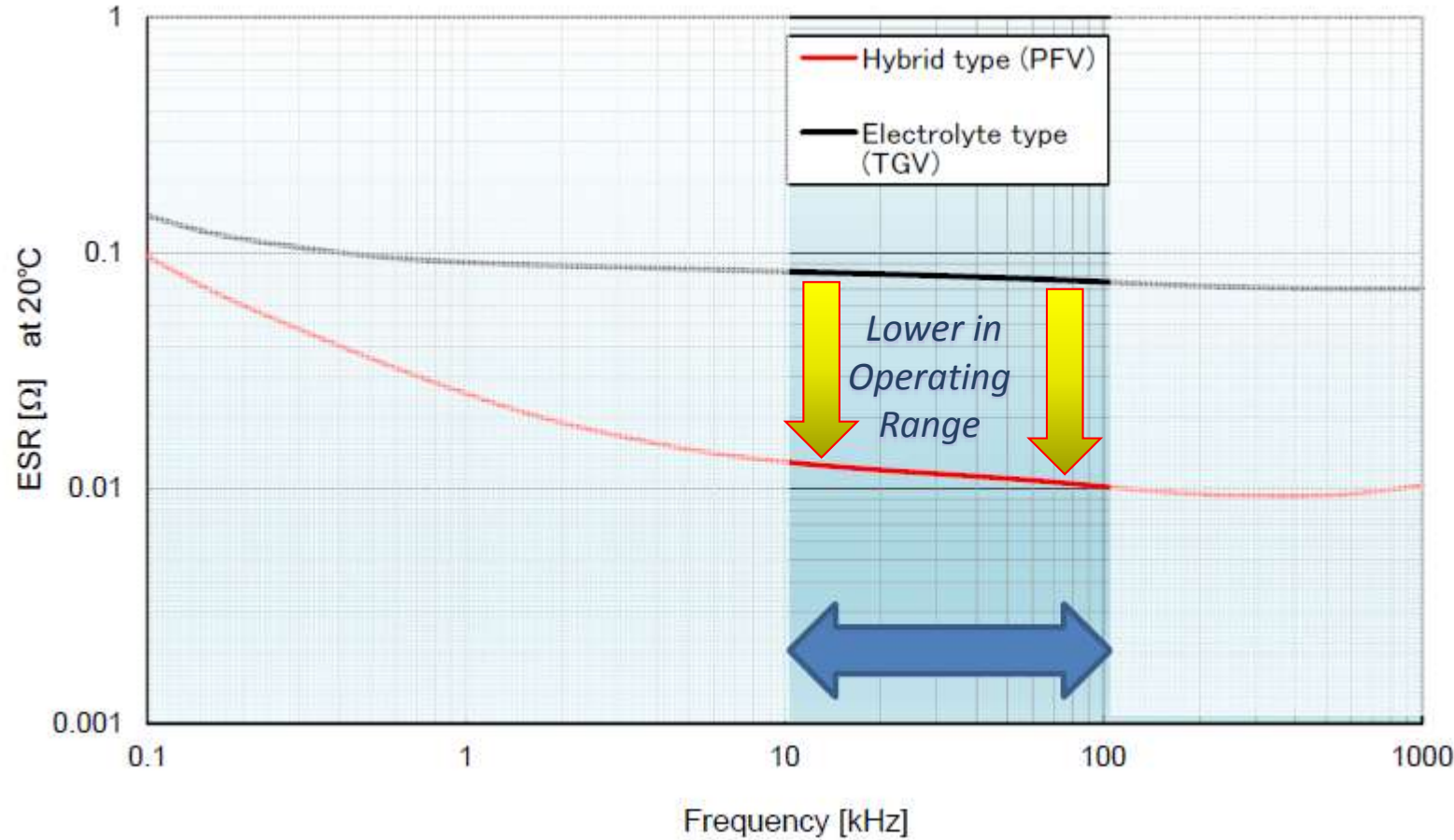
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RUBYCON HYBRID vs ELECTROLYTE- frequency vs ESR



25v 330uf 10x10 Shown

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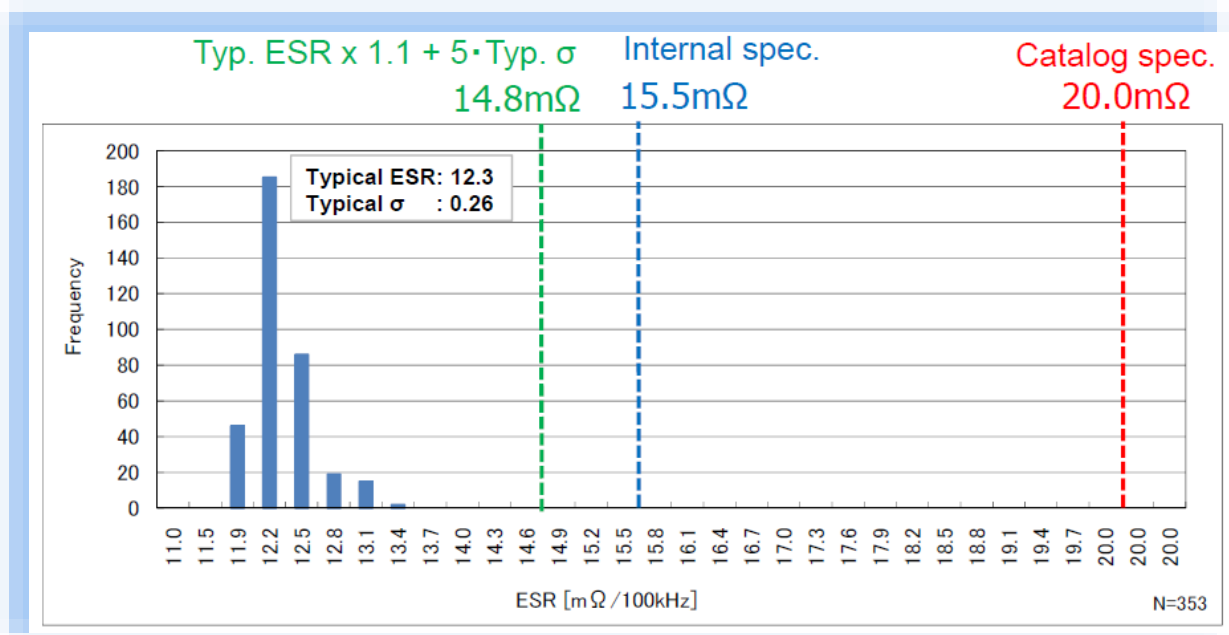
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SLIDE NAVIGATION
← [Home Icon] →



RUBYCON HYBRID ESR DISTRIBUTION @ 20°C, 100KHz



TEST ITEM

CATALOG SPECIFICATION
ESR: 20m Ω @ 20°C, 100KHz
RIPPLE CURRENT: 2Arms/125°C, 100KHz

25PFV330M10X10.5

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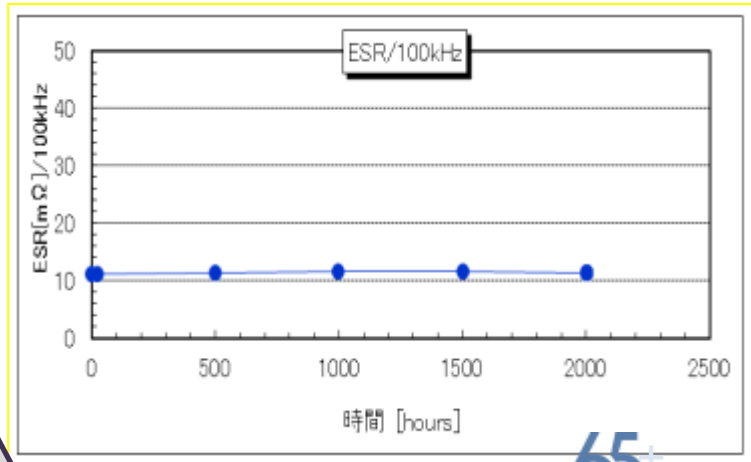
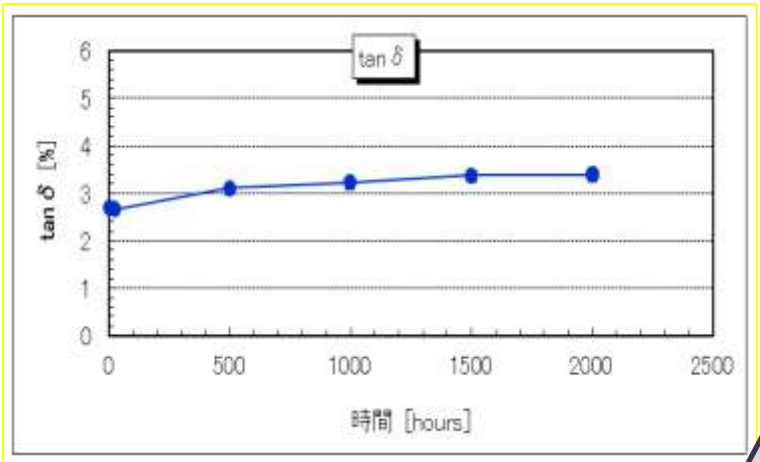
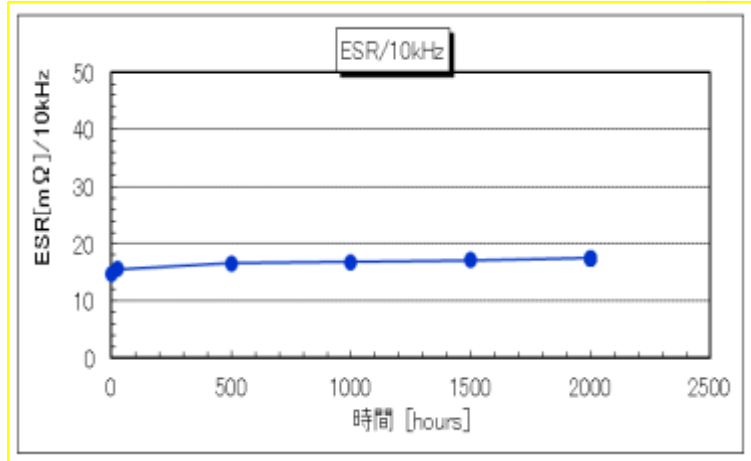
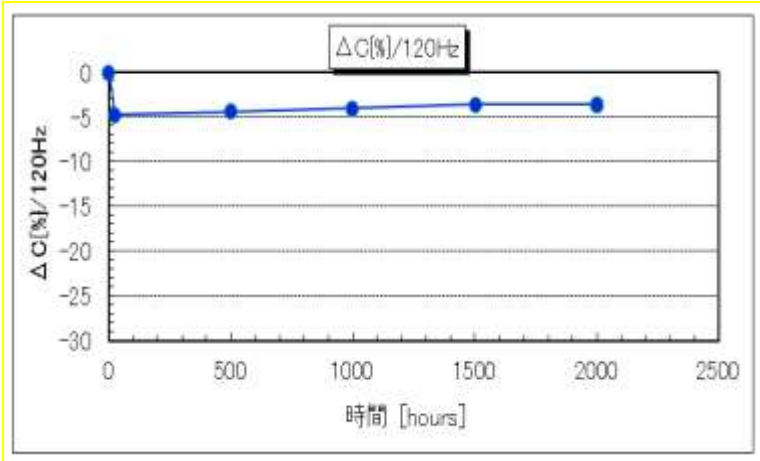
RUBYCON HYBRID

Humidity Endurance Testing

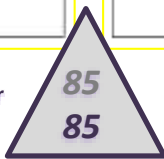


RH TESTING

85°C, 85% RH Rated Voltage Applied
(After reflow soldering X2)



2000 Hour Testing



RH °C



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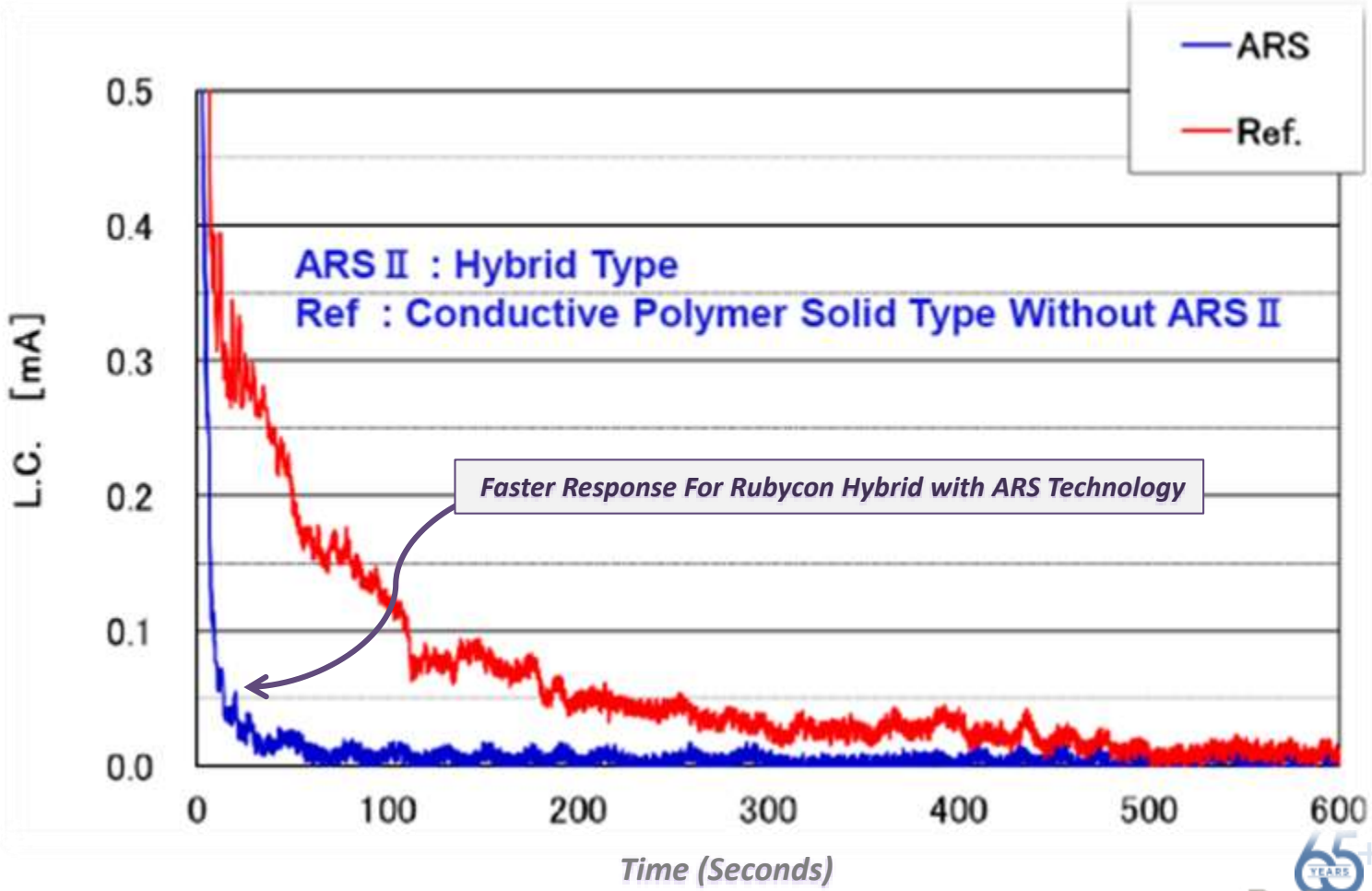
HYBRID TECHNOLOGY

Conductive Polymer Aluminum Solid Hybrid Capacitors

LEAKAGE CURRENT TEST



35V, 270 μ F, 10x10 Size

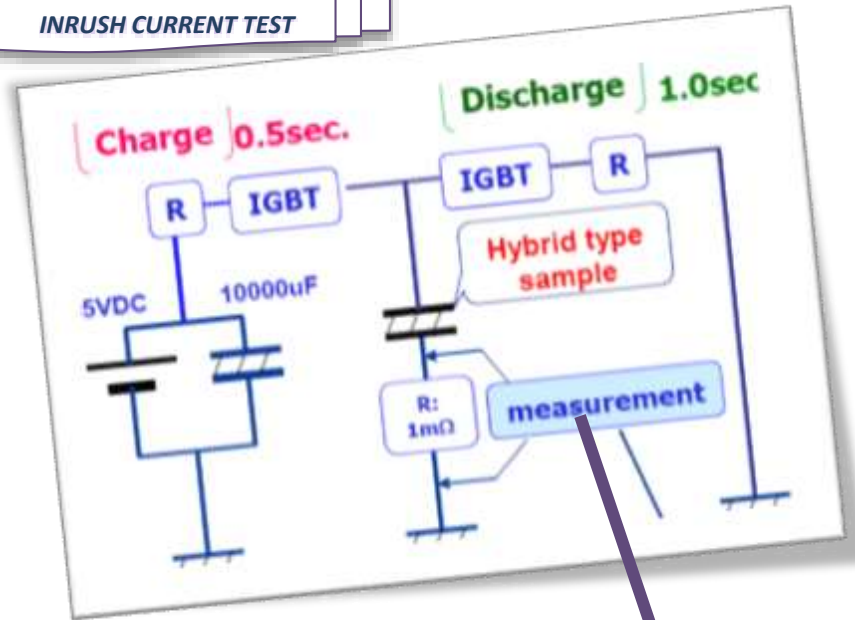


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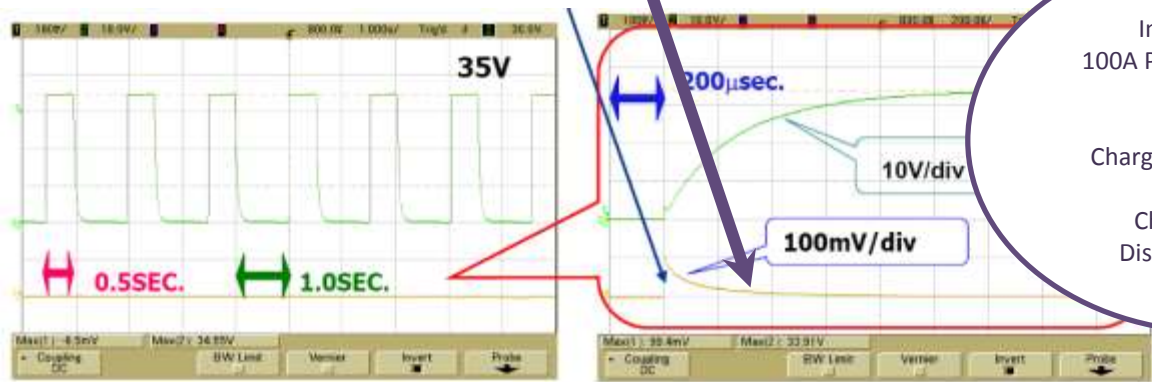


INRUSH CURRENT TEST



TEST RESULT:

Before			
Cap [µF]	Tanδ [%]	L.C. [µA]	E.S.R. [mΩ]
235	2.6	6.3	9.8
After 1000 times			
ΔC [%]	Tanδ [%]	L.C. [µA]	E.S.R. [mΩ]
-0.9	3.0	8.8	9.9



Inrush Current
100A Peak @ 35V (Room Temp)

Charge/Discharge 1000 Times
Charge: 0.5 Sec
Discharge: 1.0 Sec



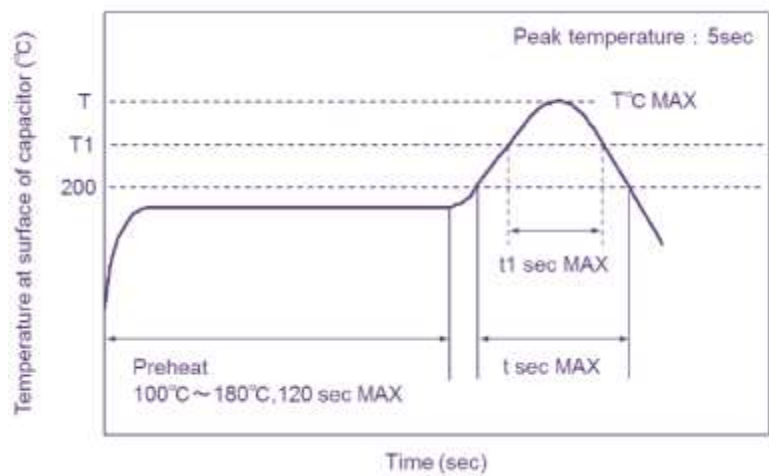
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REFLOW SOLDERING



Peak Temp (T)	T1	The time of 200°C or more (t)	The time of 230°C or more (t1)
260°C	230°C	60 sec (max)	40 sec (max)
250°C	230°C	60 sec (max)	40 sec (max)

2X Reflow Testing at 260°C

before			
Cap. [μF]	Tanδ [%]	L.C. [μA]	E.S.R. [μΩ]
330	3.0	7.3	10.5
after			
ΔC [%]	Tanδ [%]	L.C. [μA]	E.S.R. [μΩ]
-4.2	3.1	30.6	10.2

SPECIFICATION

- Cap : +/-10% of initial value
- Tanδ : Not more than 14%
- L.C. : 0.01CV/2min. (Max.)
- E.S.R.: Not more than 20mW

SINGLE REFLOW

DUAL REFLOW

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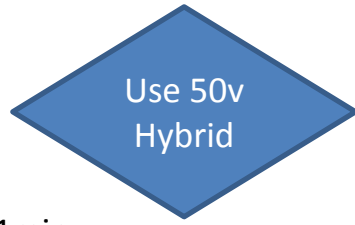
Road vehicles — Environmental conditions and testing for electrical and electronic equipment

In general, 35v/63v capacitors are typically used to satisfy 12/24v battery load dump conditions. With our hybrid polymer caps 25/50v capacitors can be employed instead which will increase options for capacitance and size reduction.



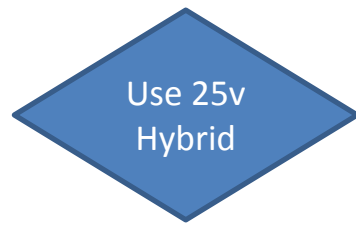
24v Battery Systems

ISO 7637-2 Test pulse 5b
(ISO 16750-2 load dump Test B)
Surge voltage (Us) : 65V
Duration of pulse: 350ms
Test cycle: 5 pulses at interval of 1min.
Temperature : Room temp. (25°C)



12v Battery Systems

ISO16750-2 Test B
DUT 20°C below max rated temp
Supply Voltage Max for nominal 12V system
= 16VDC
Apply 18VDC for 60 Min at above temp



Advantage?

10x12.5 Size
From 390µF To 560µF
Increase in Capacitance
270µF
From 10x10.5 to 8x10.5
Decrease in Size



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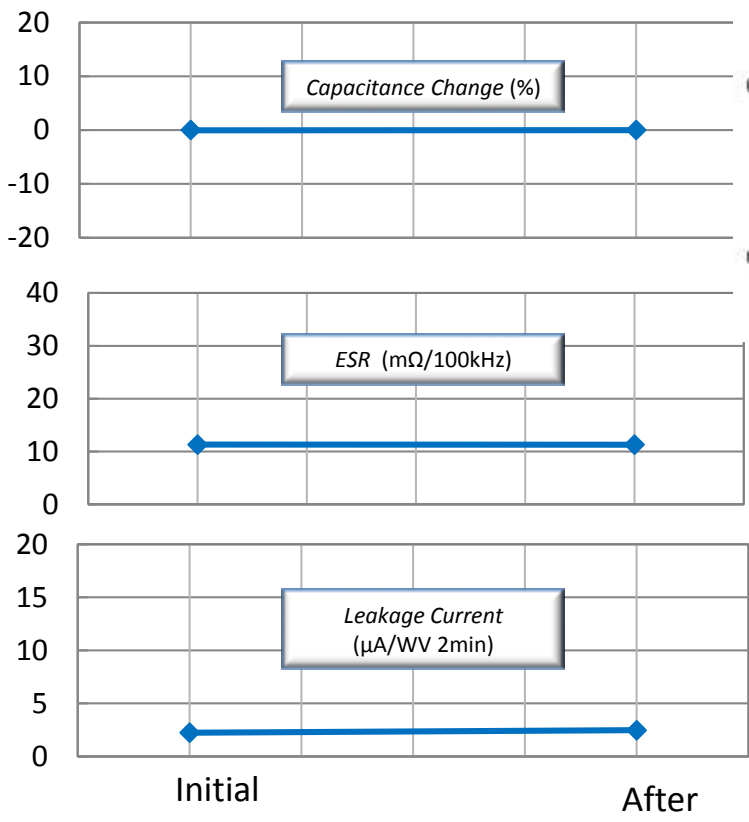
LOAD DUMP



Test Results:

Test temperature: Room temp.

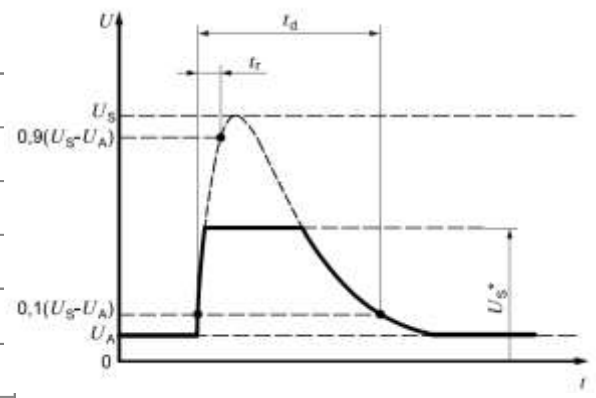
Reference standard:
ISO 16750-2: 2010 Load dump Test B



Test item:

25 PFV 330 M 10X10.5

Test condition:



Parameter	12V system
U_A	14V
U_S^*	35V
t_d	400ms
t_r	< 10ms
Test cycles	5 pulses at intervals of 1min

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LOAD DUMP- HIGH CYCLE



Test Results:

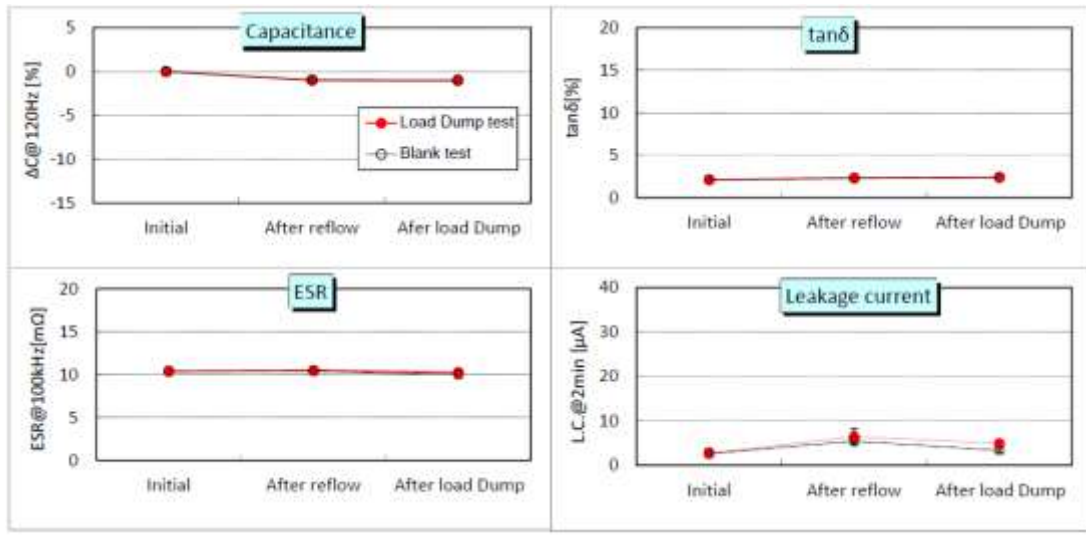
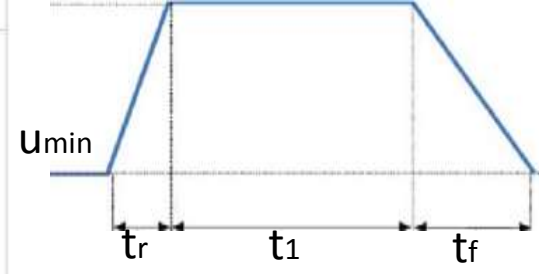
25 PFV 330 M 10X10.5

Test item:

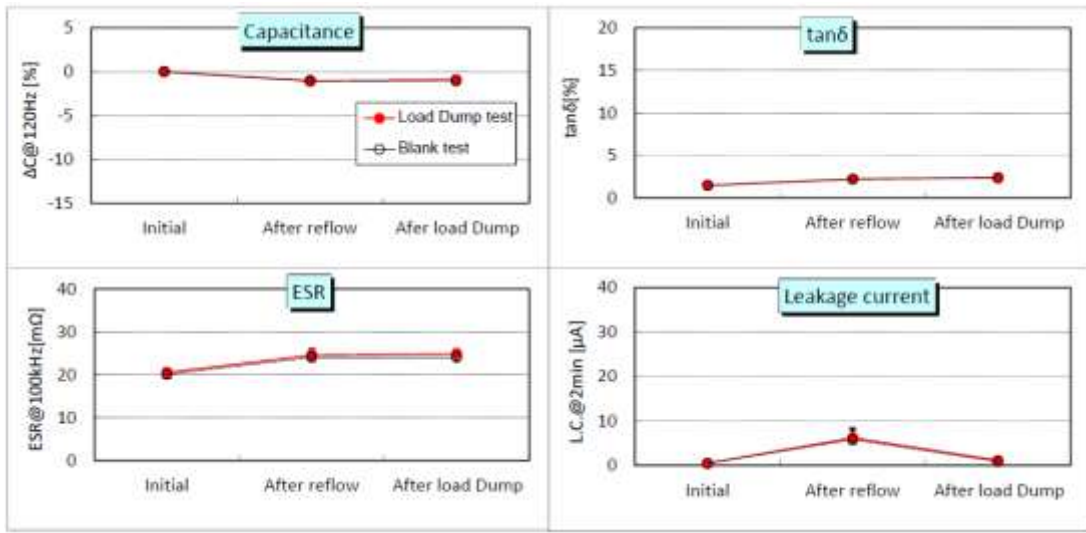
25 PFV 330 M 10X10.5
 25 PFV 56 M 6.3x6.1
 Reflow Condition: 260C Peak x 2 times

Test Conditions:

U_{max}



25 PFV 56 M 6.3x6.1



Parameter	12V system
Temperature	125C
U _{min}	13.5v
U _{max}	35V
t _r	2 ms
T ₁	400 ms
t _f	30 ms
Interval	15 sec
# cycles	1000
# items tested	10



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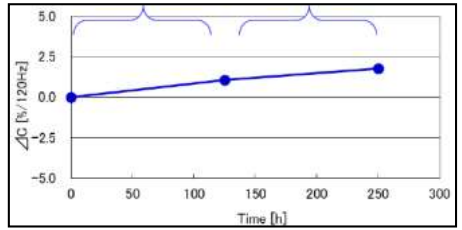
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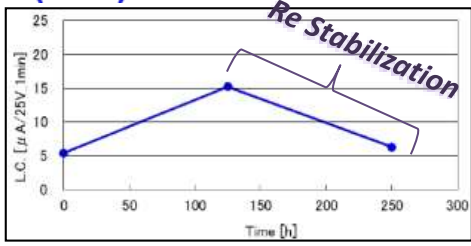
REVERSE VOLTAGE TEST 1

Reverse Voltage -1VDC is applied at 125°C for 125 Hours, Then normal rated voltage is applied for 125 Hours 25V, 330µF, 10x10 Tested

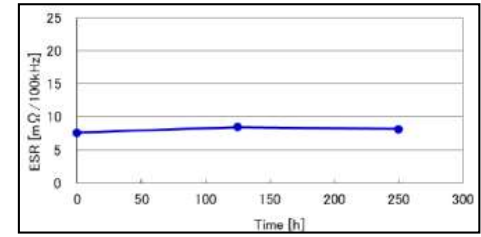
Reverse (-1V) DC load (25V)



CAPACITANCE



LEAKAGE CURRENT



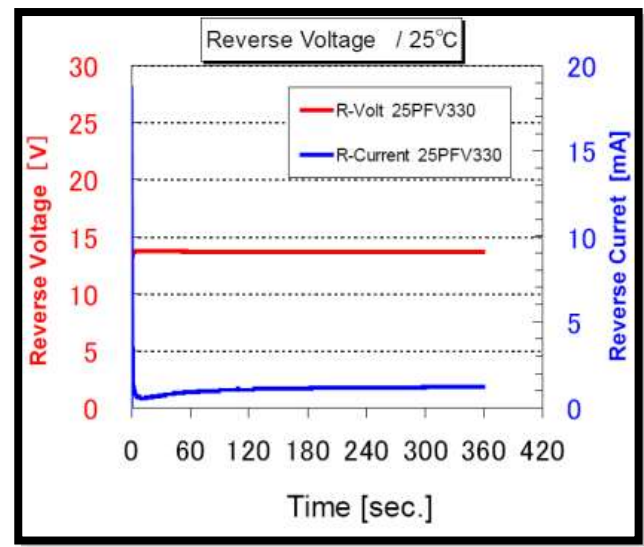
ESR

REVERSE VOLTAGE TEST 2

Reverse Voltage -14VDC is applied at 25°C for 6 Minutes 25V, 330µF, 10x10 Tested

TEST RESULT:

Before			
Cap. [µF]	Tanδ [%]	L.C. [µA]	E.S.R. [mΩ]
297	2.7	2.2	11.9
After			
ΔC [%]	Tanδ [%]	L.C. [µA]	E.S.R. [mΩ]
-5.5	2.7	4.6	10.9



Robust Against Reverse Voltage

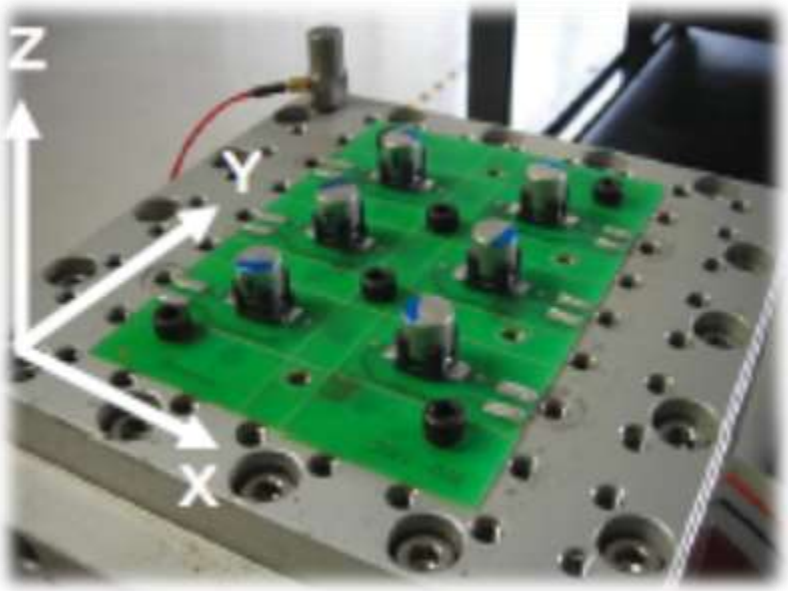
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VIBRATION TESTING – 10X10 SIZE



Size (D x L)	Normal	Vibration proof
6.3x6.1 6.3x8	30G MAX	----
8X10.5	20G MAX	30G MAX
10X10.5	20G MAX	30G MAX

Sine wave vibration

Frequency	10 ⇔ 2000Hz
Cycle	15min
Direction	X-Y-Z
Duration	Each 4 hours/axis



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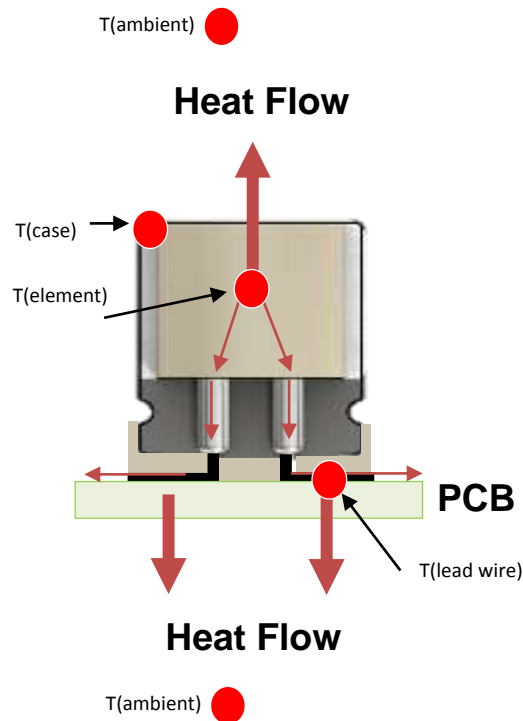
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Natural Convection



Enhancing Performance with Thermal Considerations



Heat Sink



Liquid Cooling



Forced Convection



Lowering Core Temp Results in

Higher Ripple Current → Longer Life

Life Can be calculated by measuring case & lead wire temperature



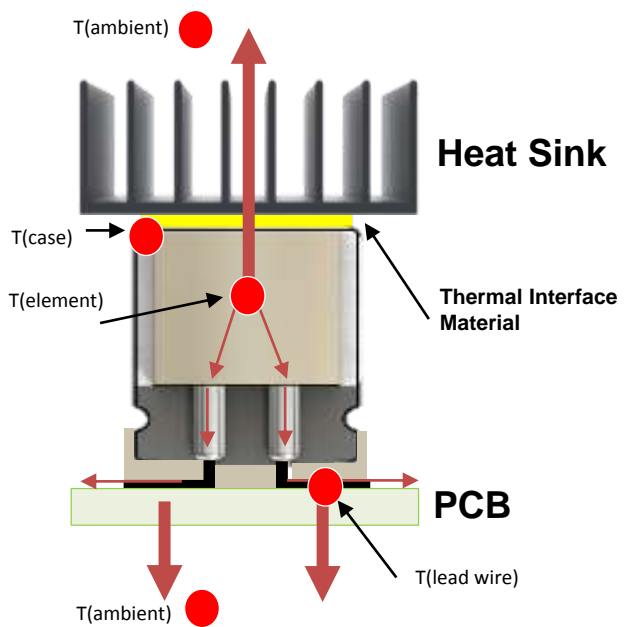
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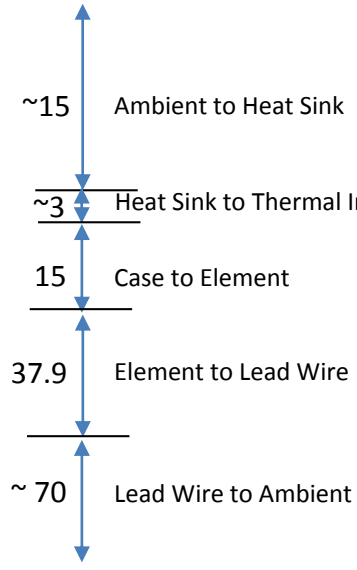


Natural Convection

Cooling Method: Top Heat Sink



(°C/W)



KEY

Measure Case Temp & Lead Wire Temp

75% Core (Element) To top Ambient

Total Heat Flow

25% Core (Element) To bottom Ambient

Calculated Value:

Measured Value:

I: 8Arms
ESR=*15.6mΩ
*Factory Control Spec

$$P_{loss} = I^2 \cdot ESR \quad P_{loss} = 8^2 \cdot 0.0156 = 1.0W$$

$$\Delta T_{Element\ to\ Case} = R_{ec} \cdot P_{loss} \cdot 0.75 \rightarrow 11.3 [^{\circ}C] \approx 11.6 [^{\circ}C]$$

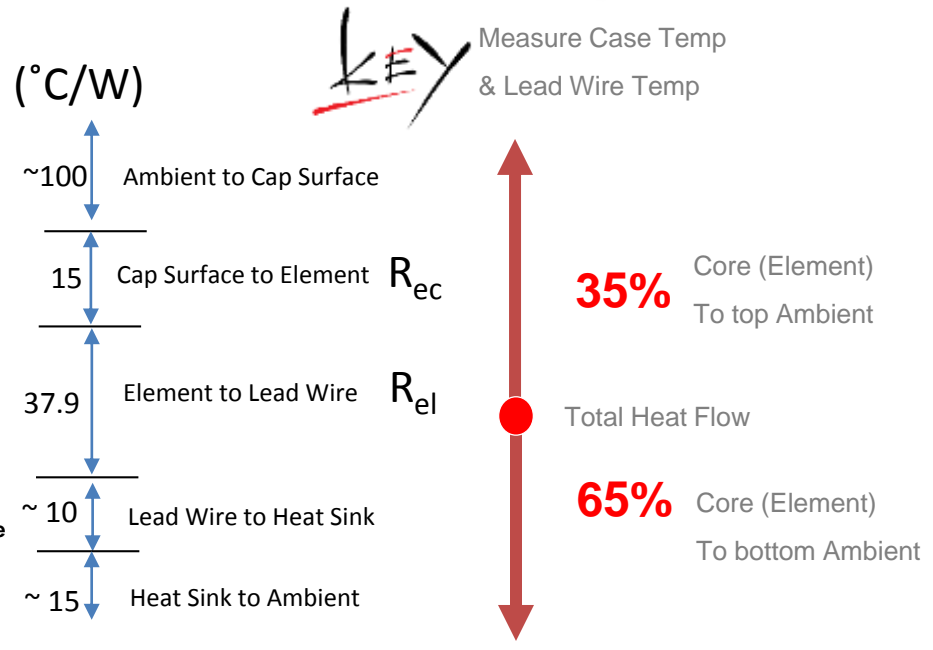
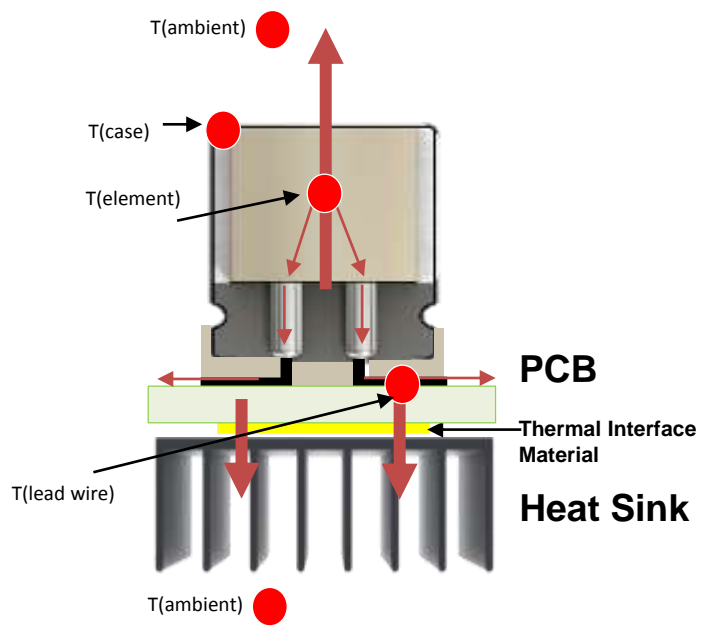
$$\Delta T_{Element\ to\ Lead} = R_{el} \cdot P_{loss} \cdot 0.25 \rightarrow 9.5 [^{\circ}C] \quad 8.9 [^{\circ}C]$$





Natural Convection

Cooling Method: Bottom Heat Sink



Calculated Value:

Measured Value:

I: 8Arms
 ESR=*15.6mΩ
 *Factory Control Spec

$P_{loss} = I^2 \cdot ESR$ $P_{loss} = 8^2 \cdot 0.0156 = 1.0W$

$\Delta T_{Element\ to\ Case} = R_{ec} \cdot P_{loss} \cdot 0.35 \rightarrow 5.3 [^{\circ}C]$ \approx $6.4 [^{\circ}C]$

$\Delta T_{Element\ to\ Lead} = R_{el} \cdot P_{loss} \cdot 0.65 \rightarrow 24.6 [^{\circ}C]$ $25 [^{\circ}C]$

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Lifetime Table for 25PFV330MBPH10X10.5

T _b [°C]	I _{rms} @100kHz [A]									
	0	1	2	3	4	5	6	7	8	9
30	3,030,909	3,030,909	3,030,909	3,030,909	3,030,909	3,030,909	3,030,909	3,030,909	2,118,364	1,602,196
40	3,030,909	2,981,525	2,838,149	2,614,347	2,330,356	2,010,077	1,677,776	1,355,148	1,059,182	801,098
50	1,515,454	1,490,763	1,419,075	1,307,173	1,165,178	1,005,038	838,888	677,574	529,591	400,549
60	757,727	745,381	709,537	653,587	582,589	502,519	419,444	338,787	264,795	200,274
70	378,864	372,691	354,769	326,793	291,295	251,260	209,722	169,394	132,398	100,137
80	189,432	186,345	177,384	163,397	145,647	125,630	104,861	84,697	66,199	50,069
90	94,716	93,173	88,692	81,698	72,824	62,815	52,431	42,348	33,099	25,034
95	66,974	65,883	62,715	57,769	51,494	44,417	37,074	29,945	23,405	17,702
100	47,358	46,586	44,346	40,849	36,412	31,407	26,215	21,174	16,550	12,517
105	33,487	32,942	31,357	28,885	25,747	22,208	18,537	14,972	11,702	8,851
110	23,679	23,293	22,173	20,425	18,206	15,704	13,108	10,587	8,275	6,259
115	16,744	16,471	15,679	14,442	12,874	11,104	9,268	7,486	5,851	4,425
120	11,839	11,647	11,087	10,212	9,103	7,852	6,554	5,294	4,137	3,129
125	8,372	8,235	7,839	7,221	6,437	5,552	4,634	3,743	2,926	2,213
130	5,920	5,823	5,543	5,106	4,551	3,926	3,277	2,647	2,069	1,565
135	4,186	4,118	3,920	3,611	3,218	2,776	2,317	1,872	1,463	1,106
140	2,960	2,912	2,772	2,553	2,276	1,963	1,638	1,323	1,034	782
145	2,093	2,059	1,960	1,805	1,609	1,388	You can universally use the above lifetime table, which is independent of ECU design.			
150	1,480	1,456	1,386	0	0	0				

$$|T_c - T_l| \leq 5 \Rightarrow T_b = \text{Max}(T_c, T_l)$$

$$|T_c - T_l| > 5 \Rightarrow T_b = 0.65T_c + 0.35T_l$$



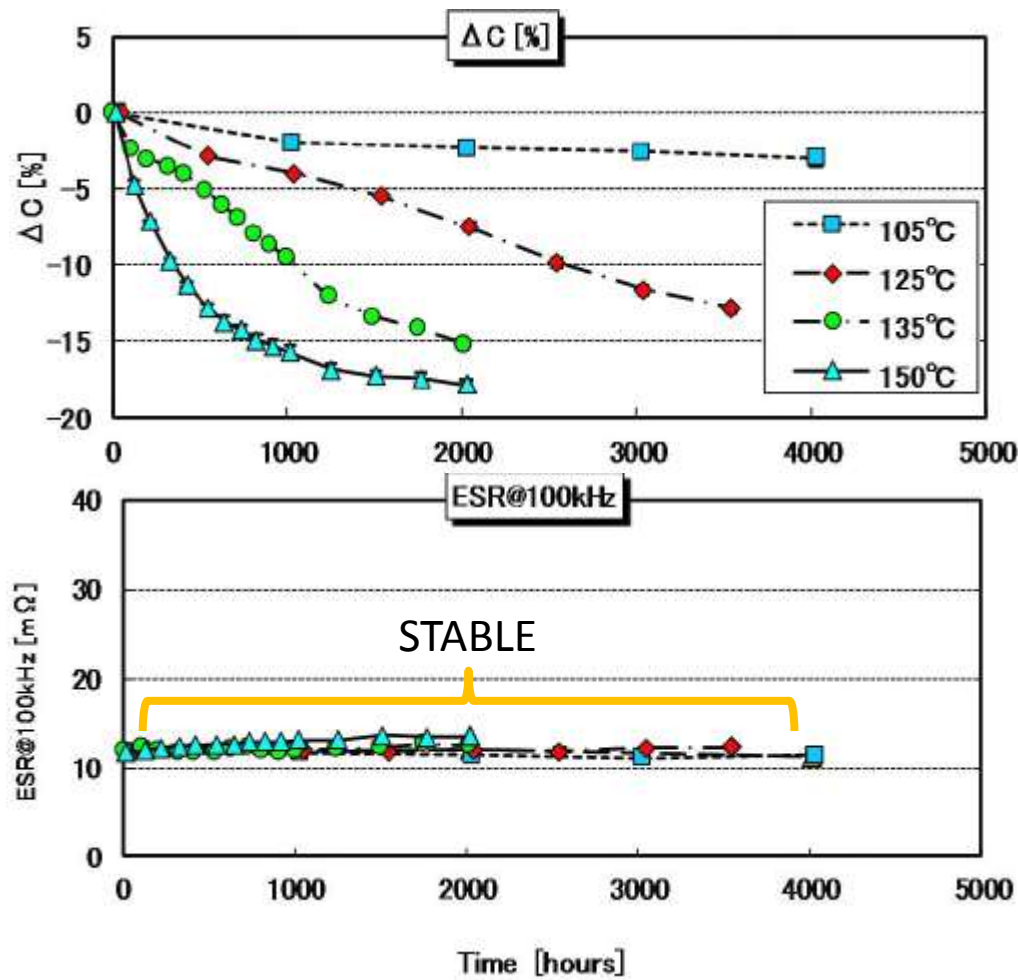
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Measuring the effect on temperature for capacitance & ESR



Item Tested:
 25 PFV 330 M 10X10.5

Yes → Capacitance component
 No → ESR component

So, end of life characteristic will be based upon the change in capacitance.



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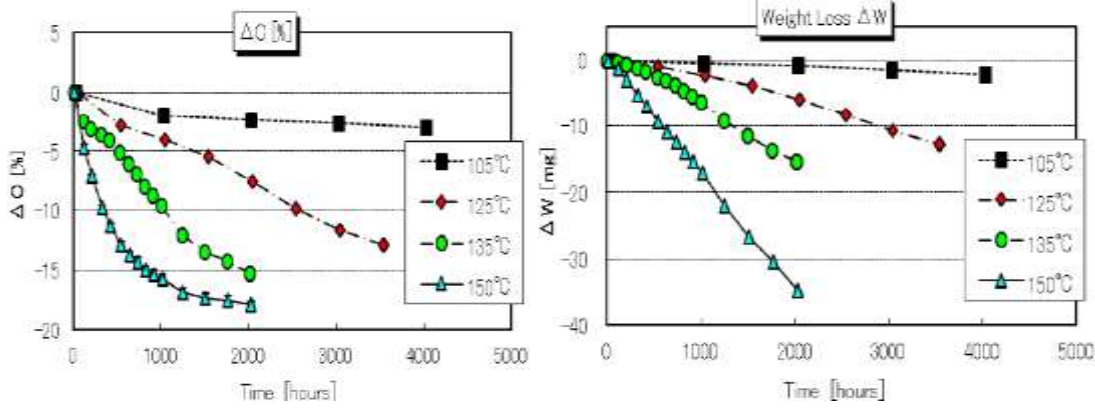
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Relationship between capacitance and weight change

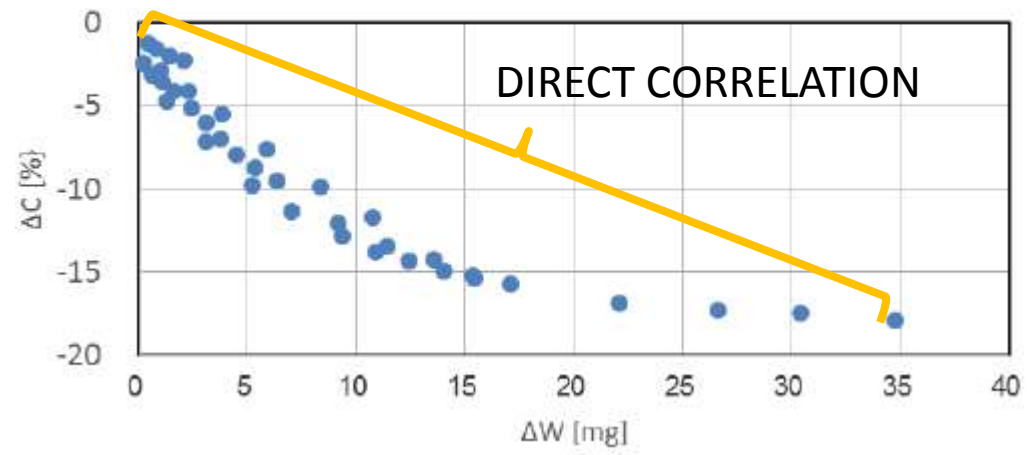


Test Conditions
150°C
135°C
125°C
105°C



Item Tested:
25 PFV 330 M 10X10.5

Relationship between ΔC and ΔW

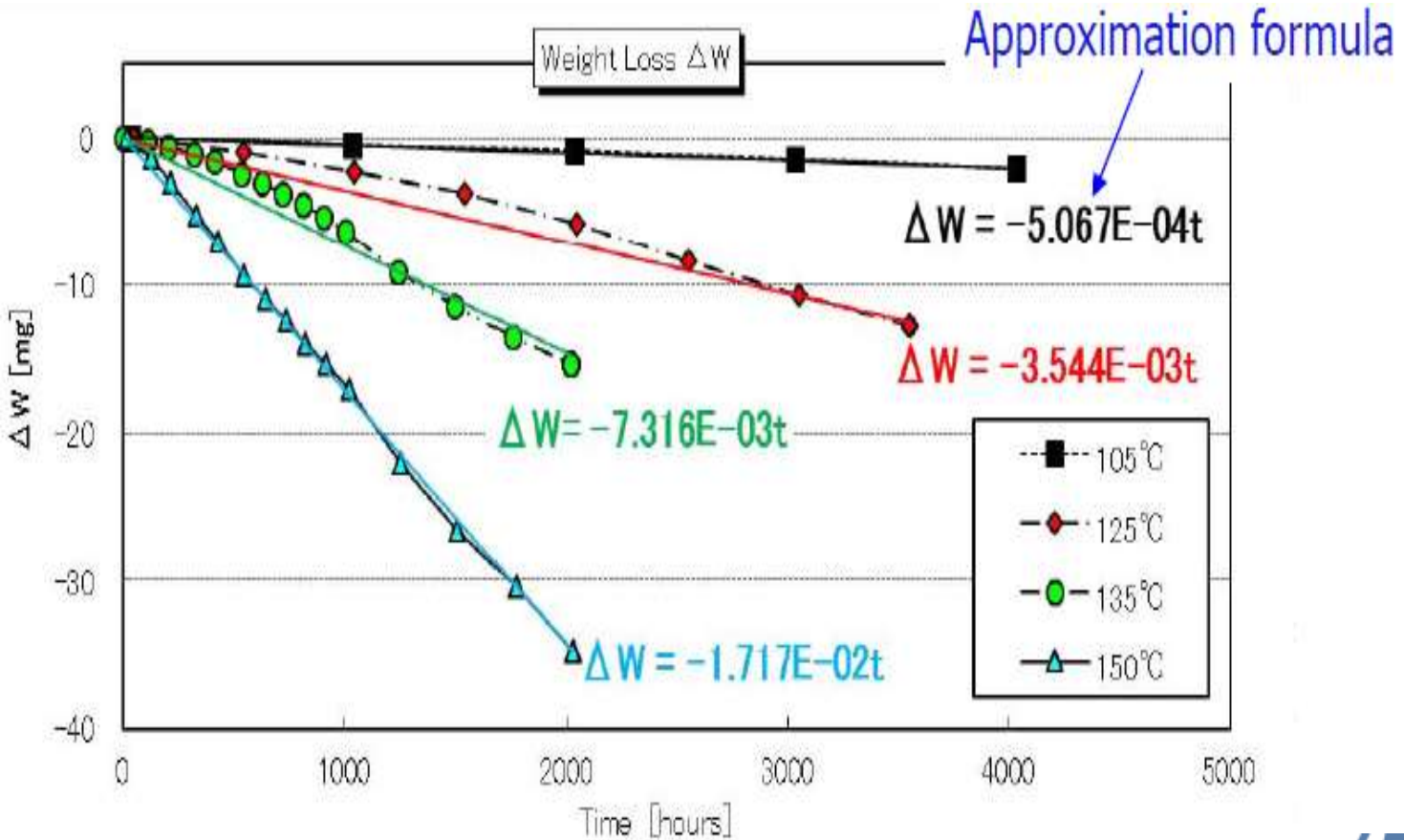


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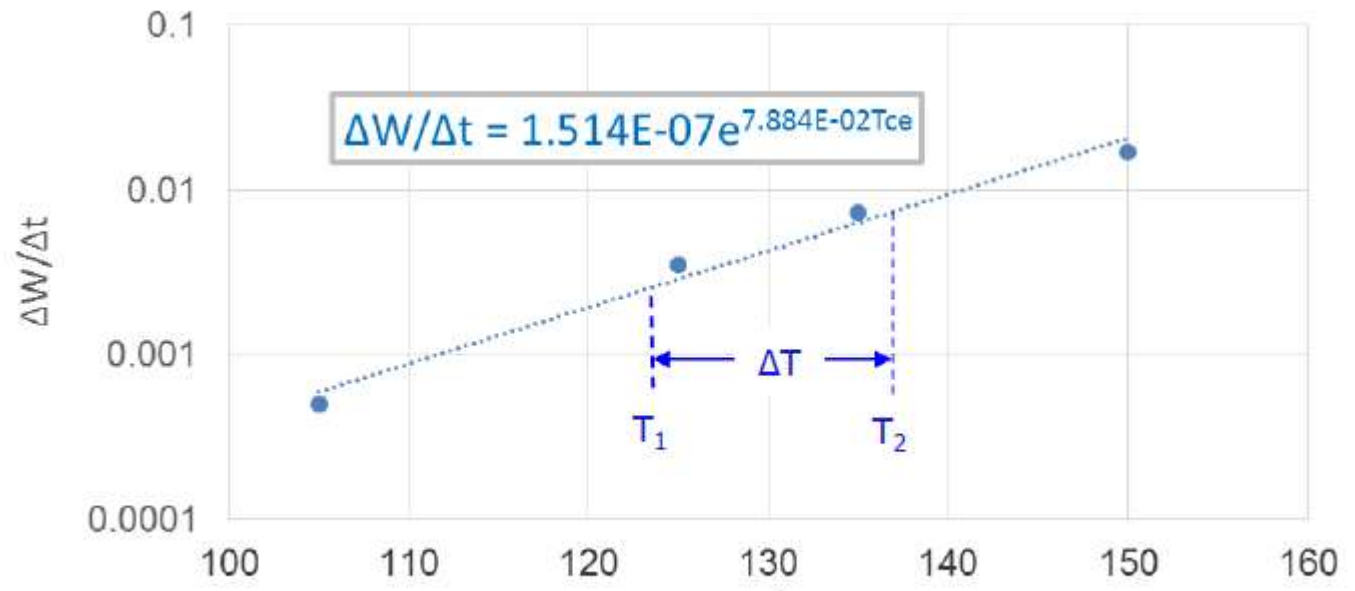
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Every 10°C drop in temperature results in what life multiplier?



$$\alpha(T_{ce}) = Ae^{\beta T_{ce}}$$

- α: Dry-up speed @ T_{ce}
- A: Constant value
- T_{ce}: Ambient temperature [°C]
- β: Acceleration factor (7.884x10⁻²)

Law of 10°C B times

$$\kappa(\Delta T) = B^{\frac{\Delta T}{10}} \dots \textcircled{2}$$

From formula ①&②

$$e^{\beta \Delta T} = B^{\frac{\Delta T}{10}}$$

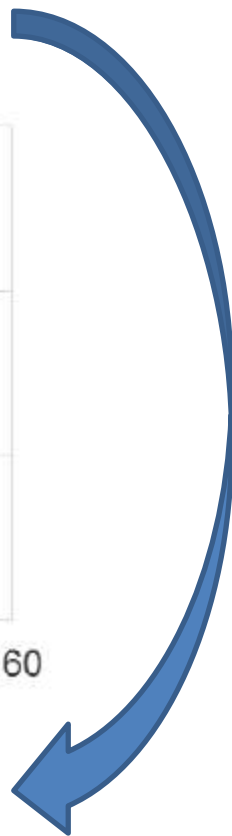
$$B = e^{10\beta}$$

$$= e^{10 \cdot 7.884 \times 10^{-2}}$$

$$= 2.20$$

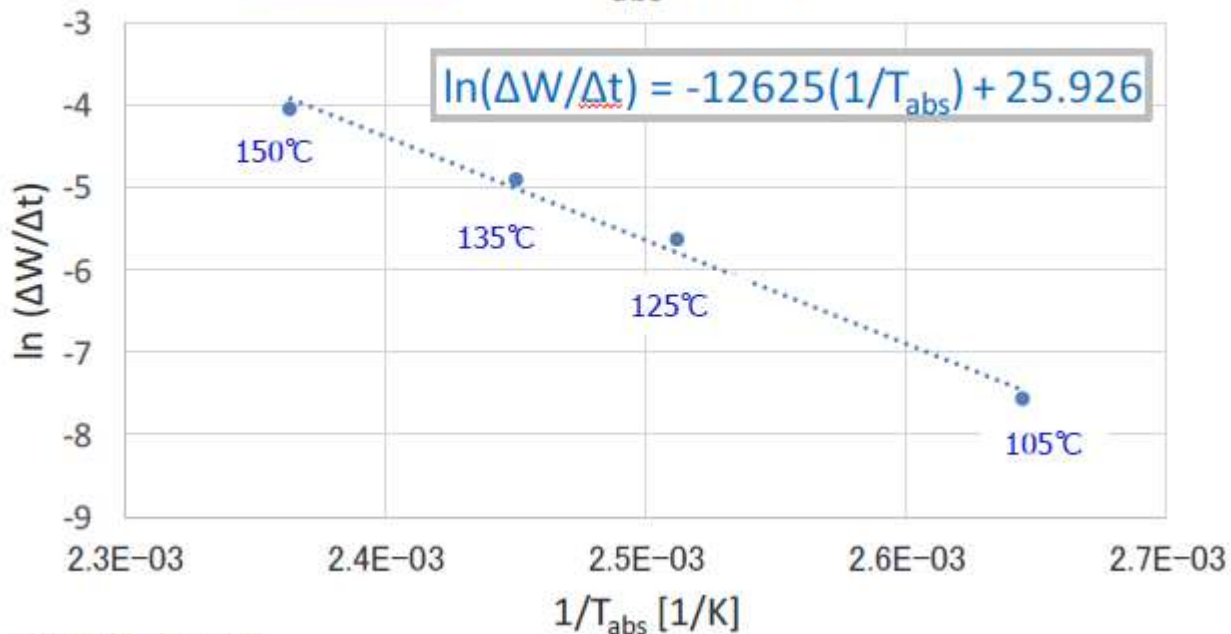
Dry-up speed ratio (κ(ΔT)) between T₂ and T₁

$$\kappa(\Delta T) = \frac{\alpha(T_2)}{\alpha(T_1)} = \frac{Ae^{\beta T_2}}{Ae^{\beta T_1}} = e^{\beta(T_2 - T_1)} = e^{\beta \Delta T} \dots \textcircled{1}$$





Arrhenius plot (T_{abs} vs. Dry-up speed)



Arrhenius equation

$$K = Ae^{\frac{-E}{RT}}$$

$$\ln K = \left(\frac{-E}{R}\right)\frac{1}{T} + \ln A \dots \textcircled{1}$$

From formula ①&②

$$\left(\frac{-E}{R}\right) = -12625$$

Approximation formula from Arrhenius plot

$$\ln\left(\frac{\Delta W}{\Delta t}\right) = -12625 \frac{1}{T_{abs}} + 25.926 \dots \textcircled{2}$$

Activation energy

$$E = 12625 \cdot R$$

$$= 12625 \times 8.31$$

$$= 104.9 \text{ [kJ/mol]}$$



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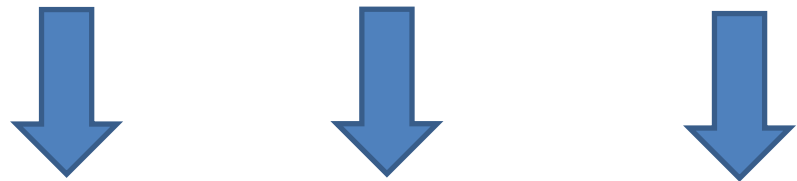


Life Expectancy based upon life @ 150°C

Temperature	150°C	135°C	125°C	105°C
Experimental value	1.0	2.3	4.8	33.9
Law of 10°C 2.2 times	1.0	3.3	7.2	34.7
Arrhenius' Law	1.0	3.0	6.5	34.9
Law of 10°C 2.0 times	1.0	2.8	5.7	22.6

Life Expectancy based upon life @ 125°C

Temperature	150°C	135°C	125°C	105°C
Experimental value	0.18	0.43	1.0	6.2
Law of 10°C 2.2 times	0.14	0.45	1.0	4.8
Arrhenius' Law	0.15	0.46	1.0	5.4
Law of 10°C 2.0 times	0.18	0.50	1.0	4.0



Result: Doubling of life every 10 degree drop
 Standard Arrhenius' calculation can be used.

Arrhenius' Formula

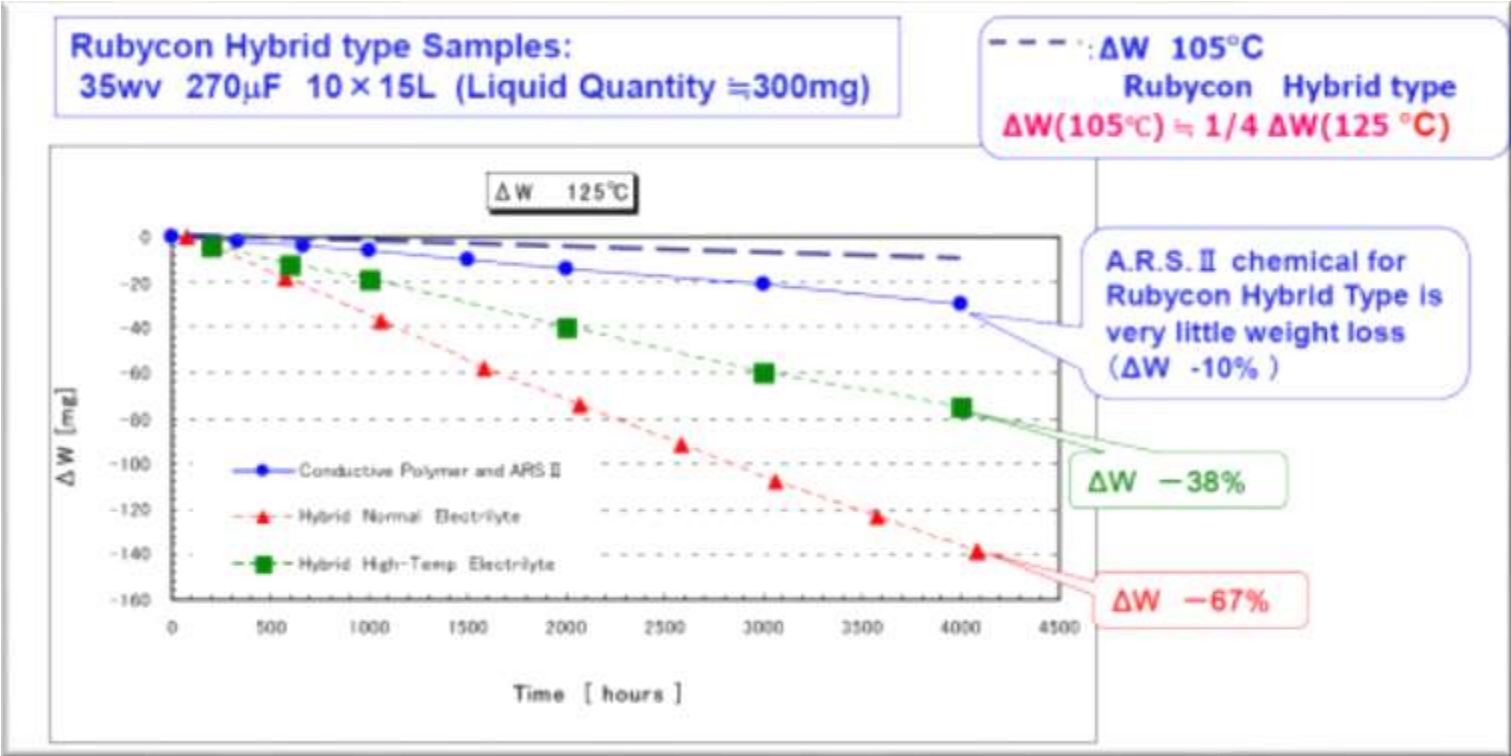
$$L = L_b \times 2^{\frac{T_{max} + \Delta T_o - T_c}{10}}$$

- L: Life expectancy under operated condition
- L_b: Lifetime at basis temperature
- T_{max}: Category upper temperature
- ΔT_o: Heat rise by rated ripple current applied
- T_c: surface temperature





Comparison of liquid loss of Rubycon hybrid polymer vs other hybrid technologies



Use Caution as doubling of life with 10 degree drop might not be possible with other hybrids.

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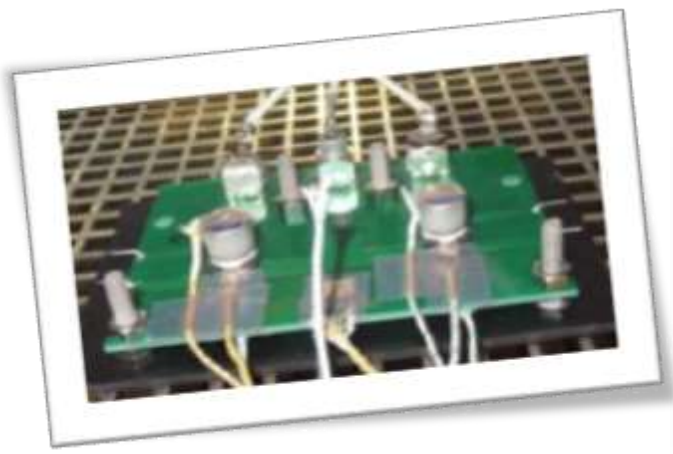
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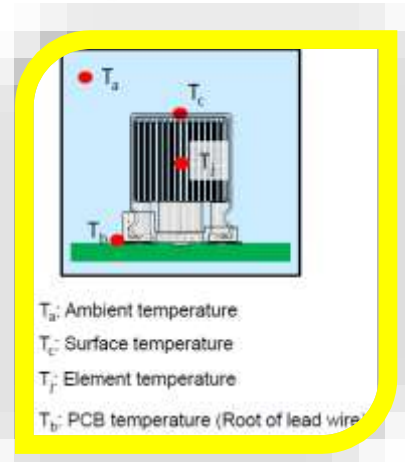


THERMAL MODELING

Step 1:
 Measurement of Temperature
 With ripple current applied



Actual measurement value



unit: °C

TEST ITEM

25PFV330M10X10.5

CATALOG SPECIFICATION
 ESR: 20mΩ @ 20°C, 100KHz
 RIPPLE CURRENT: 2Arms/125°C, 100KHz

	T_a	T_j	T_c	T_b
4A	84.9	99.2	97.6	93.2
6A	85.0	116.5	112.9	103.0
8A	84.8	143.1	136.1	117.9



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THERMAL MODELING

Step 2: Thermal Resistance Via Radiation

TEST ITEM

25PFV330M10X10.5
CATALOG SPECIFICATION
ESR: 20mΩ @ 20°C, 100KHz
RIPPLE CURRENT: 2Arms/125°C, 100KHz

Basic formula (Stefan-Boltzmann law)

$$Q_{rad} = \sigma \epsilon A (T_c^4 - T_a^4)$$

$$R_{rad} = \frac{T_c - T_a}{Q_{rad}}$$

- R_{rad}: Thermal resistance by radiation [K/W]
- T_c: Surface temperature of capacitor (abs [K])
- T_a: Ambient temperature of capacitor (abs [K])
- Q_{rad}: Thermal radiation from capacitor [W]
- σ: thermal emissivity
- ε: Stefan-Boltzmann constant (5.67x10⁻⁸[W/m²·K⁴])
- A: Thermal radiation area [m²]

σ	Thermal emissivity of plastic material	0.95
ε	Stefan-Boltzmann constant	5.67x10 ⁻⁸ W/m ² ·K ⁴
A	Surface area of case	0.000393 m ²
T _c	Actual measurement value (abs 273+97.6)	370.6 K
T _a	Actual measurement value (abs 273+84.9)	357.9 K

$$Q_{rad} = 0.95 \cdot 5.67 \times 10^{-8} \cdot 0.000393 (370.6^4 - 357.9^4)$$

$$= 0.0519 \text{ [W]}$$

$$R_{rad} = \frac{370.6 - 357.9}{0.0519} = 245 \text{ [K/W]}$$



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THERMAL MODELING

Step 3: Thermal Resistance via Convection

R_{con} : Thermal resistance by convection [K/W]
 ΔT : Temperature difference between T_c and T_a [K]
 Q_{con} : Thermal radiation from capacitor [W]
 α : Heat transfer coefficient [$W/m^2 \cdot K$]
 C: Coefficient by shape
 A: Surface area [m^2]
 L: Characteristic length [m]

Basic formula (Newton's law of cooling)

$$Q_{con} = A \cdot \alpha \cdot \Delta T \quad \alpha = 2.51 \cdot C \cdot \left(\frac{\Delta T}{L}\right)^{0.25}$$

↓

$$Q_{con} = A \cdot 2.51 \cdot C \cdot \left(\frac{1}{L}\right)^{0.25} \cdot \Delta T^{1.25}$$

$$R_{con} = \frac{\Delta T}{Q_{con}}$$

	Side area	Top area
C	0.56	0.52
L	0.0097 m	0.0090 m

	Side area	Top area
A	0.000311 m^2	0.000082 m^2
C	0.56	0.52
L	0.0097 m	0.0090 m
ΔT	12.7 K	12.7 K
Q_{con}	0.0334 W	0.0083 W
Total Q_{con}	0.0417 W	

$$R_{con} = \frac{12.7}{0.0417} = 305 [K/W]$$



THERMAL MODELING

Step 4: Thermal Resistance Element to Case

$R_{ec} = \frac{T_j - T_c}{Q_{rad} + Q_{con}}$

R_{ec} : Thermal resistance between element to case [K/W]
 T_c : Surface temperature of capacitor [°C]
 T_j : Element temperature of capacitor [°C]
 Q_{rad} : Thermal radiation from capacitor [W]
 Q_{con} : Thermal convection from capacitor [W]

T_j	99.2°C
T_c	97.6°C
Q_{rad}	0.0519 W
Q_{con}	0.0417 W

$R_{ec} = \frac{99.2 - 97.6}{0.0519 + 0.0417} = 17.1 [K/W]$

TEST ITEM

25PFV330M10X10.5

CATALOG SPECIFICATION
 ESR: 20mΩ @ 20°C, 100KHz
 RIPPLE CURRENT: 2Arms/125°C, 100KHz

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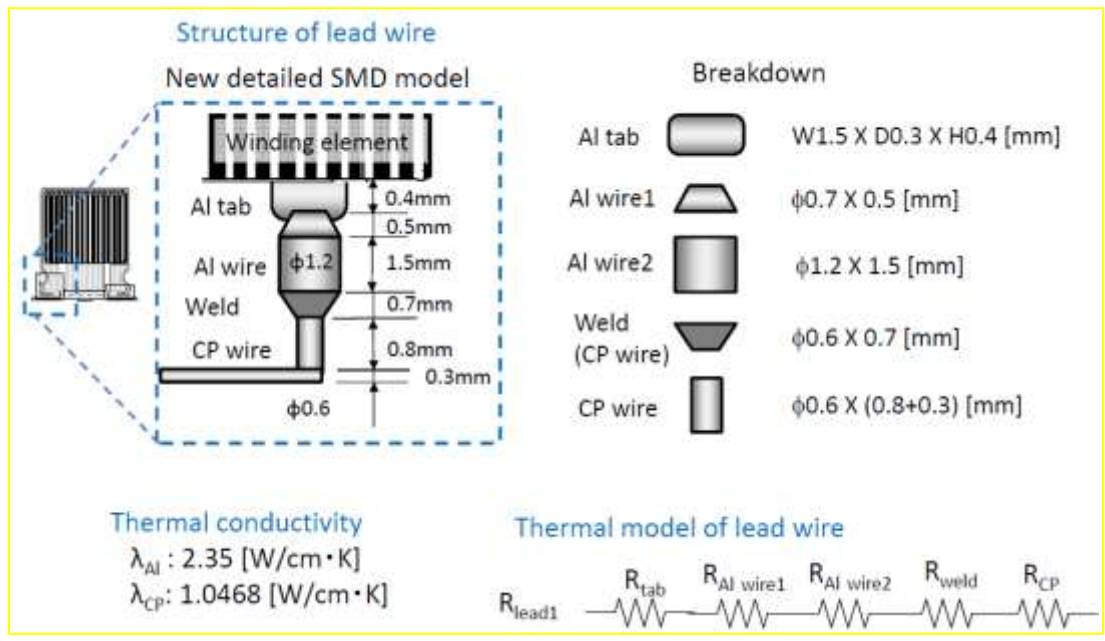
SLIDE NAVIGATION





THERMAL MODELING

Step 5: Theoretical Calculation Of lead wire resistance



TEST ITEM

25PFV330M10X10.5

CATALOG SPECIFICATION
 ESR: 20m Ω @ 20°C, 100KHz
 RIPPLE CURRENT: 2Arms/125°C, 100KHz



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THERMAL MODELING

Step 5: Continued Theoretical Calculation Of lead wire resistance

Breakdown

Al tab		W1.5 X D0.3 X H0.4 [mm]	$R_{Al\ tab} = \frac{0.04}{2.35 \cdot 0.15 \cdot 0.03} = 3.78 [K/W]$
Al wire1		$\phi 0.7 \times 0.5$ [mm]	$R_{Al\ wire1} = \frac{0.05}{2.35 \cdot \pi \cdot 0.035^2} = 5.53 [K/W]$
Al wire2		$\phi 1.2 \times 1.5$ [mm]	$R_{Al\ wire2} = \frac{0.15}{2.35 \cdot \pi \cdot 0.06^2} = 5.64 [K/W]$
Welding (CP wire)		$\phi 0.6 \times 0.7$ [mm]	$R_{Weld} = \frac{0.07}{1.0468 \cdot \pi \cdot 0.03^2} = 23.65 [K/W]$
CP wire		$\phi 0.6 \times (0.8+0.3)$ [mm]	$R_{CP\ wire} = \frac{0.11}{1.0468 \cdot \pi \cdot 0.03^2} = 37.17 [K/W]$

↓ Lead wire X 2

$R_{lead} = 37.9 [K/W]$

TEST ITEM

25PFV330M10X10.5

CATALOG SPECIFICATION
ESR: 20mΩ @ 20°C, 100KHz
RIPPLE CURRENT: 2Arms/125°C, 100KHz



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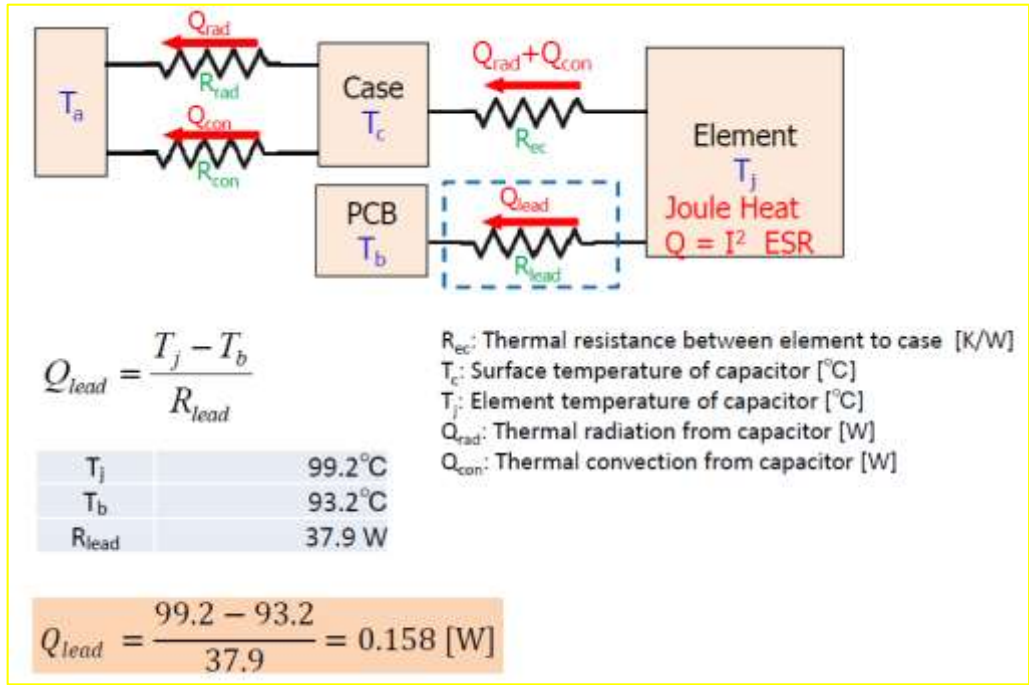
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THERMAL MODELING

Step 6: Thermal Energy Flow Via lead terminal



TEST ITEM

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CATALOG SPECIFICATION
 ESR: 20mΩ @ 20°C, 100KHz
 RIPPLE CURRENT: 2Arms/125°C, 100KHz

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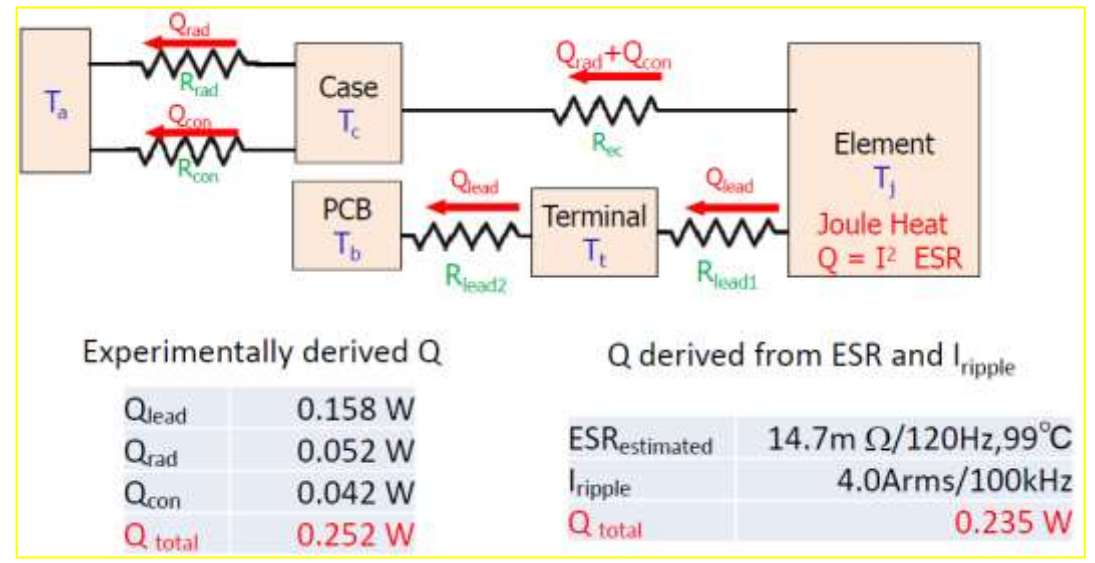
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THERMAL MODELING

Step 7: Compare Actual vs Theoretical for Q -> Calculated vs Actual from ESR and I ripple



TEST ITEM

25PFV330M10X10.5

CATALOG SPECIFICATION
ESR: 20mΩ @ 20°C, 100kHz
RIPPLE CURRENT: 2Arms/125°C, 100kHz

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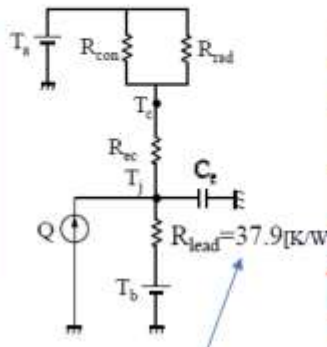
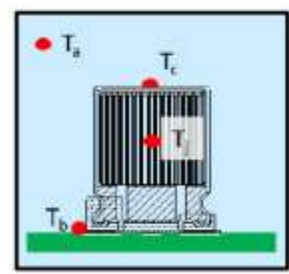
SLIDE NAVIGATION
← [Home Icon] →



THERMAL RESISTANCE

Rubycon Hybrid Type φ10x10.5

Thermal model



Condition

Unit: °C

	T _a	T _j	T _c	T _b
4A	84.9	99.2	97.6	93.2
6A	85.0	116.5	112.9	103.0
8A	84.8	143.1	136.1	117.9

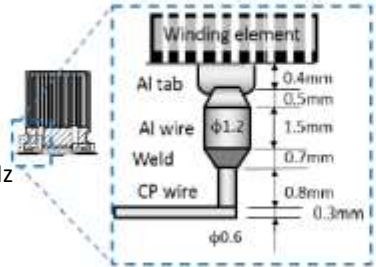
TEST ITEM

25PFV330M10X10.5

CATALOG SPECIFICATION
ESR: 20mΩ @ 20°C, 100KHz
RIPPLE CURRENT: 2Arms/125°C, 100KHz

Structure of lead wire

New detailed SMD model



$R_{lead} = 37.9 [K/W]$

Thermal resistance & Thermal energy

Applied ripple [Arms/120Hz]	4A	6A	8A	
$R_{lead1} [K/W]$	37.9			
$R_{rad} [K/W]$	245	229	209	
$R_{con} [K/W]$	305	250	215	
$R_{ec} [K/W]$	17.1	15.4	14.5	
$Q_{total} [W]$	$Q_{con+rad+lead}$	0.252	0.589	1.15
	$ESR \cdot I^2$	0.235	0.558	1.06



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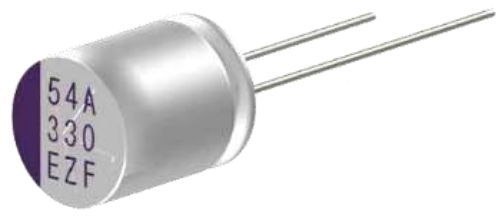
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Rubycon
CAPACITORS

SLIDE NAVIGATION



THERMAL CAPACITANCE



SMD 10X10.5	: 1.88 J/K (Ce: 0.88J/K , Cc: 0.31J/K)
SMD 10X12.5	: 2.25J/K (Ce: 1.14J/K , Cc: 0.35J/K)
THT 10X9	: 1.69 J/K (Ce: 0.88J/K , Cc: 0.31J/K)
THT 10X11	: 2.06J/K (Ce: 1.14J/K , Cc: 0.35J/K)
THT 10X20	: 3.50J/K (Ce: 2.33J/K , Cc: 0.58J/K)

Series
 Chart & Roadmap

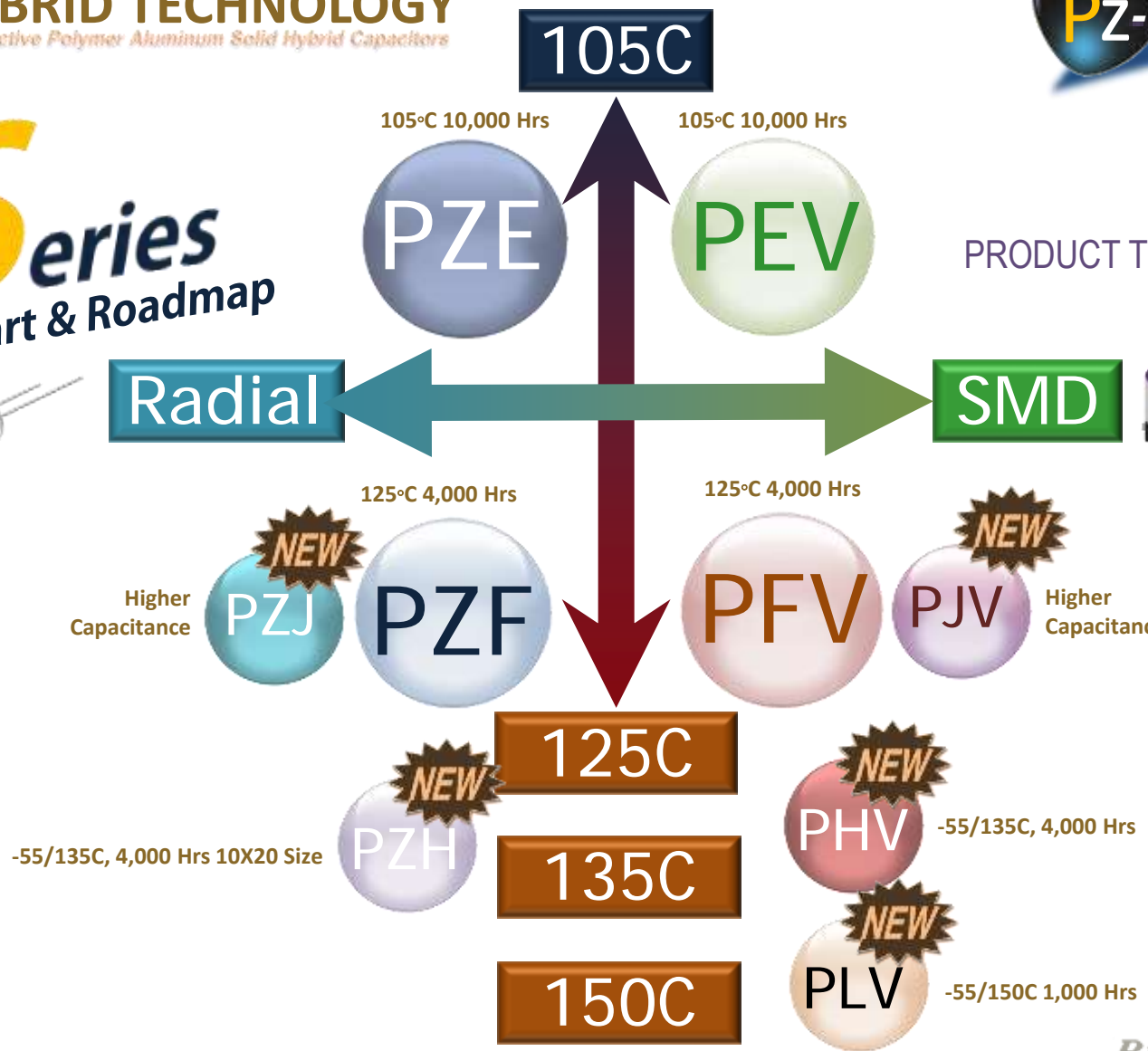


Radial

SMD



PRODUCT TREE



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HY BRID TECHNOLOGY
Conductive Polymer Aluminum Solid Hybrid Capacitors

PRODUCT MASTER (Radial Type) 25-63v Options



Click for Data Sheet

Radial	Temp
PZE SERIES	105°C
PZF SERIES	125°C
PZJ SERIES	125°C
PZH SERIES	135°C

¹ Sample/Release Schedule may be adjusted without notice.

[V]	Series	[μF]	φD×L [mm]	[mΩ] 100KHz 20-C	[mA] @ Max Ambient	Type	Max Ambient -C	AECQ200 Samples	Mass Production
25	PZE	220	8 x 9	27	2300	RADIAL	105	Available	Available
25	PZF	220	8 x 9	27	1600	RADIAL	125	Available	Available
25	PZJ	270	8 x 9	25	1920	RADIAL	125	Available	Available
25	PZE	330	10 x 9	20	2500	RADIAL	105	Available	Available
25	PZF	330	10 x 9	20	2000	RADIAL	125	Available	Available
25	PZF	470	10 x 11	14	2600	RADIAL	125	Available	Dec 2019
25	PZJ	470	10 x 9	20	2800	RADIAL	125	Available	Available
25	PZJ	560	10 x 11	14	3200	RADIAL	125	Available	Dec 2019
25	PZH	820	10 x 20	12	3000	RADIAL	135	Available	Dec 2019
25	PZF	820	10 x 20	12	3000	RADIAL	125	Available	Dec 2019
35	PZE	150	8 x 9	27	2300	RADIAL	105	Available	Available
35	PZF	150	8 x 9	27	1600	RADIAL	125	Available	Available
35	PZJ	180	8 x 9	25	1920	RADIAL	125	Available	Available
35	PZE	270	10 x 9	20	2500	RADIAL	105	Available	Available
35	PZF	270	10 x 9	20	2000	RADIAL	125	Available	Available
35	PZF	330	10 x 11	14	2600	RADIAL	125	Available	Dec 2019
35	PZJ	330	10 x 9	20	2800	RADIAL	125	Available	Available
35	PZJ	390	10 x 11	14	3200	RADIAL	125	Available	Dec 2019
35	PZH	680	10 x 20	12	3000	RADIAL	135	Available	Dec 2019
35	PZF	680	10 x 20	12	3000	RADIAL	125	Available	Dec 2019
50	PZE	68	8 x 9	30	1800	RADIAL	105	Available	Available
50	PZF	68	8 x 9	30	1250	RADIAL	125	Available	Available
50	PZF	100	10 x 9	28	1600	RADIAL	125	Available	Available
50	PZE	100	10 x 9	28	2000	RADIAL	105	Available	Available
50	PZF	150	10 x 11	22	2000	RADIAL	125	Available	Dec 2019
50	PZH	220	10 x 20	16	2500	RADIAL	135	Available	Dec 2019
50	PZF	220	10 x 20	16	2500	RADIAL	125	Available	Dec 2019
63	PZE	33	8 x 9	40	1700	RADIAL	105	Available	Available
63	PZF	33	8 x 9	40	1100	RADIAL	125	Available	Available
63	PZE	56	10 x 9	30	1800	RADIAL	105	Available	Available
63	PZF	56	10 x 9	30	1400	RADIAL	125	Available	Available
63	PZF	68	10 x 11	24	1800	RADIAL	125	Available	Dec 2019
63	PZH	150	10 x 20	18	2200	RADIAL	135	Available	Dec 2019
63	PZF	150	10 x 20	18	2200	RADIAL	125	Available	Dec 2019



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HYBRID TECHNOLOGY

Conductive Polymer Aluminum Solid Hybrid Capacitors

PRODUCT MASTER

(SMD Options)

25-35v Options,

50-80v Next Page



Click for Data Sheet

Temp	SMD
105°C	PEV SERIES
125°C	PFV SERIES
125°C	PJV SERIES
135°C	PHV SERIES
150°C	PLV SERIES

¹ Sample/Release Schedule may be adjusted without notice.

[V]	Series	[μF]	φD×L [mm]	[mΩ] 100KHz 20-C	[mA]@ Max Ambient	Type	Max Ambient °C	AECQ200 Samples	Mass Prod.
25	PEV	56	6.3 x 6.1	50	1300	SMD	105	Available	Available
25	PFV	56	6.3 x 6.1	50	900	SMD	125	Available	Available
25	PHV	56	6.3 x 6.1	50	900	SMD	135	Available	Available
25	PJV	68	6.3 x 6.1	50	1080	SMD	125	Available	Jan-19
25	PEV	100	6.3 x 8	30	2000	SMD	105	Available	Available
25	PFV	100	6.3 x 8	30	1400	SMD	125	Available	Available
25	PHV	100	6.3 x 8	30	1400	SMD	135	Available	Available
25	PLV	150	8 x 10.5	27	1400	SMD	150	Available	Jan-19
25	PJV	150	6.3 x 8	30	1680	SMD	125	Available	Available
25	PEV	220	8 x 10.5	27	2300	SMD	105	Available	Available
25	PFV	220	8 x 10.5	27	1600	SMD	125	Available	Available
25	PHV	220	8 x 10.5	22	1600	SMD	135	Available	Available
25	PJV	270	8 x 10.5	25	1920	SMD	125	Available	Available
25	PLV	270	10 x 10.5	20	1800	SMD	150	Available	Jan-19
25	PEV	330	10 x 10.5	20	2500	SMD	105	Available	Available
25	PFV	330	10 x 10.5	20	2000	SMD	125	Available	Available
25	PHV	330	10 x 10.5	20	2000	SMD	135	Available	Available
25	PJV	470	10 x 10.5	20	2800	SMD	125	Available	Available
25	PFV	470	10 x 12.5	14	2600	SMD	125	Available	Dec 2019
25	PHV	470	10 x 12.5	14	4100	SMD	135	Available	Dec 2019
25	PJV	560	10 x 12.5	14	3200	SMD	125	Available	Dec 2019
35	PEV	47	6.3 x 6.1	60	1300	SMD	105	Available	Available
35	PFV	47	6.3 x 6.1	60	900	SMD	125	Available	Available
35	PHV	47	6.3 x 6.1	60	900	SMD	135	Available	Available
35	PJV	56	6.3 x 6.1	50	1080	SMD	125	Available	Jan-19
35	PEV	68	6.3 x 8	35	2000	SMD	105	Available	Available
35	PFV	68	6.3 x 8	35	1400	SMD	125	Available	Available
35	PHV	68	6.3 x 8	35	1400	SMD	135	Available	Available
35	PLV	100	8 x 10.5	27	1400	SMD	150	Available	Jan-19
35	PJV	100	6.3 x 8	30	1680	SMD	125	Available	Jan-19
35	PEV	150	8 x 10.5	27	2300	SMD	105	Available	Available
35	PFV	150	8 x 10.5	27	1600	SMD	125	Available	Available
35	PHV	150	8 x 10.5	22	1600	SMD	135	Available	Available
35	PLV	150	10 x 10.5	20	1800	SMD	150	Available	Jan-19
35	PJV	180	8 x 10.5	25	1920	SMD	125	Available	Available
35	PEV	270	10 x 10.5	20	2500	SMD	105	Available	Available
35	PFV	270	10 x 10.5	20	2000	SMD	125	Available	Available
35	PHV	270	10 x 10.5	20	2000	SMD	135	Available	Available
35	PJV	330	10 x 10.5	20	2800	SMD	125	Available	Available
35	PFV	330	10 x 12.5	14	2600	SMD	125	Available	Dec 2019
35	PHV	330	10 x 12.5	14	2300	SMD	135	Available	Dec 2019
35	PJV	390	10 x 12.5	14	3200	SMD	125	Available	Dec 2019



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HYBRID TECHNOLOGY

Conductive Polymer Aluminum Solid Hybrid Capacitors

PRODUCT MASTER (SMD Options) 50-80v



Click for Data Sheet

Temp	SMD
105°C	PEV SERIES
125°C	PFV SERIES
125°C	PJV SERIES
135°C	PHV SERIES
150°C	PLV SERIES

¹ Sample/Release Schedule may be adjusted without notice.

[V]	Series	[μF]	φD×L [mm]	[mΩ] 100KHz 20-C	[mA] @ Max Ambient	Type	Max Ambient -C	AECQ200 Samples	Mass Prod.
50	PEV	22	6.3 x 6.1	80	1100	SMD	105	Available	Available
50	PFV	22	6.3 x 6.1	80	750	SMD	125	Available	Available
50	PEV	33	6.3 x 8	40	1600	SMD	105	Available	Available
50	PFV	33	6.3 x 8	40	1100	SMD	125	Available	Available
50	PLV	56	8 x 10.5	35	1000	SMD	150	Sep-18	Jan-19
50	PEV	68	8 x 10.5	30	1800	SMD	105	Available	Available
50	PFV	68	8 x 10.5	30	1250	SMD	125	Available	Available
50	PHV	68	8 x 10.5	30	1250	SMD	135	Available	Available
50	PEV	100	10 x 10.5	28	2000	SMD	105	Available	Available
50	PFV	100	10 x 10.5	28	1600	SMD	125	Available	Available
50	PLV	100	10 x 10.5	28	1300	SMD	150	Sep-18	Jan-19
50	PHV	100	10 x 10.5	28	1600	SMD	135	Available	Available
50	PFV	150	10 x 12.5	22	2000	SMD	125	Available	Dec 2019
63	PEV	10	6.3 x 6.1	120	1000	SMD	105	Available	Available
63	PFV	10	6.3 x 6.1	120	700	SMD	125	Available	Available
63	PEV	22	6.3 x 8	80	1500	SMD	105	Available	Available
63	PFV	22	6.3 x 8	80	900	SMD	125	Available	Available
63	PEV	33	8 x 10.5	40	1700	SMD	105	Available	Available
63	PFV	33	8 x 10.5	40	1100	SMD	125	Available	Available
63	PLV	33	8 x 10.5	40	900	SMD	150	Sep-18	Jan-19
63	PHV	33	8 x 10.5	40	1100	SMD	135	Available	Available
63	PJV	47	8 x 10.5	35	1550	SMD	125	Available	Available
63	PEV	56	10 x 10.5	30	1800	SMD	105	Available	Available
63	PFV	56	10 x 10.5	30	1400	SMD	125	Available	Available
63	PLV	56	10 x 10.5	30	1100	SMD	150	Sep-18	Jan-19
63	PHV	56	10 x 10.5	30	1400	SMD	135	Available	Available
63	PFV	68	10 x 12.5	24	1800	SMD	125	Available	Dec 2019
63	PJV	82	10 x 10.5	28	2300	SMD	125	Available	Available
63	PJV	100	10 x 10.5	22	3000	SMD	125	Available	Available
80	PFV	22	8 x 10.5	45	1100	SMD	125	Available	Jan-19
80	PFV	39	10 x 10.5	35	1200	SMD	125	Available	Jan-19

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HYBRID TECHNOLOGY
 Conductive Polymer Aluminum Solid Hybrid Capacitors

pze Series



- f**eaturing:
- AECQ-200
 - AUTOMOTIVE GRADE
 - HIGH VIBRATION
 - LONG LIFE
 - REVERSE BATTERY
 - LOAD DUMP
 - DOUBLE RIPPLE OPERATION¹

- O**ptions:
- 25-63 VDC
 - 33-330 μF
 - 8-10 mm Dia
 - 20-40 mΩ

- a**pplications:
- POWER
 - AUTOMOTIVE
 - INDUSTRIAL

105°C

AEC-Q200

Specifications:

ARS II™
 technology

TEMPERATURE RANGE	-55°C to +105°C
LIFE (ENDURANCE)- HRS	10,000 @ 105°C
BIASED HUMIDITY- HRS	2,000 @ 85/85 (%RH/°C)

Rated Voltage [V]	Capacitance [μF]	Size (mm) D x L	E. S.R. [mΩ] /100kHz, 20°C	Rated Ripple Current [mA] /100kHz,105°C
25	220	8 x 9	27	2300
	330	10 x 9	20	2500
35	150	8 x 9	27	2300
	270	10 x 9	20	2500
50	68	8 x 9	30	1800
	100	10 x 9	28	2000
63	33	8 x 9	40	1700
	56	10 x 9	30	1800

Rubycon's PZE series conductive polymer (hybrid) capacitors are designed for applications requiring ultra miniaturization with high temperature/performance endurance.

Designed to operate in extreme environments with excellent low temperature characteristics.

Double Ripple Current operational testing can be provided upon request.¹

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HYBRID TECHNOLOGY

Conductive Polymer Aluminum Solid Hybrid Capacitors

pzf Series

125°C

PZ-CAP™
Specifications:

Rubycon
hYBRID
ARS II™
technology

featuring:

- AEC-Q-200
- AUTOMOTIVE GRADE
- HIGH VIBRATION
- LONG LIFE
- REVERSE BATTERY
- LOAD DUMP
- DOUBLE RIPPLE OPERATION¹



Options:

- 25-63 VDC
- 33-330 μF
- 8-10 mm Dia
- 20-40 mΩ

AEC-Q200

applications:

- POWER
- AUTOMOTIVE
- INDUSTRIAL

TEMPERATURE RANGE	-55°C to +125°C
LIFE (ENDURANCE)- HRS	4,000 @ 125°C
BIASED HUMIDITY- HRS	2,000 @ 85/85 (%RH/°C)

ARS II™
technology

Rubycon's PZF series conductive polymer (hybrid) capacitors are designed for applications requiring ultra miniaturization with high temperature/performance endurance.

Designed to operate in extreme environments with excellent low temperature characteristics.

Double Ripple Current operational testing can be provided upon request.¹

Rated Voltage [V]	Capacitance [μF]	Size (mm) D x L	E. S.R. [mΩ] /100kHz, 20°C	Rated Ripple Current [mA] /100kHz,125°C
25	220	8 x 9	27	1600
	330	10 x 9	20	2000
	470 ¹	10x11	14	2600
	820 ²	10x20	12	3000
35	150	8 x 9	27	1600
	270	10 x 9	20	2000
	330 ¹	10x11	14	2600
	680 ²	10x20	12	3000
50	68	8 x 9	30	1250
	100	10 x 9	28	1600
	150 ¹	10x11	22	2000
	220 ²	10x20	16	2500
63	33	8 x 9	40	1100
	56	10 x 9	30	1400
	68 ¹	10x11	24	1800
	150 ²	10x20	18	2200

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Under Development (Tentative Spec)
^{1,2} SOP/Sample Schedule
See Product Master

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 ARS II™
 technology

HYBRID TECHNOLOGY
 Conductive Polymer Aluminum Solid Hybrid Capacitors

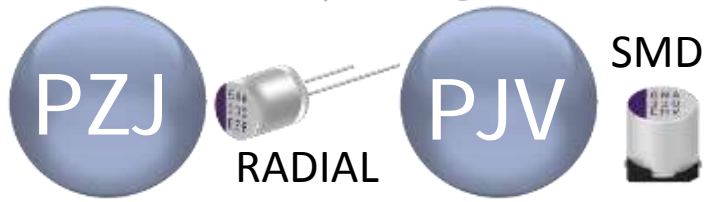
125°C



AEC-Q200



pzj Series **pjv Series**



Options:

- 25-35 VDC
- 180-560 μFd
- 8-10 mm Dia
- 14-25 mΩ

Applications:

- POWER
- AUTOMOTIVE
- INDUSTRIAL

TEMPERATURE RANGE	-55°C to +125°C
LIFE (ENDURANCE)- HRS	4,000 @ 125°C
BIASED HUMIDITY- HRS	2,000 @ 85/85 (%RH/°C)

Rated Voltage [V]	Capacitance [μF]	Size (mm) D x L PJV	Size (mm) D x L PZJ	E. S.R. [mΩ] 100kHz 20°C	Rated RC [mA] 100kHz 125°C
25	68 ¹	6.3x6.1	-	50	1080
	150 ¹	6.3x8	-	30	1680
	270	8x10.5	8X9	25	1920
	470	10x10.5	10X9	20	2800
	560 ²	10x12.5	10X11	14	3200
35	56 ¹	6.3x6.1	-	50	1080
	100 ¹	6.3x8	-	30	1680
	180	8x10.5	8X9	25	1920
	330	10x10.5	10X9	20	2800
	390 ²	10X12.5	10X11	14	3200
63	47 ³	8x10.5		35	1550
	82 ³	10x10.5		28	2300
	100 ³	10x12.5		22	3000



Under Development (Tentative Spec)
 1, 2, 3 SOP/Sample Schedule
 See Product Master

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 Conductive Polymer Aluminum Solid Hybrid Capacitors

- featuring:** ARS II™ technology
- AECQ-200
 - AUTOMOTIVE GRADE
 - HIGH VIBRATION
 - LONG LIFE
 - REVERSE BATTERY
 - LOAD DUMP
 - DOUBLE RIPPLE OPERATION³



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pzh Series **NEW**



Options:

- 25-63 VDC
- 150-820 μF
- 10x20 mm Size
- 12-18 mΩ

applications:

- POWER
- AUTOMOTIVE
- INDUSTRIAL



150°C ,300 Hours

135°C

AEC-Q200

Specifications:

TEMPERATURE RANGE	-55°C to +135°C
LIFE (ENDURANCE)- HRS	4,000 @ 135°C
BIASED HUMIDITY- HRS	2,000 @ 85/85 (%RH/°C)

Rubycon's PZH series conductive polymer (hybrid) capacitors are designed for applications requiring ultra miniaturization with high temperature/performance endurance.

Designed to operate in extreme environments with excellent low temperature characteristics.

Double Ripple Current operational testing can be provided upon request.³

Rated Voltage [V]	Capacitance [μF]	Size (mm) D x L	ESR [mΩ]		Rated Ripple Current [mA]	
			100kHz 20°C	125°C	100kHz 135°C	100kHz 135°C
25	820	10x20	12	5400	3000	3000
35	680	10x20	12	5400	3000	3000
50	220	10x20	16	4500	2500	2500
63	150	10x20	18	4000	2200	2200

SOP/Sample Schedule
 See Product Master

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HYBRID TECHNOLOGY

Conductive Polymer Aluminum Solid Hybrid Capacitors

pev Series

PZ-CAP™

featuring:

- AECQ-200
- AUTOMOTIVE GRADE
- HIGH VIBRATION
- LONG LIFE
- REVERSE BATTERY
- LOAD DUMP
- DOUBLE RIPPLE OPERATION¹

Options:

- 25-63 VDC
- 33-330 µF
- 8-10 mm Dia
- 20-40 mΩ

applications:

- POWER
- AUTOMOTIVE
- INDUSTRIAL

105°C

Specifications:

TEMPERATURE RANGE	-55°C to +105°C
LIFE (ENDURANCE)- HRS	10,000 @ 105°C
BIASED HUMIDITY- HRS	2,000 @ 85/85 (%RH/°C)

AEC-Q200



Rubycon's PeV series conductive polymer (hybrid) capacitors are designed for applications requiring ultra miniaturization with high temperature/performance endurance.

Designed to operate in extreme environments with excellent low temperature characteristics.

Double Ripple Current operational testing can be provided upon request.¹

Volt [V]	Cap. [µF]	Size φD × L [mm]	ESR [mΩ] 100KHz		Ripple [mA] 105°C
			20°C	-40°C	
25	56	6.3 x 6.1	50	75	1300
	100	6.3 x 8	30	45	2000
	220	8 x 10.5	27	41	2300
35	330	10 x 10.5	20	30	2500
	47	6.3 x 6.1	60	90	1300
35	68	6.3 x 8	35	53	2000
	150	8 x 10.5	27	41	2300
	270	10 x 10.5	20	30	2500

Volt [V]	Cap. [µF]	Size φD × L [mm]	ESR [mΩ] 100KHz		Ripple [mA] 105°C
			20°C	-40°C	
50	22	6.3 x 6.1	80	120	1100
	33	6.3 x 8	40	60	1600
50	68	8 x 10.5	30	45	1800
	100	10 x 10.5	28	42	2000
63	10	6.3 x 6.1	120	180	1000
	22	6.3 x 8	80	120	1500
63	33	8 x 10.5	40	60	1700
	56	10 x 10.5	30	45	1800

DESIGNED FOR RELIABILITY... SINCE 1952 THE EXPERTS IN CAPACITORS

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NEW
6.3 SIZE

65+ YEARS
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SLIDE NAVIGATION



HYBRID TECHNOLOGY
 Conductive Polymer Aluminum Solid Hybrid Capacitors

pfv Series



125°C

CLICK FOR PRODUCT MASTER

- featuring:**
- AECQ-200
 - AUTOMOTIVE GRADE
 - HIGH VIBRATION
 - LONG LIFE
 - REVERSE BATTERY
 - LOAD DUMP
 - DOUBLE RIPPLE OPERATION¹

- Options:**
- 25-80* VDC
 - 10-470 μFd
 - 6.3-10 mm DIA
 - 14-120 mΩ

Leakage Current
 RUBYCON 4.4μA
 HXA: 9.5μA

ESR
 RUBYCON 10.9mΩ¹
 ZC 18.7mΩ¹ Measured

Rubycon's PFV series conductive polymer (hybrid) capacitors are designed for applications requiring ultra miniaturization with high temperature/performance endurance. Designed to operate in extreme environments with excellent low temperature characteristics.

- applications:**
- POWER
 - AUTOMOTIVE
 - INDUSTRIAL

TEMPERATURE RANGE	-55°C to +125°C
LIFE (ENDURANCE)- HRS	4,000 @ 125°C
BIASED HUMIDITY- HRS	2,000 @ 85/85 (%RH/°C)



Rated Voltage [V]	Capacitance [μF]	Size (mm) D x L	E. S.R. [mΩ] /100kHz, 20°C	Rated Ripple Current [mA] /100kHz, 125°C ¹
25	56	6.3x6.1	50	900
	100	6.3x8	30	1400
	220	8 x 10.5	27	1600
	330	10 x 10.5	20	2000
35	470*	10x12.5	14	2600
	47	6.3x6.1	60	900
	68	6.3x8	35	1400
	150	8 x 10.5	27	1600
50	270	10 x 10.5	20	2000
	330*	10x12.5	14	2600
	22	6.3x6.1	80	750
	33	6.3x8	40	1100
63	68	8 x 10.5	30	1250
	100	10 x 10.5	28	1600
	150*	10X12.5	22	2000
	10	6.3x6.1	120	700
80	22	6.3x8	80	900
	33	8 x 10.5	40	1100
	56	10 x 10.5	30	1400
	68*	10X12.5	24	1800
80	22*	8x10.5	45	1100
	39*	10x10.5	35	1200



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Conductive Polymer Aluminum Solid Hybrid Capacitors

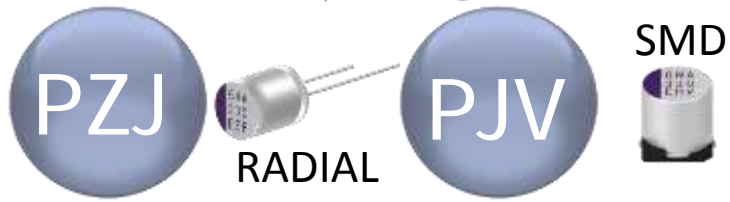
125°C



pzj Series **pjv** Series



AEC-Q200



Options:

- 25-35 VDC
- 180-560 μ Fd
- 8-10 mm Dia
- 14-25 m Ω

Applications:

- POWER
- AUTOMOTIVE
- INDUSTRIAL

TEMPERATURE RANGE	-55°C to +125°C
LIFE (ENDURANCE)- HRS	4,000 @ 125°C
BIASED HUMIDITY- HRS	2,000 @ 85/85 (%RH/°C)

Rated Voltage [V]	Capacitance [μ F]	Size (mm) D x L PJV	Size (mm) D x L PZJ	E. S.R. [m Ω] 100kHz 20°C	Rated RC [mA] 100kHz 125°C
25	68 ¹	6.3x6.1	-	50	1080
	150 ¹	6.3x8	-	30	1680
	270	8x10.5	8X9	25	1920
	470	10x10.5	10X9	20	2800
	560 ²	10x12.5	10X11	14	3200
35	56 ¹	6.3x6.1	-	50	1080
	100 ¹	6.3x8	-	30	1680
	180	8x10.5	8X9	25	1920
	330	10x10.5	10X9	20	2800
	390 ²	10X12.5	10X11	14	3200

Under Development (Tentative Spec)
^{1,2} SOP/Sample Schedule
 See Product Master

[CLICK FOR PRODUCT MASTER](#)



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• Quality • Reliability • Precision





hYBRID ARS II™ technology



HYBRID TECHNOLOGY

Conductive Polymer Aluminum Solid Hybrid Capacitors

- f**eaturing: **ARS II™ technology**
- AECQ-200
 - AUTOMOTIVE GRADE
 - HIGH VIBRATION
 - LONG LIFE
 - REVERSE BATTERY
 - LOAD DUMP
 - DOUBLE RIPPLE OPERATION³

Rubycon's PHV series conductive polymer (hybrid) capacitors are designed for applications requiring ultra miniaturization with high temperature/performance endurance.

Designed to operate in extreme environments with excellent low temperature characteristics.

Double Ripple Current operational testing can be provided upon request.³

Under Development (Tentative Spec)
^{1,2} SOP/Sample Schedule
 See Product Master



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INTERNAL ONLY

- O**ptions:
- 25-63 VDC
 - 33-470 μF
 - 6-10 mm Dia
 - 14-60 mΩ

- a**pplications:
- POWER
 - AUTOMOTIVE
 - INDUSTRIAL

phv Series



150°C ,300 Hours
 AEC-Q200

135°C

Specifications:

TEMPERATURE RANGE	-55°C to +135°C
LIFE (ENDURANCE)- HRS	4,000 @ 135°C
BIASED HUMIDITY- HRS	2,000 @ 85/85 (%RH/°C)

Rated Voltage [V]	Capacitance [μF]	Size (mm) D x L	ESR [mΩ] 100kHz 20°C	ESR [mΩ] 100kHz -40°C	Rated Ripple Current [mA] 100kHz 125°C 4,000 Hours	Rated Ripple Current [mA] 100kHz 135°C 4,000 Hours
25	56	6.3x6.1	50		1400	900
	100	6.3x8	30		2200	1400
	220	8 x 10.5	22	33	2900	1600
	330	10 x 10.5	20	30	3600	2000
	470 ¹	10x12.5	14		2300	4100
35	47	6.3x6.1	60		1400	900
	68	6.3x8	35		2200	1400
	150	8 x 10.5	22	33	2900	1600
	270	10 x 10.5	20	30	3600	2000
	330 ¹	10x12.5	14		4100	2300
50	68 ²	8x10.5	30		2300	1250
	100 ²	10x10.5	28		2900	1600
63	33 ²	8x10.5	40		2100	1100
	56 ²	10x10.5	30		2600	1400

CLICK FOR PRODUCT MASTER

● Quality ● Reliability ● Precision



featuring:

- AECQ-200
- AUTOMOTIVE GRADE
- HIGH VIBRATION
- LONG LIFE
- REVERSE BATTERY
- LOAD DUMP
- DOUBLE RIPPLE OPERATION¹

Options:

- 25-63 VDC
- 33-270 μF
- 8-10 mm Dia
- 20-40 mΩ

applications:

- POWER
- AUTOMOTIVE
- INDUSTRIAL



150°C

ARS II™
 technology

Specifications:

TEMPERATURE RANGE	-55°C to +150°C
LIFE (ENDURANCE)- HRS	1,000 @ 150°C
BIASED HUMIDITY- HRS	2,000 @ 85/85 (%RH/°C)

Rated Voltage [V]	Capacitance [μF]	Size (mm) D x L	E. S.R. [mΩ] /100kHz, 20°C	Rated Ripple Current [mA] /100kHz, 150°C
25	150	8 x 10.5	27	1400
	270	10 x 10.5	20	1800
35	100	8 x 10.5	27	1400
	150	10 x 10.5	20	1800
50	56	8 x 10.5	35	1000
	100	10 x 10.5	28	1300
63	33	8 x 10.5	40	900
	56	10 x 10.5	30	1100

Rubycon's PLV series conductive polymer (hybrid) capacitors are designed for applications requiring ultra miniaturization with high temperature/performance endurance.

Designed to operate in extreme environments with excellent low temperature characteristics.

Double Ripple Current operational testing can be provided upon request.¹

Under Development (Tentative Spec)
 SOP/Sample Schedule
 See Product Master

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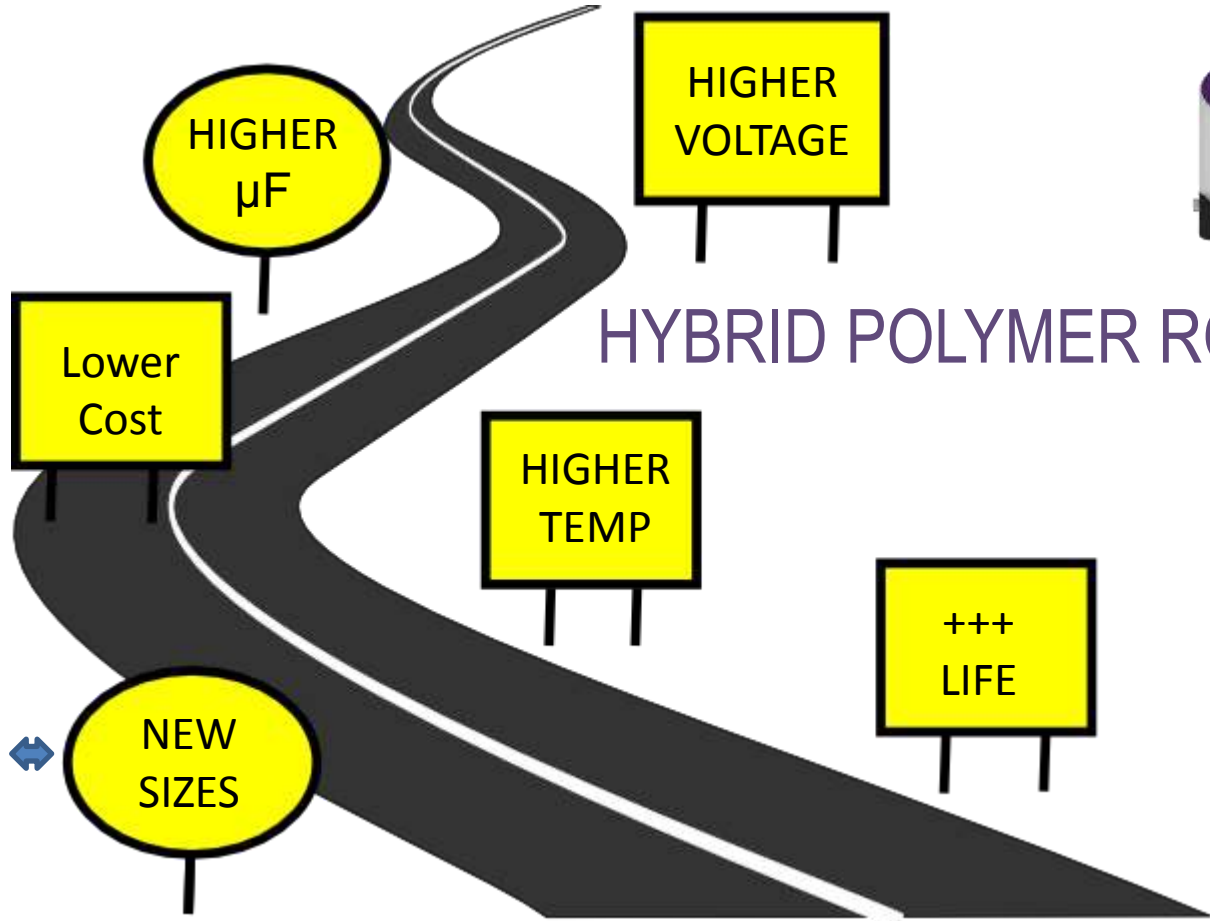
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Rubycon
 CAPACITORS

SLIDE NAVIGATION



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Conductive Polymer Aluminum Solid Hybrid Capacitors



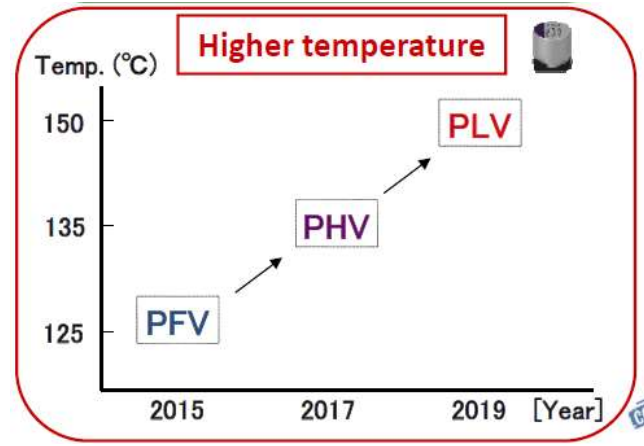
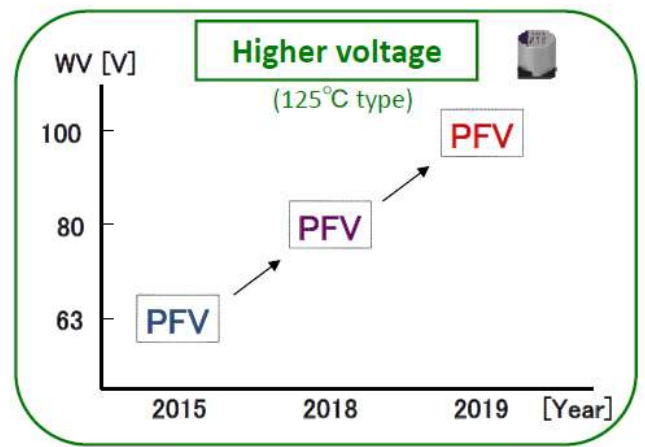
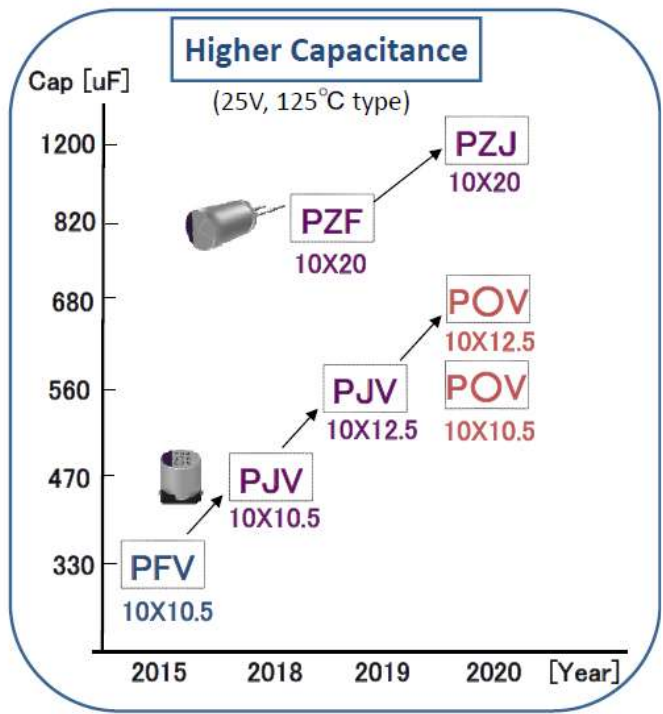
HYBRID POLYMER ROADMAP



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LINK TO DATA SHEETS

Radial		SMD	
PZE SERIES	105°C	PEV SERIES	
PZF SERIES	125°C	PFV SERIES	
PZJ SERIES	125°C	PJV SERIES	
PZH SERIES	135°C	PHV SERIES	
	150°C	PLV SERIES	



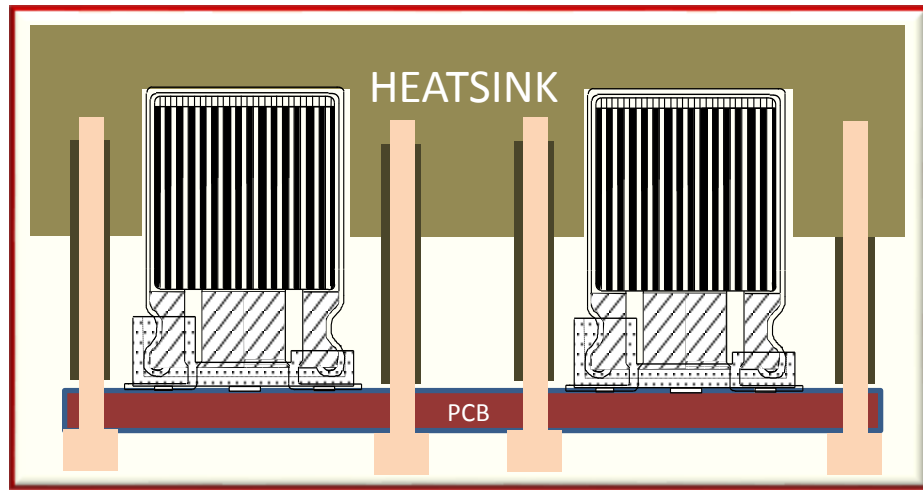
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PERFORMANCE THRESHOLD TESTING



PURPOSE: EXTENDED TESTING AT VARIABLE LOAD CONDITIONS TO TEST FOR HIGH RIPPLE CURRENT DURABILITY



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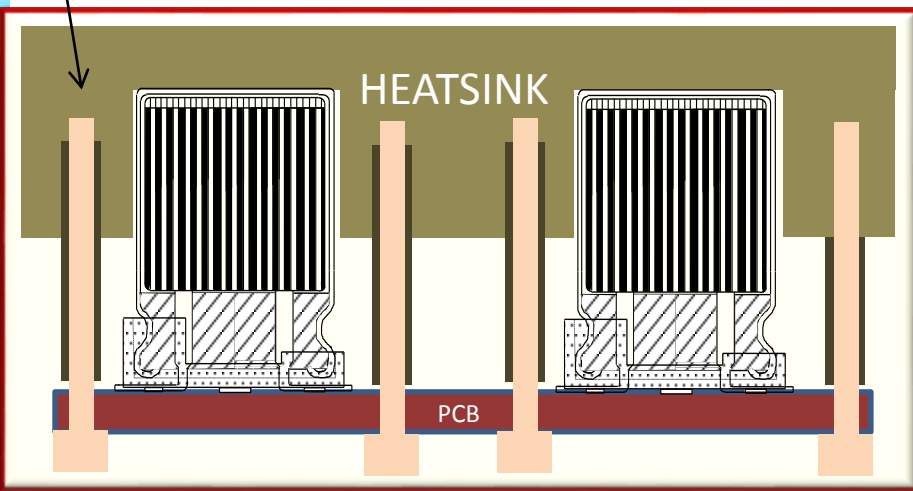
TEST SETUP

CATALOG SPECIFICATION

ESR: 20mΩ @ 20°C, 100KHz
 RIPPLE CURRENT: 2Arms/125°C, 100KHz

25PFV330M10X10.5

Thermal Interface (1 Watt/Meter °K)



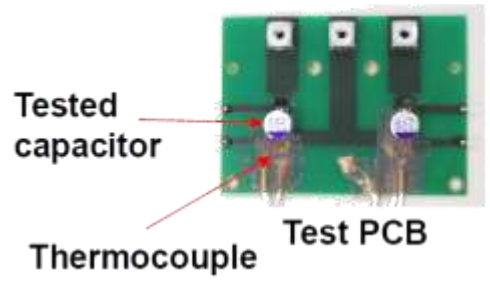
0.65M/Sec



Thermocouple



Thermal Gap Filler



Test Fixture



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*1: Estimated $T_j = T_{ambient} + \text{Estimated } \Delta T_j$
 $= T_{ambient} + 2.3 \cdot \Delta T_c$ (Ratio $\Delta T_j / \Delta T_c$: 2.3)
 $= T_{ambient} + 2.3 \cdot (T_{case} - T_{ambient})$
 $= 120 + 2.3 \cdot (125 - 120) = 131.5$

Forced Convection Temperature Chamber
TEST RIPPLE/TEMPERATURE/VOLTAGE- CONDITIONS

PARAMETER	Low ripple	Middle ripple	High Ripple
DC Voltage (V)	14	14	14
Ripple Current (100kHz)	6.5Arms	9Arms	14Arms
ΔT_{case} (K)	5	10	20
Estimated ΔT_j (K)	12	23	46
Ambient Temp. (°C)	120	115	105
T_{case} (°C)	125	125	125
Estimated T_j (°C) *1	132	138	151

Case Temperature Held Constant

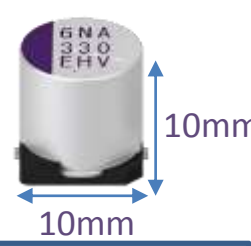
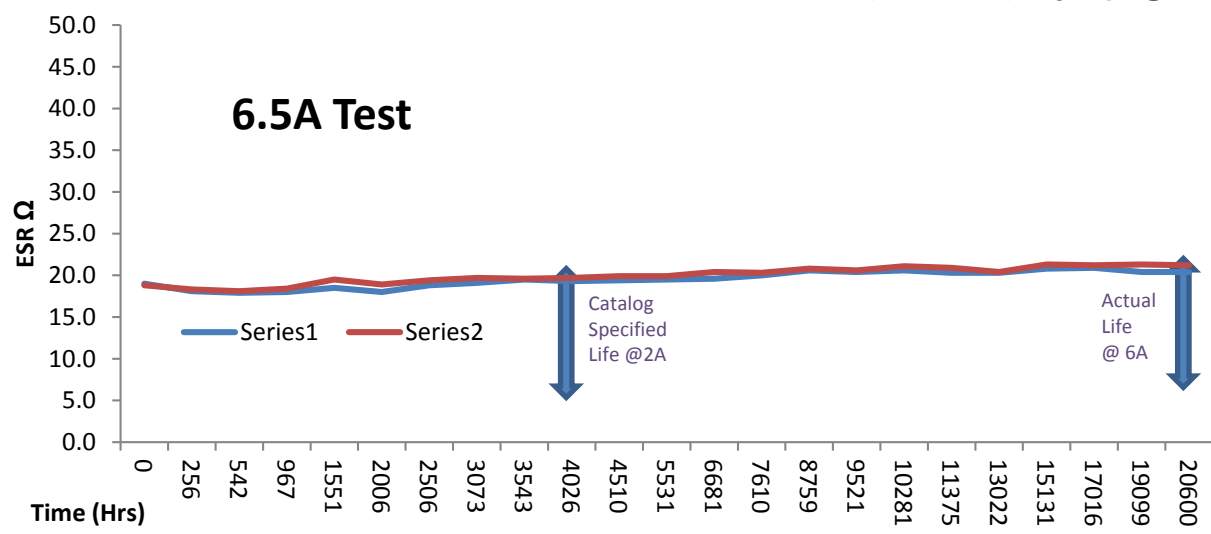
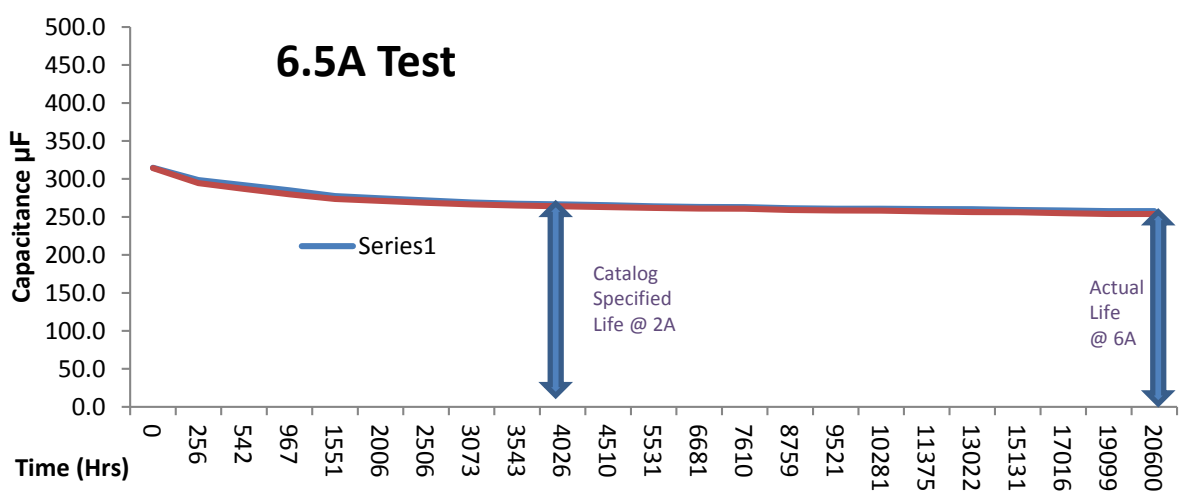




HYBRID TECHNOLOGY

Conductive Polymer Aluminum Solid Hybrid Capacitors

⊕ HIGH RIPPLE TESTING- 6.5Amp
> 3x Rated Ripple Current



TEST ITEM

25PFV330M10X10.5

CATALOG SPECIFICATION
 ESR: 20mΩ @ 20°C, 100KHz
 RC: 2Arms/125°C, 100KHz
 4000 Hours @ 125°C

TEST CONDITIONS

Ambient temp: 120°C
 Surface temp: 125°C
 Core temp: 132°C
 Oper voltage: 14 VDC
 Load current: 6.5 Amps

TEST RESULT

> 20,000 Hours- No Failure



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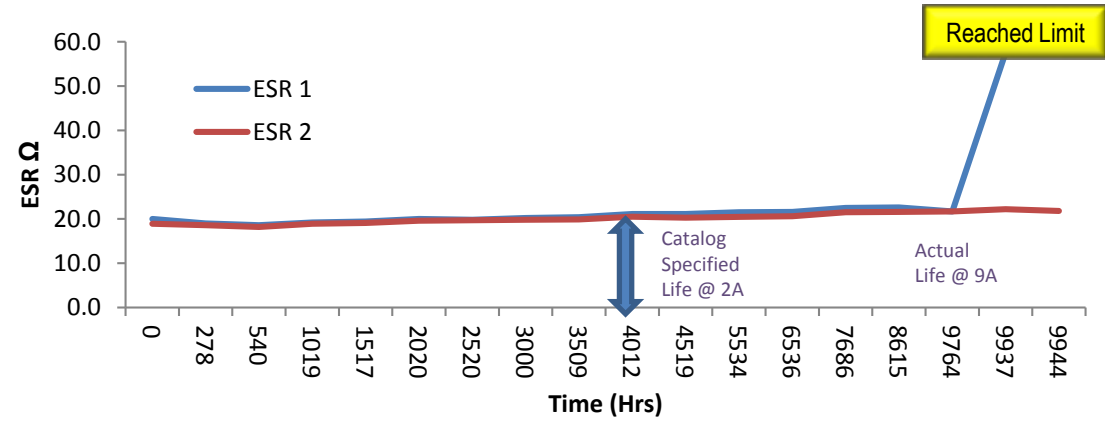
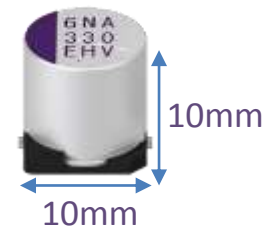
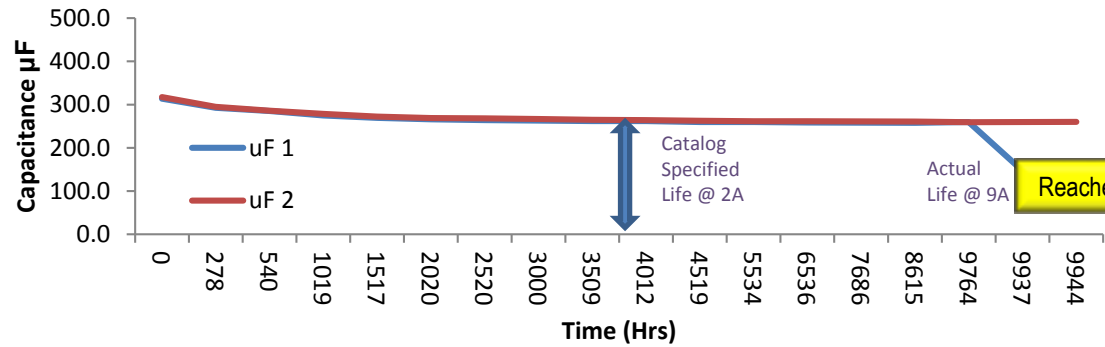




HYBRID TECHNOLOGY

Conductive Polymer Aluminum Solid Hybrid Capacitors

⊕ HIGH RIPPLE TESTING- 9Amp
4.5x Rated Ripple Current



TEST ITEM
25PFV330M10X10.5

CATALOG SPECIFICATION
 ESR: 20mΩ @ 20°C, 100KHz
 RC: 2Arms/125°C, 100KHz

TEST CONDITIONS

Ambient temp: 115°C
 Surface temp: 125°C
 Core temp: 135°C
 Oper voltage: 14 VDC
 Load current: 9 Amps

TEST RESULT
9,937 Hours- 1ST Failure



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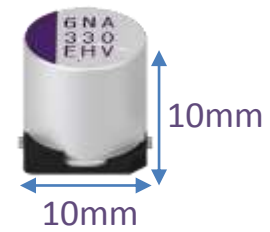
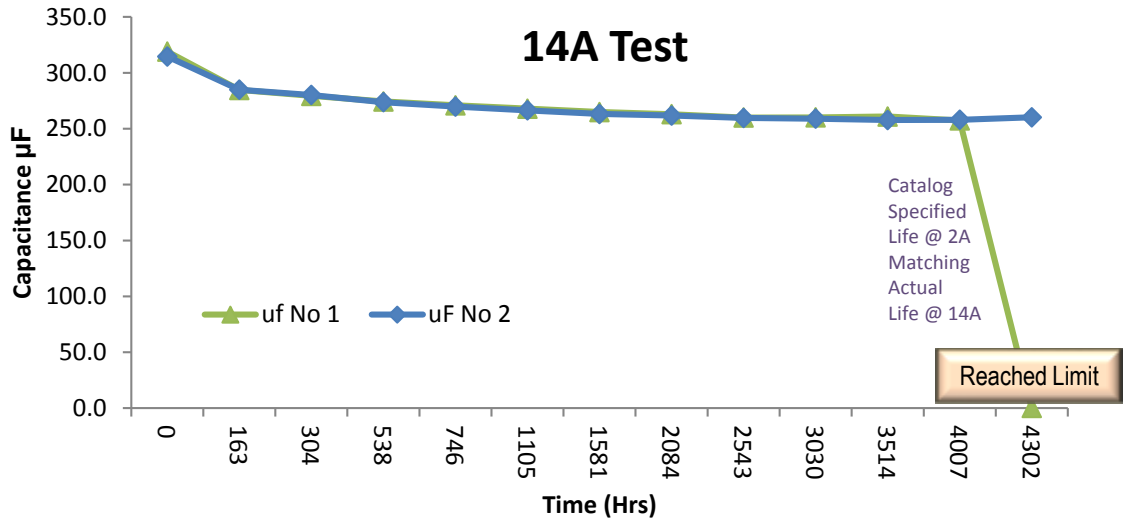




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Conductive Polymer Aluminum Solid Hybrid Capacitors

HIGH RIPPLE TESTING- 14Amp
7x Rated Ripple Current

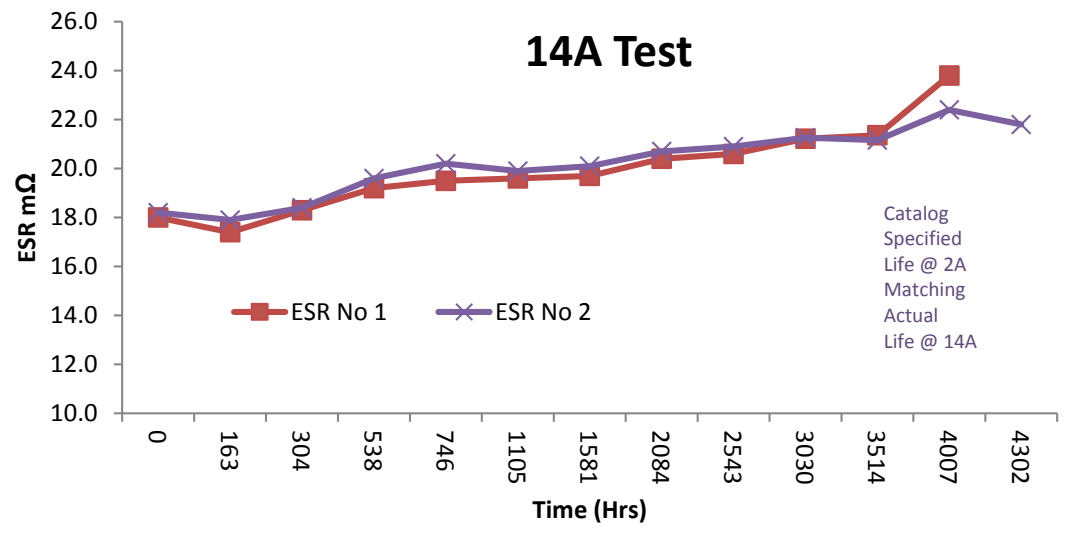


TEST ITEM
25PFV330M10X10.5

CATALOG SPECIFICATION
ESR: 20mΩ @ 20°C, 100kHz
RC: 2Arms/125°C, 100kHz

TEST CONDITIONS
Ambient temp: 105°C
Surface temp: 125°C
Core temp: 151°C
Oper voltage: 14 VDC
Load current: 14 Amps

TEST RESULT
>4,000 Hours- 1ST Failure



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RC (Amps)	Time [hrs]	Capacitance [uF]		ESR [mΩ]		RC (Amps)	Time [hrs]	Capacitance [uF]		ESR [mΩ]		RC (Amps)	Time [hrs]	Capacitance [uF]		ESR [mΩ]	
		No.1	No.2	No.1	No.2			No.1	No.2	No.1	No.2			No.1	No.2	No.1	No.2
6.5	0	314.7	314.3	19.0	18.8	9	0	313.9	317.3	20.0	18.9	14	0	319.0	314.6	18.0	18.2
6.5	256	298.6	294.5	18.1	18.3	9	278	292.5	295.0	19.0	18.6	14	163	284.7	284.9	17.4	17.9
6.5	542	291.8	287.0	17.9	18.1	9	540	285.1	286.1	18.6	18.2	14	304	279.4	280.2	18.3	18.4
6.5	967	285.0	279.8	18.0	18.4	9	1019	274.9	278.7	19.2	18.9	14	538	274.4	273.7	19.2	19.6
6.5	1551	277.4	273.6	18.5	19.5	9	1517	269.4	272.3	19.4	19.1	14	746	270.9	269.8	19.5	20.2
6.5	2006	274.4	271.1	18.0	18.9	9	2020	266.2	269.0	20.0	19.6	14	1105	267.9	266.4	19.6	19.9
6.5	2506	271.7	268.5	18.8	19.4	9	2520	264.2	268.2	19.8	19.7	14	1581	264.9	263.2	19.7	20.1
6.5	3073	269.1	266.4	19.1	19.7	9	3000	263.0	266.9	20.2	19.8	14	2084	263.0	261.8	20.4	20.7
6.5	3543	267.3	265.0	19.5	19.6	9	3509	261.8	264.9	20.4	19.9	14	2543	260.0	259.6	20.6	20.9
6.5	4026	266.4	263.9	19.3	19.7	9	4012	261.8	264.2	21.1	20.5	14	3030	260.1	259.0	21.2	21.3
6.5	4510	265.4	263.0	19.4	19.9	9	4519	259.9	262.6	21.1	20.3	14	3514	260.9	257.8	21.4	21.2
6.5	5531	264.0	261.8	19.5	19.9	9	5534	259.6	261.5	21.5	20.5	14	4007	257.4	258.0	23.8	22.4
6.5	6681	263.2	261.1	19.6	20.4	9	6536	258.6	261.5	21.6	20.6	14	4302	0.2	260.2		21.8
6.5	7610	263.0	260.8	20.0	20.3	9	7686	258.1	261.4	22.5	21.5						
6.5	8759	261.5	259.1	20.6	20.8	9	8615	257.9	260.9	22.6	21.6						
6.5	9521	260.9	258.5	20.4	20.6	9	9764	259.7	259.2	21.7	21.7						
6.5	10281	260.9	258.3	20.6	21.1	9	9937	147.4	259.6	57.6	22.2						
6.5	11375	260.4	257.2	20.3	20.9	9	9944		260.2		21.8						
6.5	13022	260.1	256.4	20.3	20.4												
6.5	15131	259.2	256.2	20.8	21.3												
6.5	17016	258.5	254.9	20.9	21.2												
6.5	19099	257.7	253.8	20.4	21.3												
6.5	20600	257.6	253.9	20.4	21.2												



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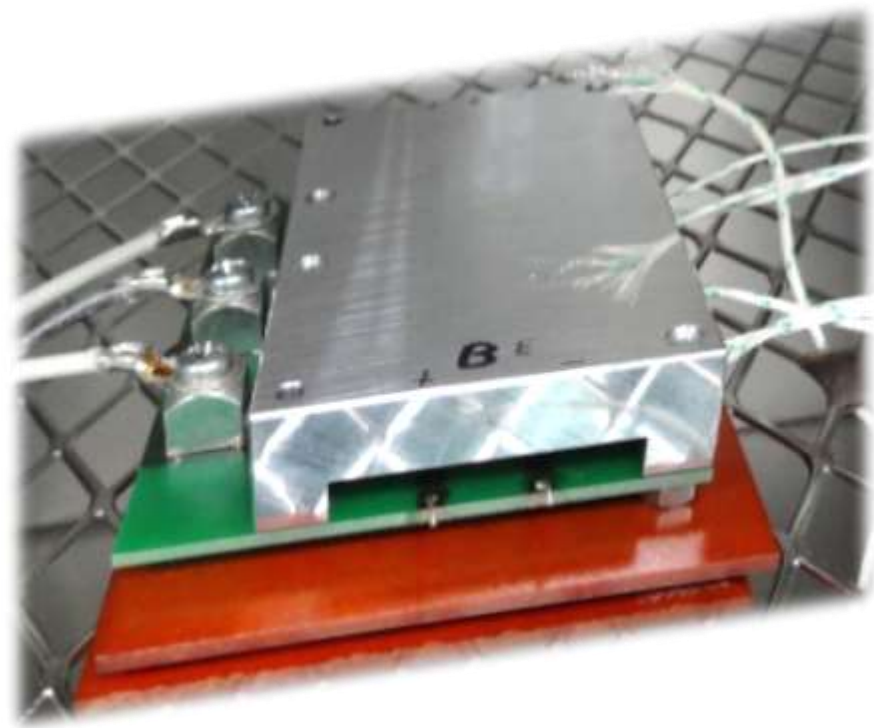
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HYBRID TECHNOLOGY
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FAILURE ANALYSIS – TEST REPORT

9/14 AMP LOAD



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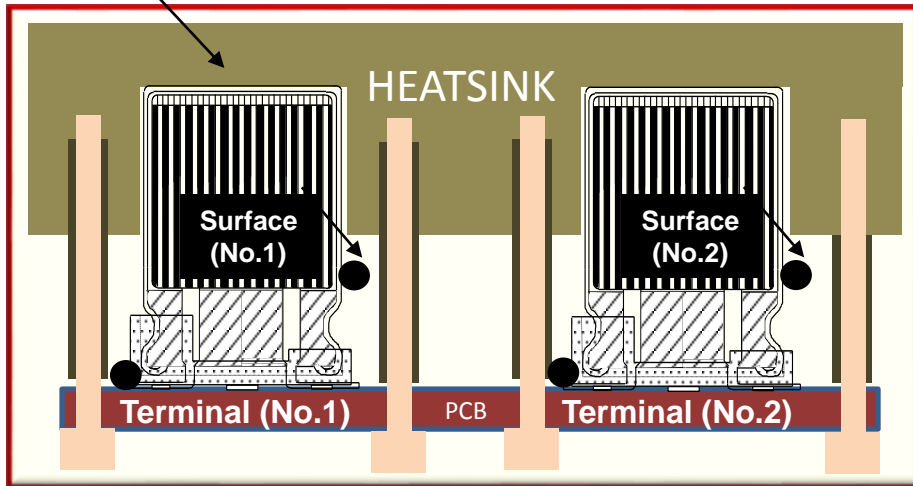
TEST REPORT – 14 AMP TEST

Temperature monitoring over ripple current load life test

TEMPERATURE MEASUREMENT POINTS

TIM

● Ambient



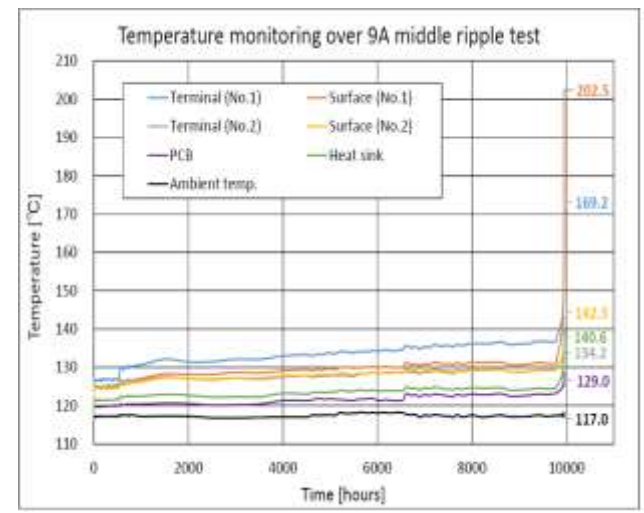
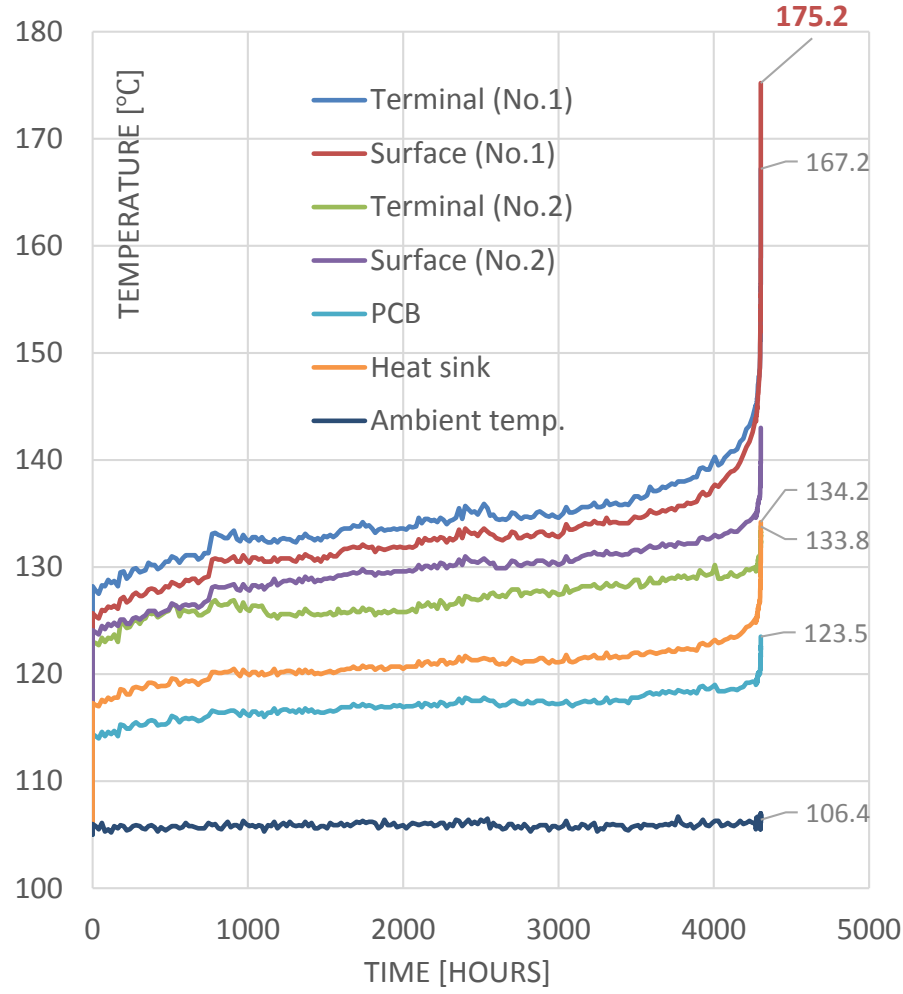
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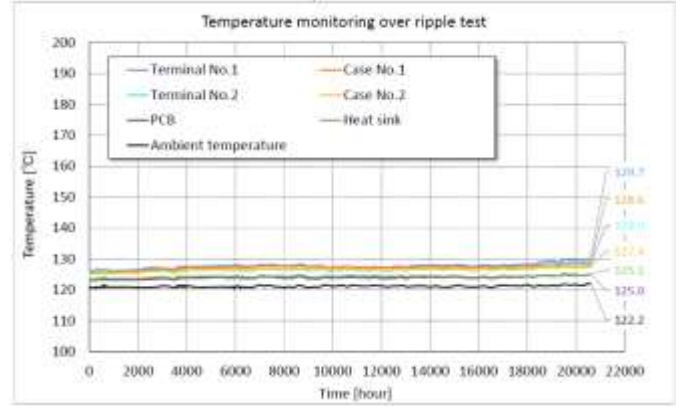
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14A HIGH RIPPLE TEST



Test condition: Ta=120°C Ir=6.5Arms/100kHz



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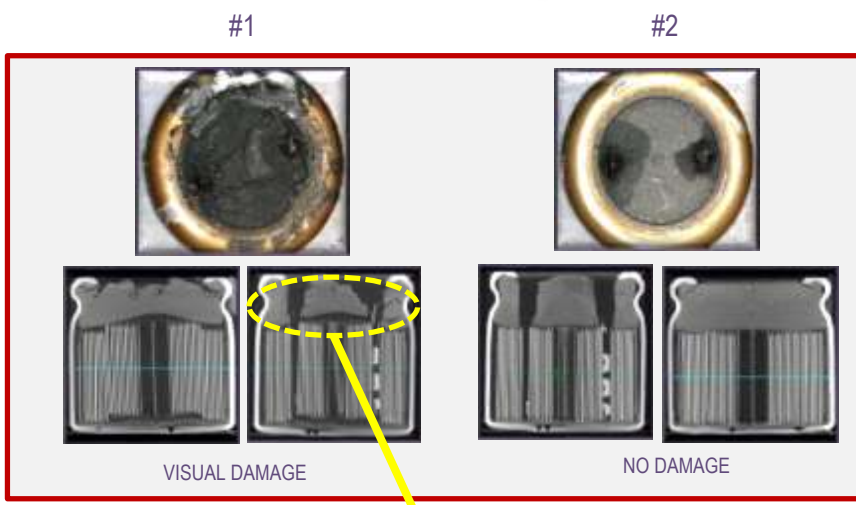
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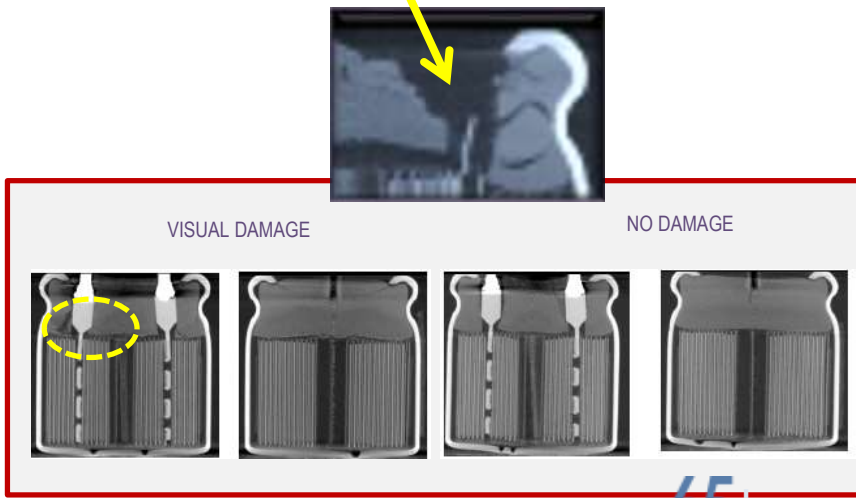
HIGH RIPPLE- TEAR DOWN ANALYSIS -14A

Characteristic	No.1	No. 2
Capacitance (120Hz)	0uF (-100%)	253uF (-19.4%)
tanδ (120Hz)	2.74	0.026
ESR (100kHz)	370,716 mΩ	2.9mΩ
L.C. (14V 1min)	22.2uA	4.0uA
Comments	Open Mode	Functional



HIGH RIPPLE- TEAR DOWN ANALYSIS -9A

Characteristic	No.1	No. 2
Capacitance (120Hz)	0uF (-100%)	260.2uF (-18%)
tanδ (120Hz)	3.27	0.033
ESR (100kHz)	303 Ω	21.8mΩ
L.C. (14V 1min)	3.2uA	4.0uA
Comments	Open Mode	Functional



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KEY
TAKE A WAY
POINTS

- SAFE – OPEN CIRCUIT FAILURE MODE
- POLYMER MATERIALS CONTINUE TO FUNCTION UNDER EXTREME CONDITIONS
- 7X RATED RIPPLE CURRENT APPLIED AND SUSTAINED LIFE FOR OVER 4,000 HOURS (WHICH IS THE GUARANTEED RATING AT LOWER CURRENT)
- ESR IS EXTREMELY STABLE- EVEN UNDER HIGH STRESS CONDITIONS
- LOW TEMPERATURE PERFORMANCE OUTPERFORMS CONVENTIONAL WET TYPE HYBRIDS
- CAPACITANCE STABLE AFTER INITIAL BREAK IN PERIOD
- EXCELLENT SIZE/PERFORMANCE RATIO – REDUCED SIZE AND IMPROVED VIBRATION PERFORMANCE
- LIFE LIMITING FACTOR SEEMS TO BE RUBBER BUNG



Extended Rubber Seal Testing- Next



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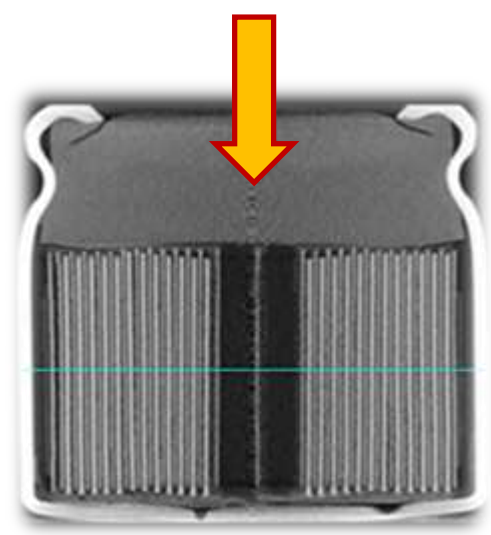
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SLIDE NAVIGATION
← [Home Icon] →



RUBBER BUNG TESTING



TEMPERATURES TESTED
105°C, 125°C, 135°C, 150°C, 166°C

KEY CHARACTERISTIC CHECKED
RUBBER HARDNESS

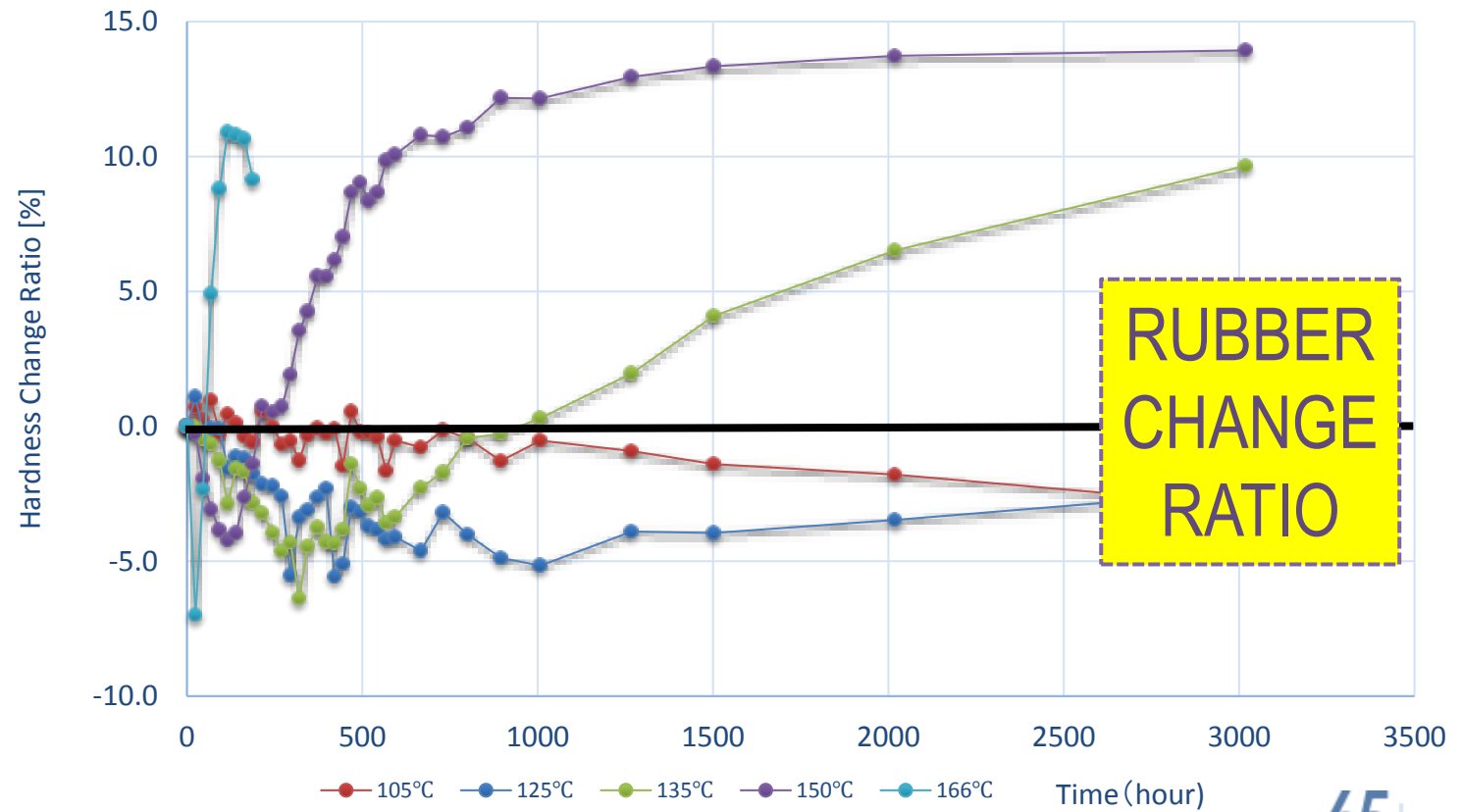
**HIGH TEMPERATURE
CAPACITOR SEAL TESTING**



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RUBBER BUNG HARDNESS TEMP TEST



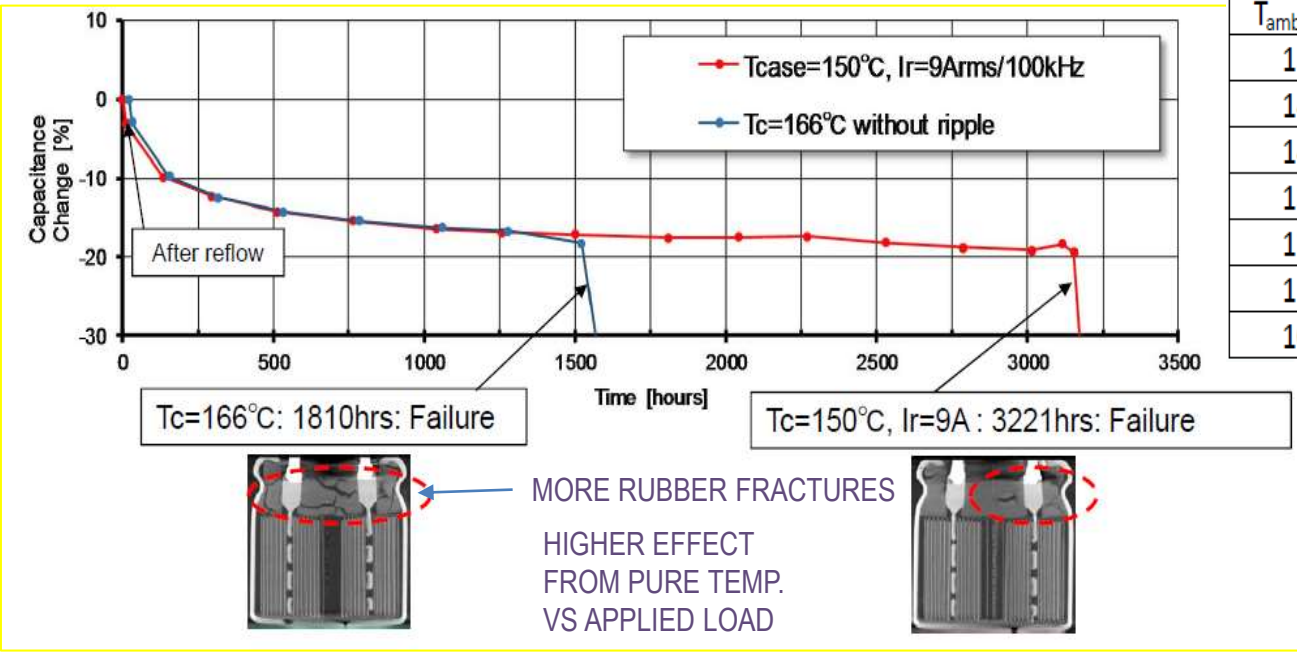
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LIFE CHART
 RUBBER BUNG

RUBBER BUNG- TENTATIVE LIFE SPEC 2,000 HRS @ 150°C



T _{amb} [°C]	L _{rub.op} [hrs]
150	2,000
145	3,362
140	5,651
135	9,500
125	26,844
115	75,855
105	214,344

APPLY 166°C WITHOUT LOAD

APPLY 9A TO GENERATE 166°C AT SEAL (CASE TEMP 150°C)



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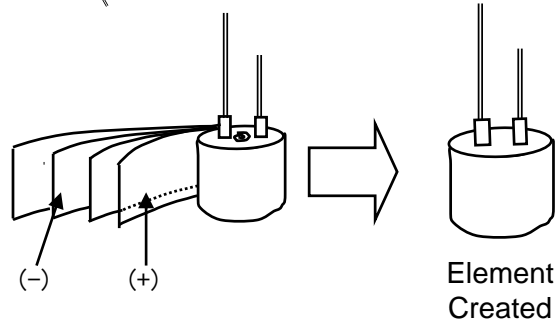
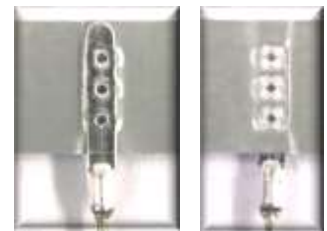
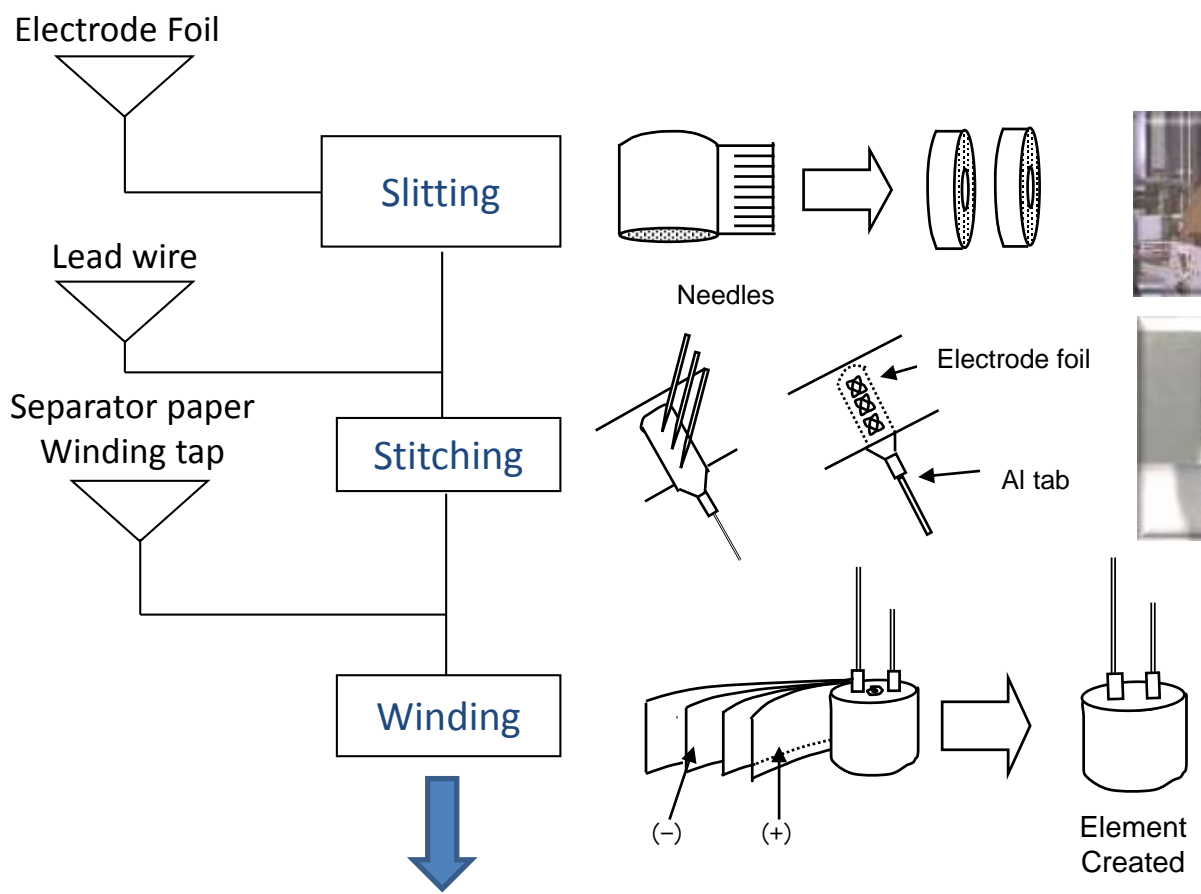
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HYBRID POLYMER- MANUFACTURING PROCESS CONTROL

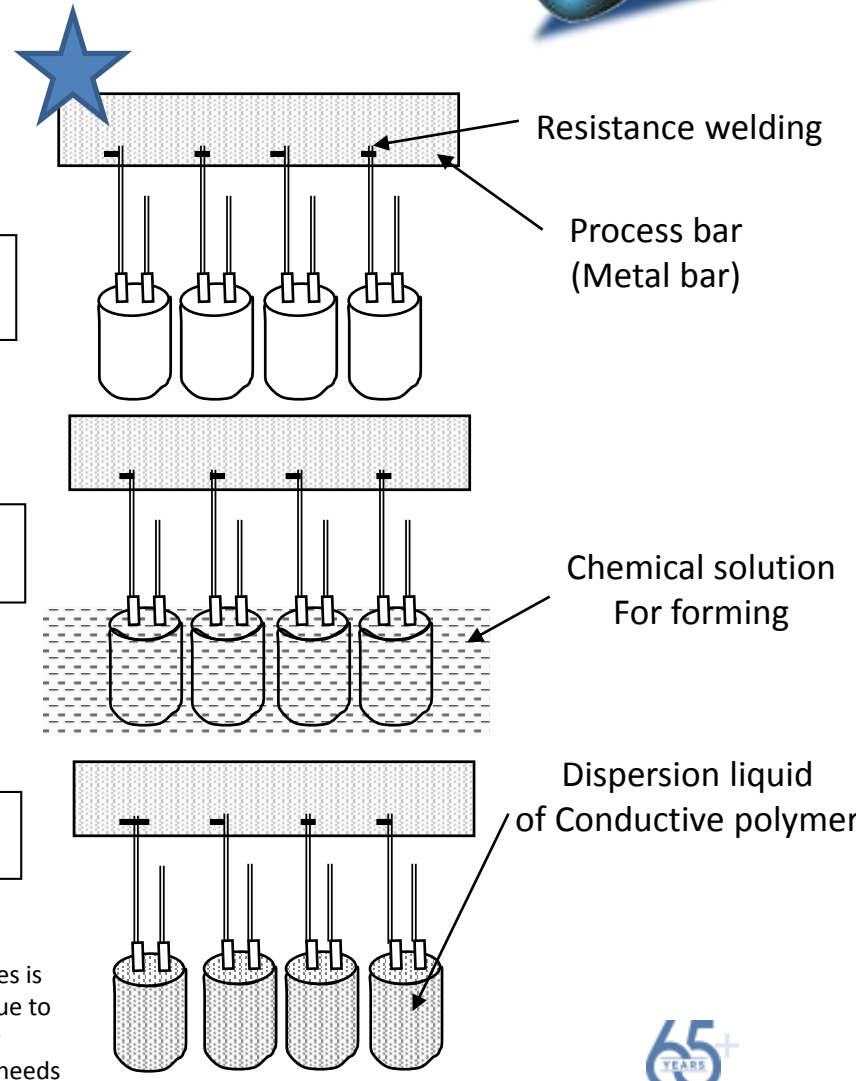
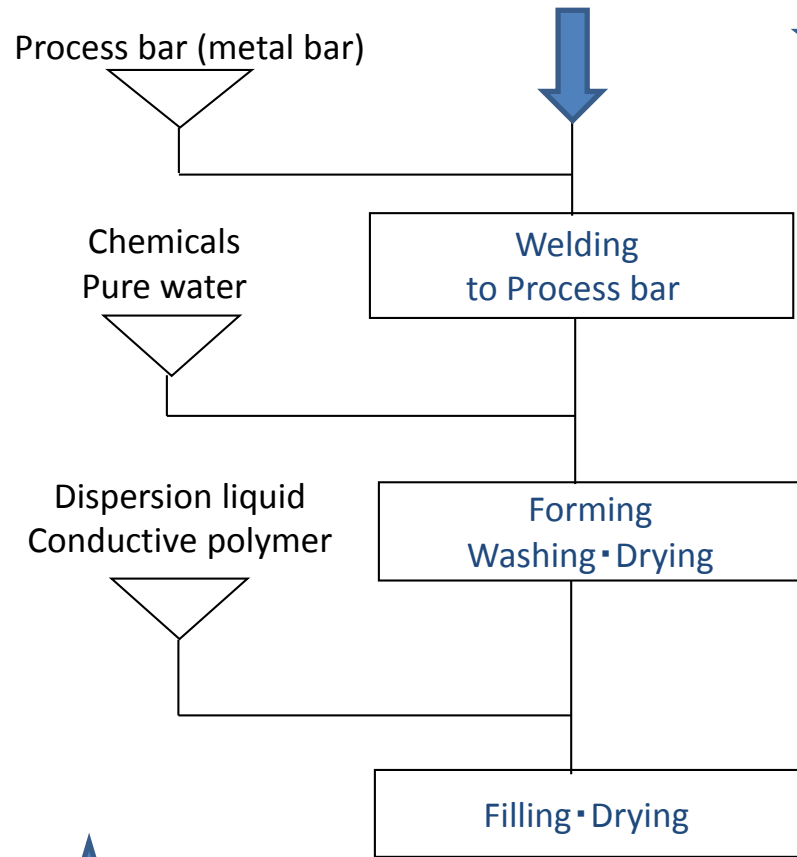


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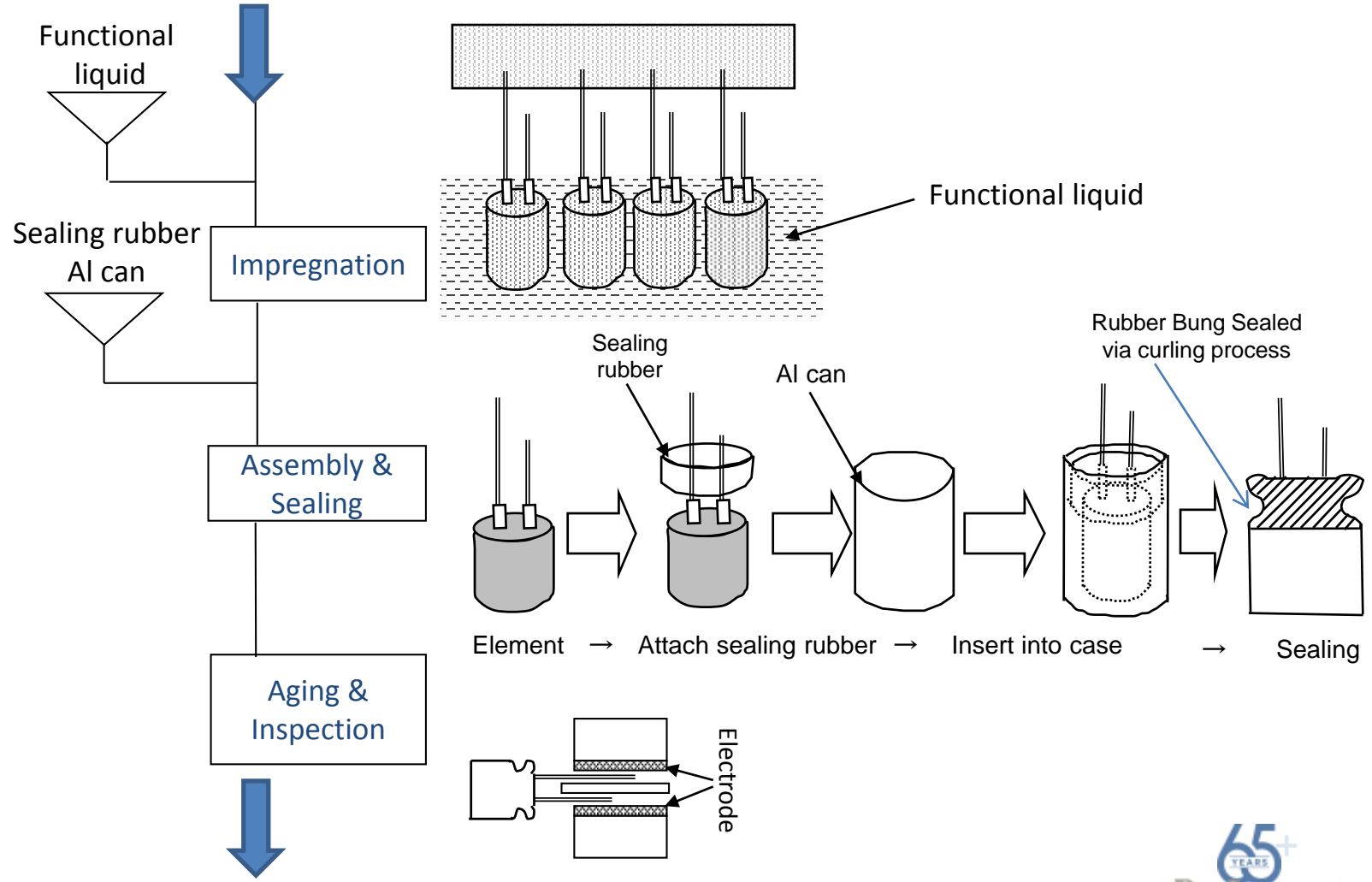


★ For aluminum electrolytic capacitors, reforming of foil edges is performed during the aging process which is easily done due to electrolyte conductivity. In the case of hybrid polymer our functional liquid is not conductive so an alternate process needs to take place.



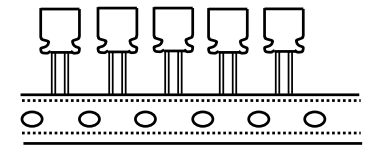
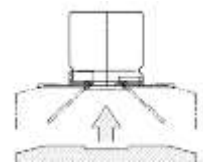
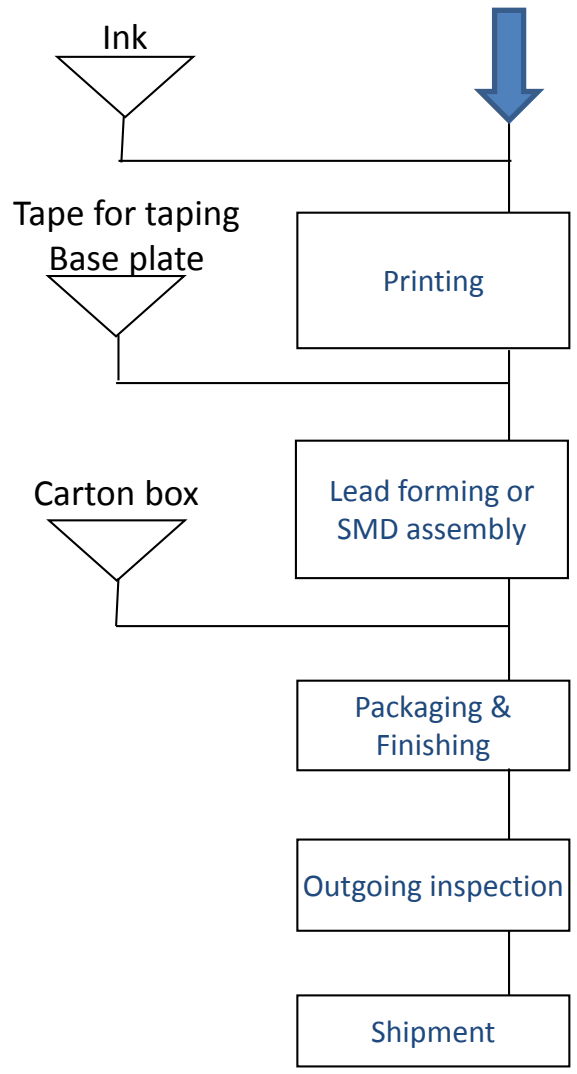
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GRACIAS
TERIMA KASIH
ありがとう

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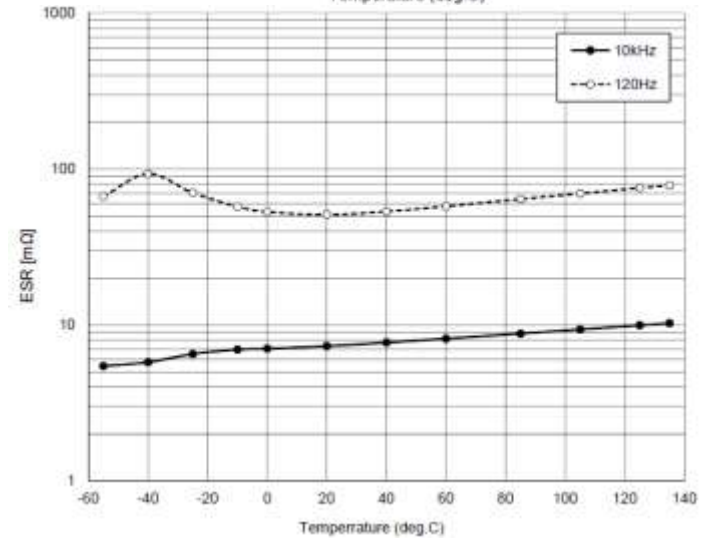
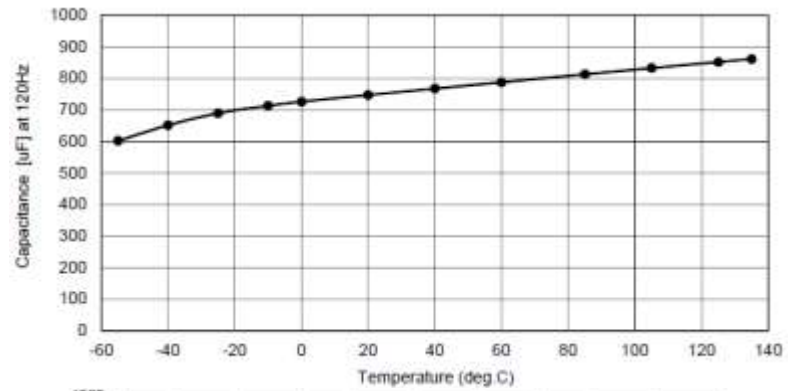
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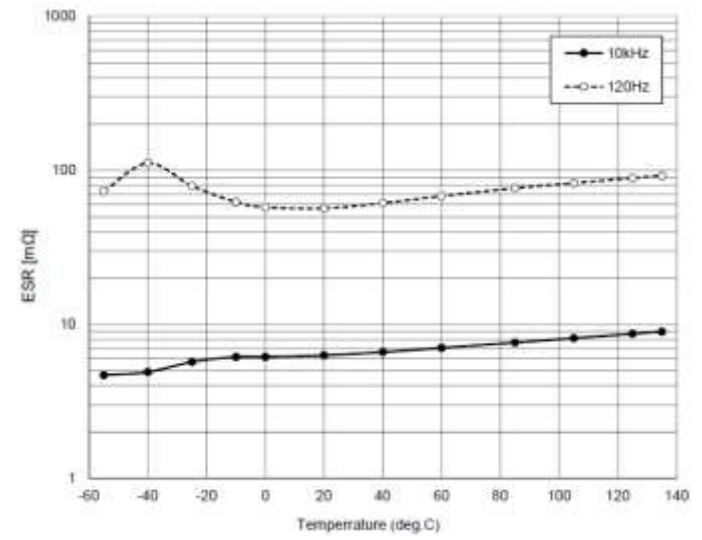
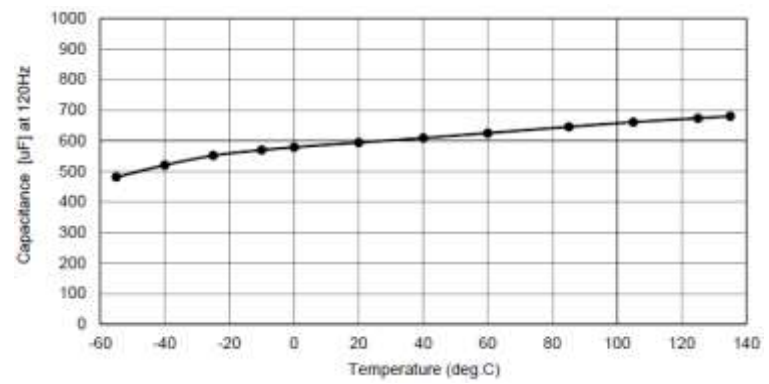
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25 PZH 820 M 10X20
(PZH series 25V 820uF size 10X20)



35 PZH 680 M 10X20
(PZH series 35V 680uF size 10X20)



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SLIDE NAVIGATION



50 PFV 33 M 6.3X8
Lifetime 125degC/4000h

Typical value(100kHz)

Temperature	-50	-40	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	125
Reference	ESR (Ohm) beginning of lifetime																
	0.013	0.013	0.013	0.014	0.014	0.015	0.015	0.016	0.016	0.017	0.017	0.017	0.018	0.018	0.019	0.019	0.021
Reference	ESR (Ohm) end of lifetime																
	0.016	0.016	0.016	0.017	0.017	0.017	0.018	0.018	0.019	0.019	0.020	0.020	0.021	0.021	0.022	0.022	0.024

MAX value(100kHz)

Temperature	-50	-40	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	125
Reference	ESR (Ohm) beginning of lifetime																
	0.032	0.033	0.034	0.035	0.037	0.038	0.039	0.040	0.041	0.042	0.043	0.044	0.046	0.047	0.048	0.049	0.053
Reference	ESR (Ohm) end of lifetime																
	0.040	0.040	0.041	0.042	0.042	0.044	0.045	0.046	0.047	0.048	0.050	0.050	0.052	0.054	0.055	0.056	0.061



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25 PHV 330 M THY 10X10.5
Lifetime 125degC/4000h

Typical value(100kHz)

Temperature	-50	-40	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	125	150	
Reference	ESR (Ohm) beginning of lifetime																		
Reference	ESR (Ohm) end of lifetime																		

MAX value(100kHz)

Temperature	-50	-40	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	125	150	
Reference	ESR (Ohm) beginning of lifetime																		
Reference	ESR (Ohm) end of lifetime																		

Typical value(10kHz)

Temperature	-50	-40	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	125	150	
Reference	ESR (Ohm) beginning of lifetime																		
Reference	ESR (Ohm) end of lifetime																		

MAX value(10kHz)

Temperature	-50	-40	-30	-20	-10	0	10	20	30	40	50	60	70	80	90	100	125	150	
Reference	ESR (Ohm) beginning of lifetime																		
Reference	ESR (Ohm) end of lifetime																		



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